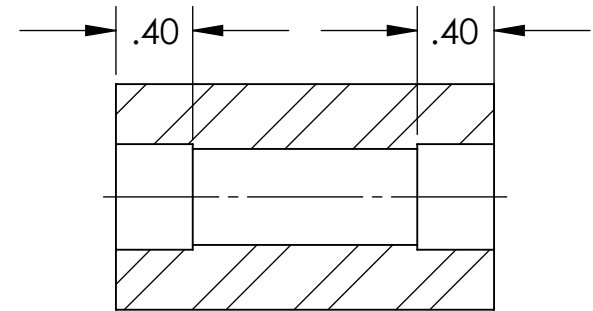
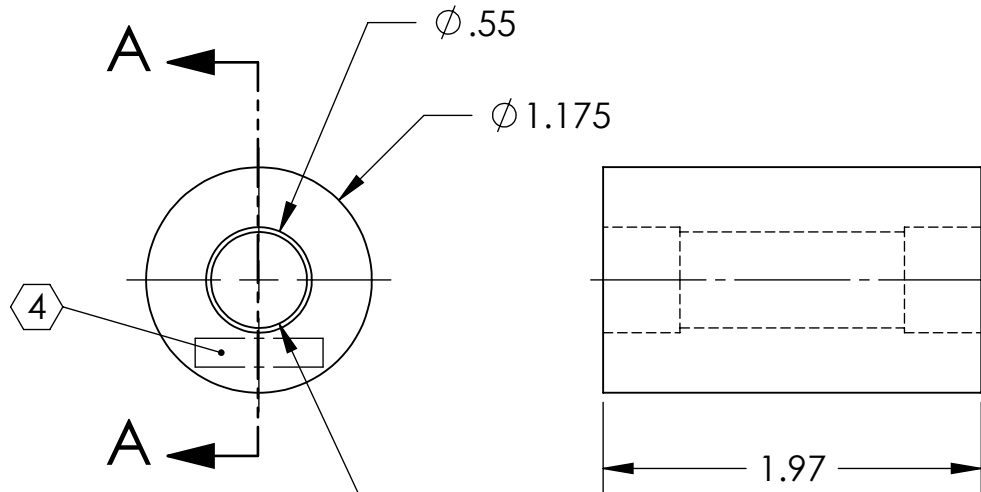
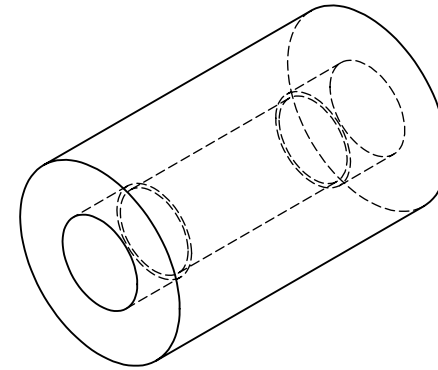


REV.	DATE	DCN #	DRAWING TREE #
A	28 MAR 2008	E080113-00-D	
B	12 AUG 2008	E080427-00-D	



SECTION A-A

1/2-20 UNF THRU  
+ .005 OVERSIZED TAP

NOTES: (UNLESS OTHERWISE SPECIFIED)

- DO NOT SCALE FROM DRAWING.
  - REMOVE ALL SHARP EDGES, R.02 MAX.
  - ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.
- ④ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE:  
D050XXX-A  
S/N 001

DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX ± 0.01  
.XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL  
304, 316 OR 302 SSTL

FINISH  
32 μ inch

	NAME	DATE
DRAWN	D. BRIDGES	24 MAR 2008
CHECKED	M. MEYER	26 MAR 2008
APPROVED		



SYSTEM  
ADVANCED LIGO

SUB-SYSTEM  
SUS

NEXT ASSY  
UPPER MASS ASSEMBLY

PART NAME  
PITCH INSERT, T-SECTION

SIZE DWG. NO.  
A D060503

REV.  
B

SCALE: 1:1 PROJECTION: SHEET 1 OF 1