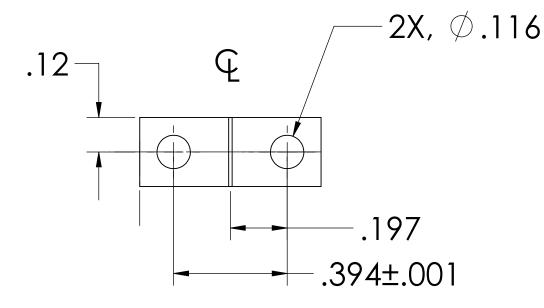
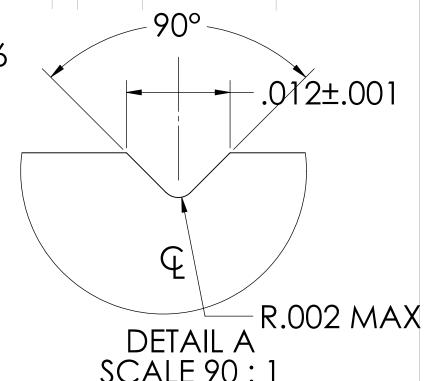
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DIMENSIONS IN INCHES

2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR,
CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)

DCN# DRAWING TREE # A 24th JUNE 2004 E040303-00 E0900107-v1 v1 21 APRIL 2009





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DIMENSIONS ARE IN INCHES  TOLERANCES: .XX ±0.01 .XXX ±0.005 ANGULAR±1°	DRAWN	NAME	DATE 05/02	LIGO	CALIFORNIA INSTITUTE OF TECHNO MASSACHUSETTS INSTITUTE OF TECHN	
	CHECKED	CIT/RJ	05/02	SYSTEM	ADVANCED LIC	
				SUB-SYSTEM	<u> </u>	
MATERIAL 302, 304 OR 316 SSTL				NEXT ASSY	MC: UPPER MA	SS
	1	COMMENTS:  Matching Parts:			UPPER MASS WIRE CLAMP	
FINISH	D020309 D020139 D020138			SIZE DWG. NO	D020309	REV.
				SCALE: NTS	SHEET 1 OF	1

**SCALE 90:1**