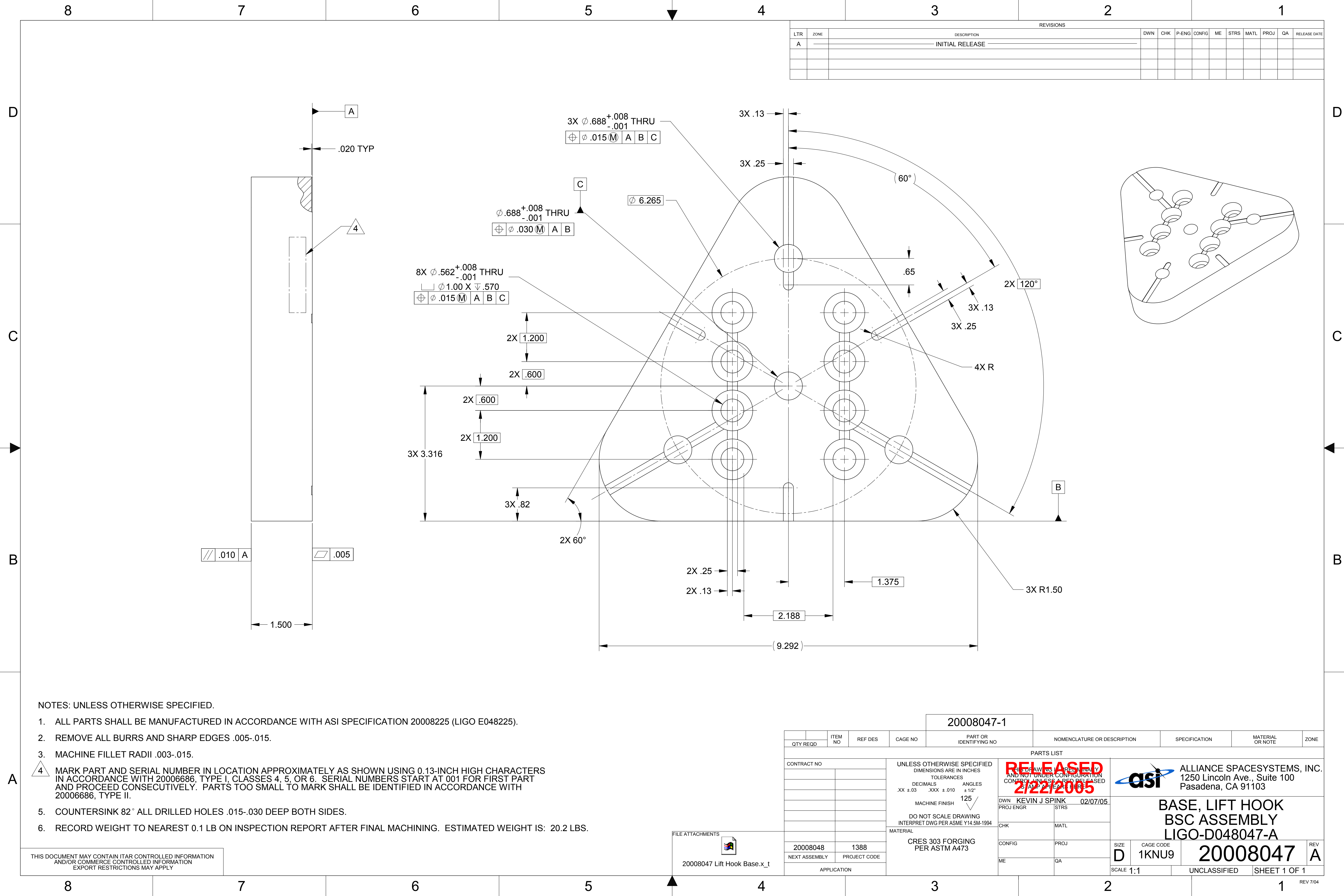




NOTES: UNLESS OTHERWISE SPECIFIED.

- ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH ASI SPECIFICATION 20008225 (LIGO E048225).
- REMOVE ALL BURRS AND SHARP EDGES .005-.015.
- MACHINE FILLET RADII .003-.015.
- MARK PART AND SERIAL NUMBER IN LOCATION APPROXIMATELY AS SHOWN USING 0.13-INCH HIGH CHARACTERS IN ACCORDANCE WITH 20006686, TYPE I, CLASSES 4, 5, OR 6. SERIAL NUMBERS START AT 001 FOR FIRST PART AND PROCEED CONSECUTIVELY. PARTS TOO SMALL TO MARK SHALL BE IDENTIFIED IN ACCORDANCE WITH 20006686, TYPE II.
- COUNTERSINK 82 ° ALL DRILLED HOLES .015-.030 DEEP BOTH SIDES.
- RECORD WEIGHT TO NEAREST 0.1 LB ON INSPECTION REPORT AFTER FINAL MACHINING. ESTIMATED WEIGHT IS: 20.2 LBS.

THIS DOCUMENT MAY CONTAIN ITAR CONTROLLED INFORMATION
AND/OR COMMERCE CONTROLLED INFORMATION
EXPORT RESTRICTIONS MAY APPLY

FILE ATTACHMENTS

20008047 Lift Hook Base.x_t

		20008047-1									
		ITEM NO	REF DES	CAGE NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION			SPECIFICATION	MATERIAL OR NOTE	ZONE
QTY REQD											
PARTS LIST											
CONTRACT NO		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX ± .03 .XXX ± .010 ± 1/2" ANGLES 125 MACHINE FINISH DO NOT SCALE DRAWING INTERPRET DWG PER ASME Y14.5M-1994				RELEASED NO DRAWING TO BE RELEASED AND NOT UNDER CONFIGURATION CONTROL AND CRES 303 FORGING 2/22/2005 DWN KEVIN J SPINK 02/07/05 PROJ ENGR STRS CHK MATL CONFIG PROJ ME QA			 ALLIANCE SPACESYSTEMS, INC. 1250 Lincoln Ave., Suite 100 Pasadena, CA 91103 BASE, LIFT HOOK BSC ASSEMBLY LIGO-D048047-A		
		MATERIAL CRES 303 FORGING PER ASTM A473									
20008048		1388				SIZE D	CAGE CODE 1KNU9	20008047		REV A	
NEXT ASSEMBLY		PROJECT CODE									
APPLICATION						SCALE 1:1		UNCLASSIFIED		SHEET 1 OF 1	