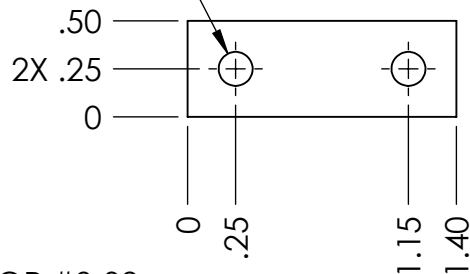


NOTES CONTINUED:

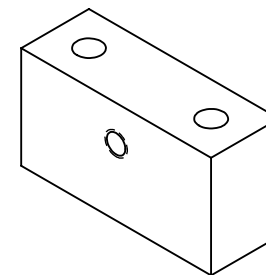
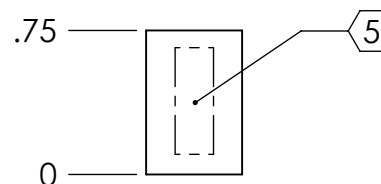
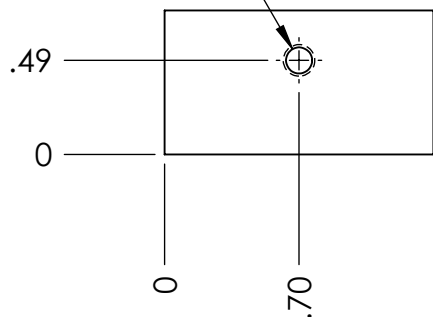
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	3 MAR 2009	E0900065	E080191

2X ϕ .177 DRILL THRU



DRILL AND TAP FOR #8-32
+.005 OVERSIZE TAP THRU ALL



ISOMETRIC VIEW

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.1°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 304, 316 OR 302 SSSL FINISH 32 μ inch



SYSTEM ADVANCED LIGO SUB-SYSTEM SUS

NEXT ASSY ROTATIONAL ADJUSTER ASSY

PART NAME			PULL PLATE		
DESIGNER	D. BRIDGES	15 APR 2009	SIZE	DWG. NO.	
DRAFTER	B. MOORE	20 APR 2009	A	D070329	
CHECKER	D. BRIDGES	20 APR 2009	APPROVAL	SCALE: 1:1	PROJECTION:
				SHEET 1 OF 1	REV. v1