| LHAM2 - D0900365 - Coordinates Definition |  |
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| DRAWING \# | COORDINATES DEFINITION |
|  | Systems defines the location of the HAM2-L1 0,0,0 Local CS at the origin of the Assy. |
| D0900366 AdvLIGO VE HAM2-L1, Vacuum Equipment Assembly | The position of the Vacuum Equipment is defined by: <br> 1. Positioning the CS in the VE Assy at $\mathbf{3 0 0 . 0} \mathbf{~ m m}$ above the Nozzle "A" Centerline ( $Z=-300.0 \mathrm{~mm}$ ) as per DCC Doc T010076-v1 Page 29 <br> 2. The orientation of the Chamber with respect to the IFO Global CS is defined by DCC Doc G1000125-v8 <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the VE Assy, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D0900367 AdvLIGO SEI HAM2-L1, XYZ Local CS for ISO Table Assembly | The position of the ISO TABLE is defined by: <br> 1. Positioning the CS in the ISO Table Assy at $\mathbf{2 5 2 . 9} \mathbf{~ m m}$ above the Table Optical Surface as per DCC Doc E1000403-v2 <br> 2. The orientation of the ISO Table with respect to the IFO Global CS is defined by DCC Doc G1000125-v8 <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the ISO Table Assembly, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D0900368 AdvLIGO SUS HAM2-L1, XYZ Local CS for HLTS (PR3) Assembly | The position of the HLTS (PR3) is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> $X=381.5 \mathrm{~mm} ; \quad Y=-177.4 \mathrm{~mm} ; \quad Z=-94.5 \mathrm{~mm} ; \quad$ Yaw Angle $=0.64^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position PR3 on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the PR3 Suspension, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D0900413 AdvLIGO SUS HAM2-L1, XYZ Local CS for HSTS (MC1) Assembly | The position of the HSTS (MC1) is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> $X=49.5 \mathrm{~mm} ; \quad Y=255.0 \mathrm{~mm} ; \quad Z=\mathbf{- 1 0 7 . 0} \mathrm{mm} ; \quad$ Yaw Angle $=134 . \mathbf{4}^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position MC1 on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the MC1 Suspension, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D0900414 AdvLIGO SUS HAM2-L1, XYZ Local CS for HSTS (MC3) Assembly | The position of the HSTS (MC3) is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> $X=49.5 \mathrm{~mm} ; \quad Y=720.0 \mathrm{~mm} ; \quad Z=-107.0 \mathrm{~mm} ; \quad$ Yaw Angle $=134.3^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position MC3 on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the MC3 Suspension, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D0900415 AdvLIGO SUS HAM2-L1, XYZ Local CS for HSTS (PRM) Assembly | The position of the HSTS (PRM) is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> $X=-68.0 \mathrm{~mm} ; \quad Y=-628.0 \mathrm{~mm} ; \quad Z=-103.7 \mathrm{~mm} ; \quad$ Yaw Angle $=0.3^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position PRM on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the PRM Suspension, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D1101537 AdvLIGO SUS HAM2-L1, XYZ Local CS for AUX SUS (SM1) Assembly | The position of the AUX SUS (SM1) is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> $X=-459.7 \mathrm{~mm} ; \quad Y=752.9 \mathrm{~mm} ; \quad Z=-107.0 \mathrm{~mm} ; \quad$ Yaw Angle $=54.6^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position SM1 on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the SM1 Suspension, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D1101538 AdvLIGO SUS HAM2-L1, XYZ Local CS for AUX SUS (SM2) Assembly | The position of the AUX SUS (SM2) is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> $X=-559.4 \mathrm{~mm} ; \quad Y=-630.9 \mathrm{~mm} ; \quad Z=\mathbf{- 1 0 7 . 0} \mathrm{mm} ; \quad$ Yaw Angle $=\mathbf{3 6 . 1}{ }^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position SM2 on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the SM2 Suspension, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |


| D1101539 AdvLIGO SUS HAM2-L1, XYZ Local CS for AUX SUS (PMMT1) Assembly | The position of the AUX SUS (PMMT1) is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> $X=-858.5 \mathrm{~mm} ; \quad Y=-477.8 \mathrm{~mm} ; \quad Z=-107.0 \mathrm{~mm} ; \quad$ Yaw Angle $=65.5^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position PMMT1 on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the PMMT1 Suspension, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
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| D1101540 AdvLIGO SUS HAM2-L1, XYZ Local CS for AUX SUS (PMMT2) Assembly | The position of the AUX SUS (PMMT2) is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> $X=\mathbf{- 1 9 8 . 6} \mathbf{m m} ; \quad Y=487.7 \mathrm{~mm} ; \quad Z=-107.0 \mathrm{~mm} ; \quad$ Yaw Angle $=64.1^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position PMMT2 on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO $0,0,0$ Local CS from the PMMT2 Suspension, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D0900420 AdvLIGO SUS HAM2-L1, XYZ Local CS for In-Vacuum Periscope Assembly | The position of the In-Vacuum Periscope is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> $X=-218.5 \mathrm{~mm} ; \quad Y=0.0 \mathrm{~mm} ; \quad Z=-107.0 \mathrm{~mm} ; \quad$ Yaw Angle $=0.0^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position In-Vacuum Periscope on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the In-Vacuum Periscope, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D1101406 AdvLIGO SUS HAM2-L1, XYZ Local CS for Fixed Mount Optics Assembly | The position of the Fixed Mount Optics is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> (For a detailed coordinates values \& Optics, see PDF Drawing D1101406 in DCC) <br> 2. With these coordinates systems creates the 3D Sketch to position Fixed Mount Optics on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the Fixed Mount Optics, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D1000514 HEPI, HAM, Chamber Level Assembly, aLIGO SEI | The position of the HEPI is defined by: <br> 1. Positioning the CS in the HEPI Assy at $\mathbf{1 8 5 6 . 0} \mathbf{~ m m}$ above the concrete floor as per DCC Doc E1000659-v2 <br> 2. The orientation of the HEPI with respect to the IFO Global CS is defined by DCC Doc G1000125-v8 <br> 3. Systems insert the assy mating the AdvLIGO $0,0,0$ Local CS from the HEPI, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D1001625 AdvLIGO HAM2-L1 ISI Table, XYZ Local CS for Balance Masses Assembly | The position of the Balance Masses Assembly is defined by: <br> 1. Positioning the CS in the Masses Assy at 252.9 mm above the Table Optical Surface as per DCC Doc E1000403-v1 <br> 2. Systems creates the 3D Sketch to position the Assy D1001625 on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the Balance Masses Assy, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D1101408 AdvLIGO HAM2-L1 ISI Table, IO Straight Baffles Assembly | The position of the IO Straight Baffles Assembly is defined by: <br> 1. Positioning the CS in the Masses Assy at 252.9 mm above the Table Optical Surface as per DCC Doc E1000403-v1 <br> 2. Systems position all IO Baffles on the HAM Table by sketch layout provided by IO group <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the IO Straight Baffles Assy, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D1101407 AdvLIGO SUS HAM2-L1, XYZ Local CS for MC Refl Periscope Assembly | The position of the MC Refl Periscope is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> i) $X=-368.5 \mathrm{~mm} ; \quad Y=500.0 \mathrm{~mm} ; \quad Z=-107.0 \mathrm{~mm} ; \quad$ Yaw Angle $=21.0^{\circ}$ <br> ii) $X=28.6 \mathrm{~mm} ; \quad Y=-125.0 \mathrm{~mm} ; \quad Z=-107.0 \mathrm{~mm} ; \quad$ Yaw Angle $=0.0^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position 2X MC Refl Periscopes on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the In-Vacuum Periscope, to the HAM2-L1 0,0,0 <br> Local CS at the oriain of the Assy |
| D0900371 AdvLIGO SUS HAM2-L1, XYZ Local CS for Faraday Isolator Assembly | The position of the Faraday Isolator is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> $X=-504.3 \mathrm{~mm} ; \quad Y=38.3 \mathrm{~mm} ; \quad Z=-107.0 \mathrm{~mm} ; \quad$ Yaw Angle $=53.7^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position Faraday Isolator on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the Faraday Isolator, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |


| D1101410 AdvLIGO SUS HAM2-L1, XYZ Local CS for IO PSL PD Assembly | The position of the IO PSL PD is defined by: <br> 1. The Coordinates from DCC P/N E1100492-v11. <br> $X=-\mathbf{8 5 1 . 9} \mathbf{~ m m} ; \quad Y=270.6 \mathrm{~mm} ; \quad Z=\mathbf{- 1 0 7 . 1} \mathrm{mm} ; \quad$ Yaw Angle $=\mathbf{2 5 . 0 ^ { \circ }}$ <br> 2. With these coordinates systems creates the 3D Sketch to position IO PSL PD on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the IO PSL PD, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
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| D1101411 AdvLIGO SUS HAM2-L1, XYZ Local CS for OptLev DLC Assembly | The position of the OptLev DLC is defined by: <br> 1. The Coordinates from DCC P/N E1000608-v2 <br> $X=922.4 \mathrm{~mm} ; \quad Y=75.9 \mathrm{~mm} ; \quad Z=-125.9 \mathrm{~mm} ; \quad$ Yaw Angle $=0.0^{\circ}$ <br> 2. With these coordinates systems creates the 3D Sketch to position OptLev DLC on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO 0,0,0 Local CS from the OptLev DLC, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D1101412 AdvLIGO HAM2-L1 ISI Table, IO EQ Stop Baffles Assembly | The position of the IO EQ Stop Baffles Assembly is defined by: <br> 1. Positioning the CS in the Masses Assy at $\mathbf{2 5 2 . 9}$ mm above the Table Optical Surface as per DCC Doc E1000403-v1 <br> 2. Systems position all IO Baffles on the HAM Table by sketch layout provided by IO group <br> 3. Systems insert the assembly mating the AdvLIGO $0,0,0$ Local CS from the IO Straight Baffles Assy, to the HAM2-L1 0,0,0 Local CS at the origin of the Assy |
| D1000581 Cable Harness Routing Configuration - HAM2 | The position of the Cable Harness is defined by <br> 1. Positioning the CS in the Cable Harness Assy at $\mathbf{2 5 2 . 9} \mathrm{mm}$ above the Table Optical Surface as per DCC Doc E1000403v1 <br> 2. Systems creates the 3D Sketch to position the Assy D1000581on the HAM Table <br> 3. Systems insert the assembly mating the AdvLIGO $0,0,0$ Local CS from the Cable Harness Assy, to the HAM1-L1 0,0,0 Local CS at the origin of the Assy |

