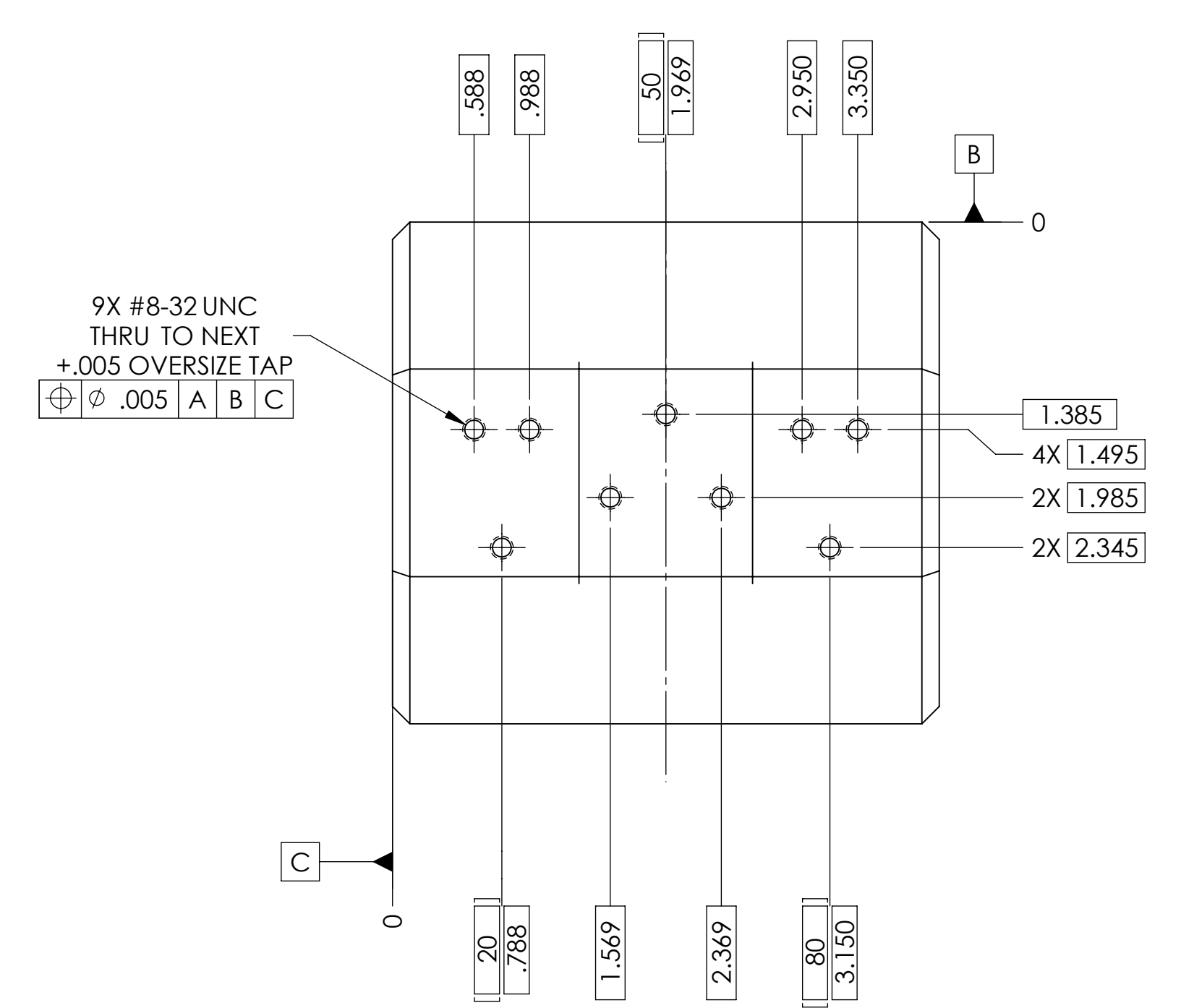
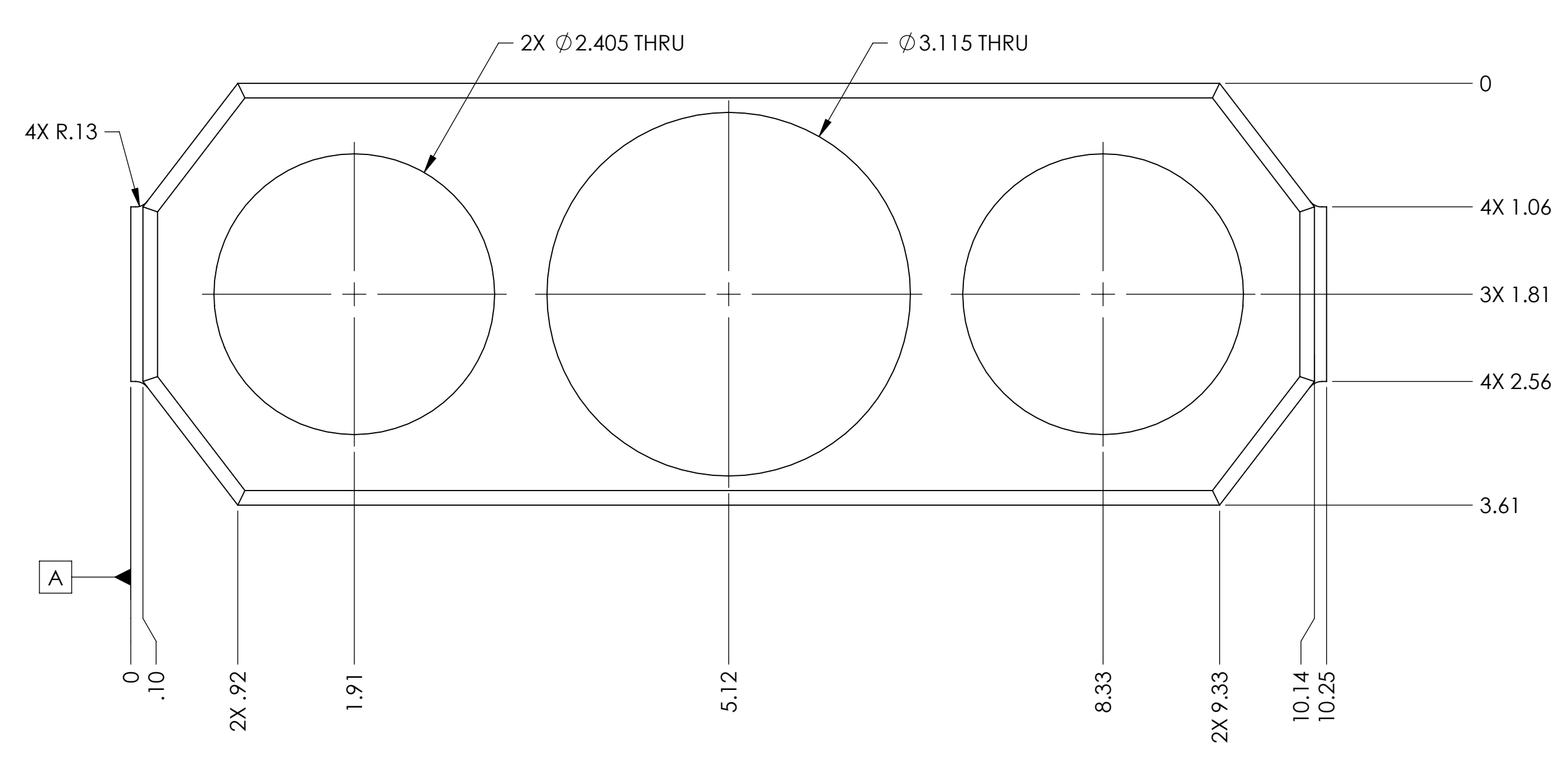
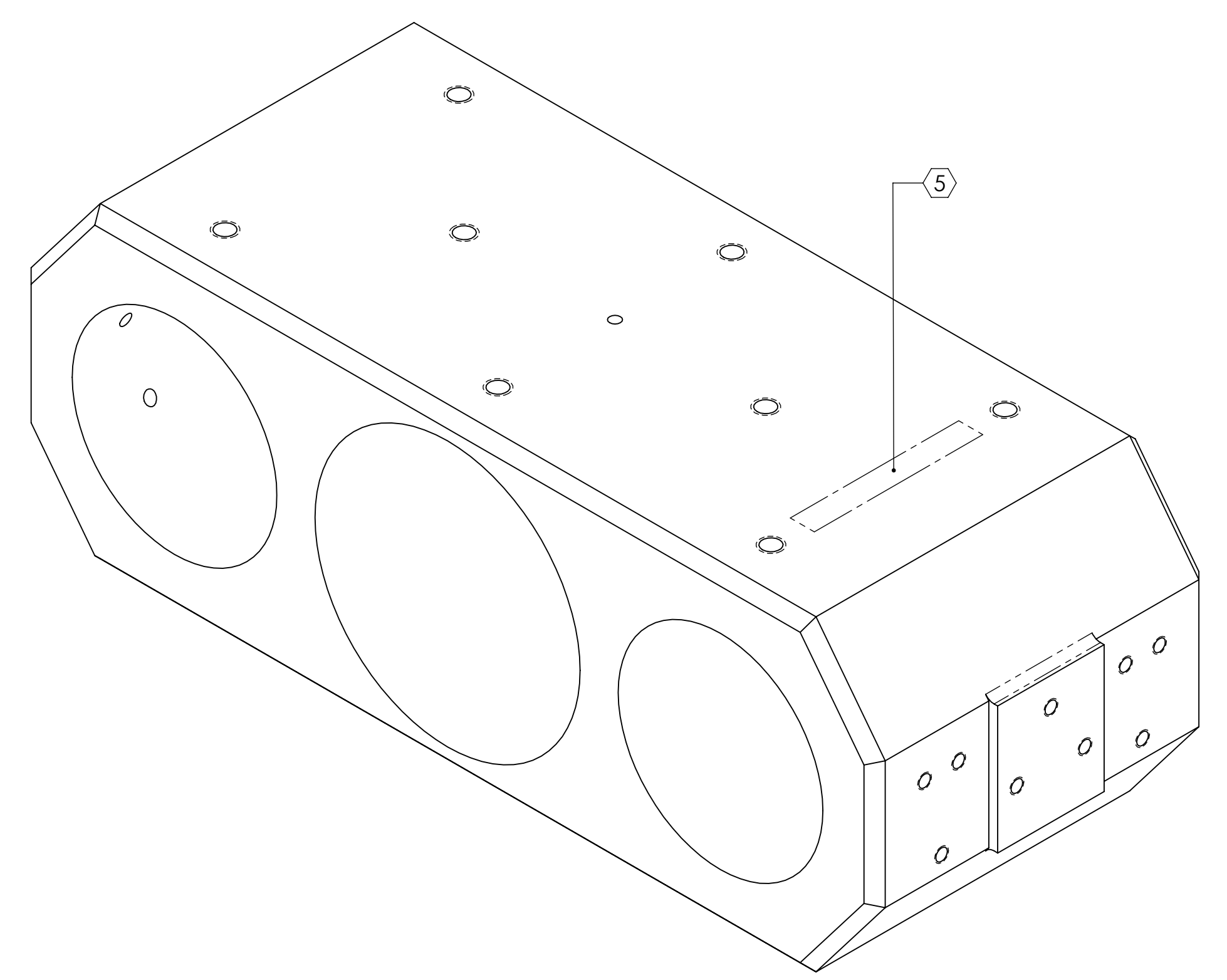
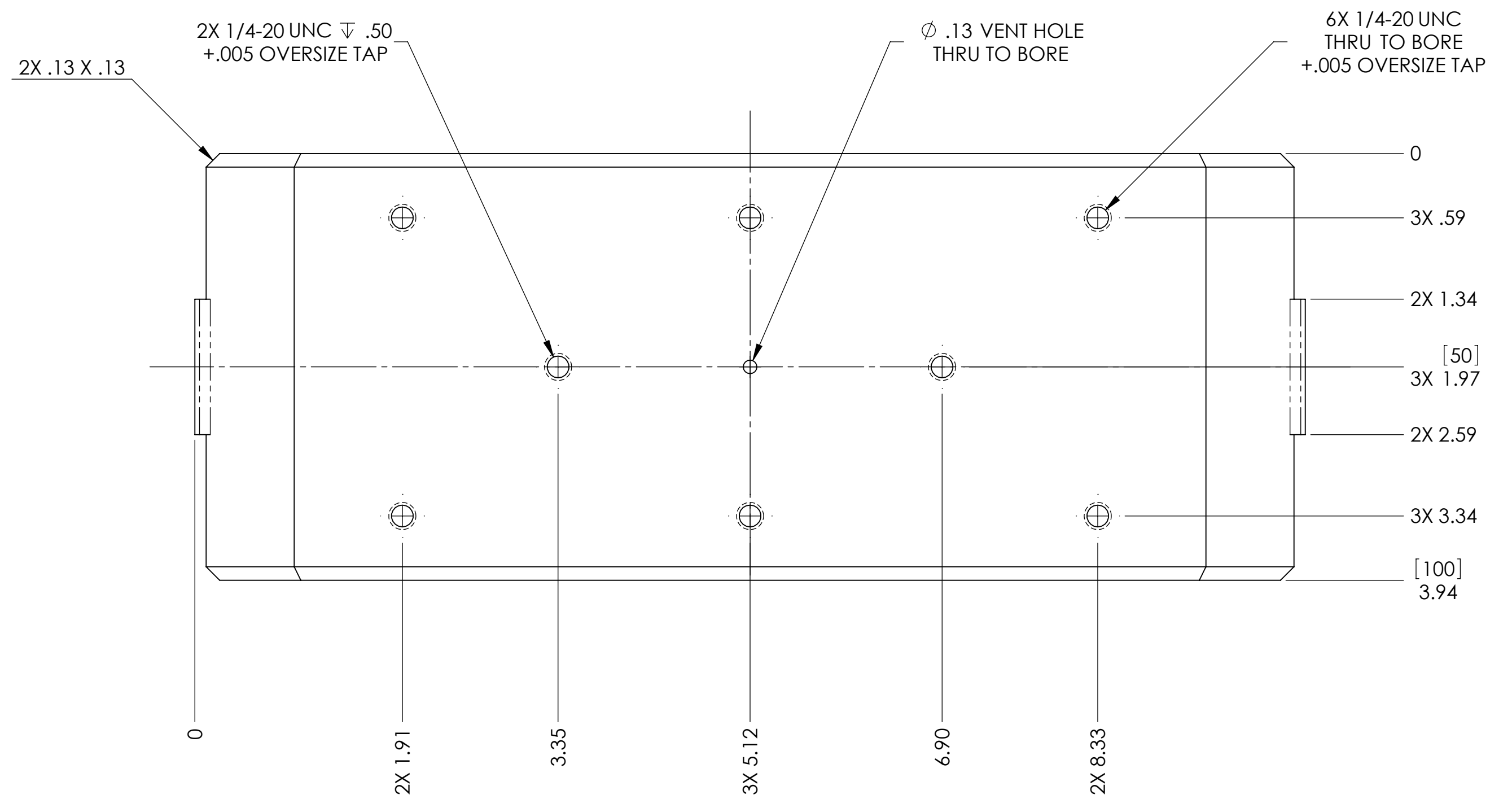


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	22 JUN 2009	E0900173	E080191
v2	06 JUL 2009	E0900189	E080191
-	-	-	-



LEFT AND RIGHT SIDES

DIMENSIONS ARE IN INCHES [MM]		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
TOLERANCES: .XX \pm .01 .XXX \pm .005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		SYSTEM ADVANCED LIGO		SUB-SYSTEM SUS	
ANGULAR \pm 0.5°		MATERIAL 304, 316 OR 302 SSSL		FINISH 32 μ inch		DESIGNER D. BRIDGES 19 JUL 2009	
				NEXT ASSY INTERMEDIATE MASS ASSY		SIZE DWG. NO.	
				CHECKER M. MEYER 20 JUL 2009		REV. D070336	
				APPROVAL		SCALE: 1:1 PROJECTION:	
						SHEET 1 OF 1	