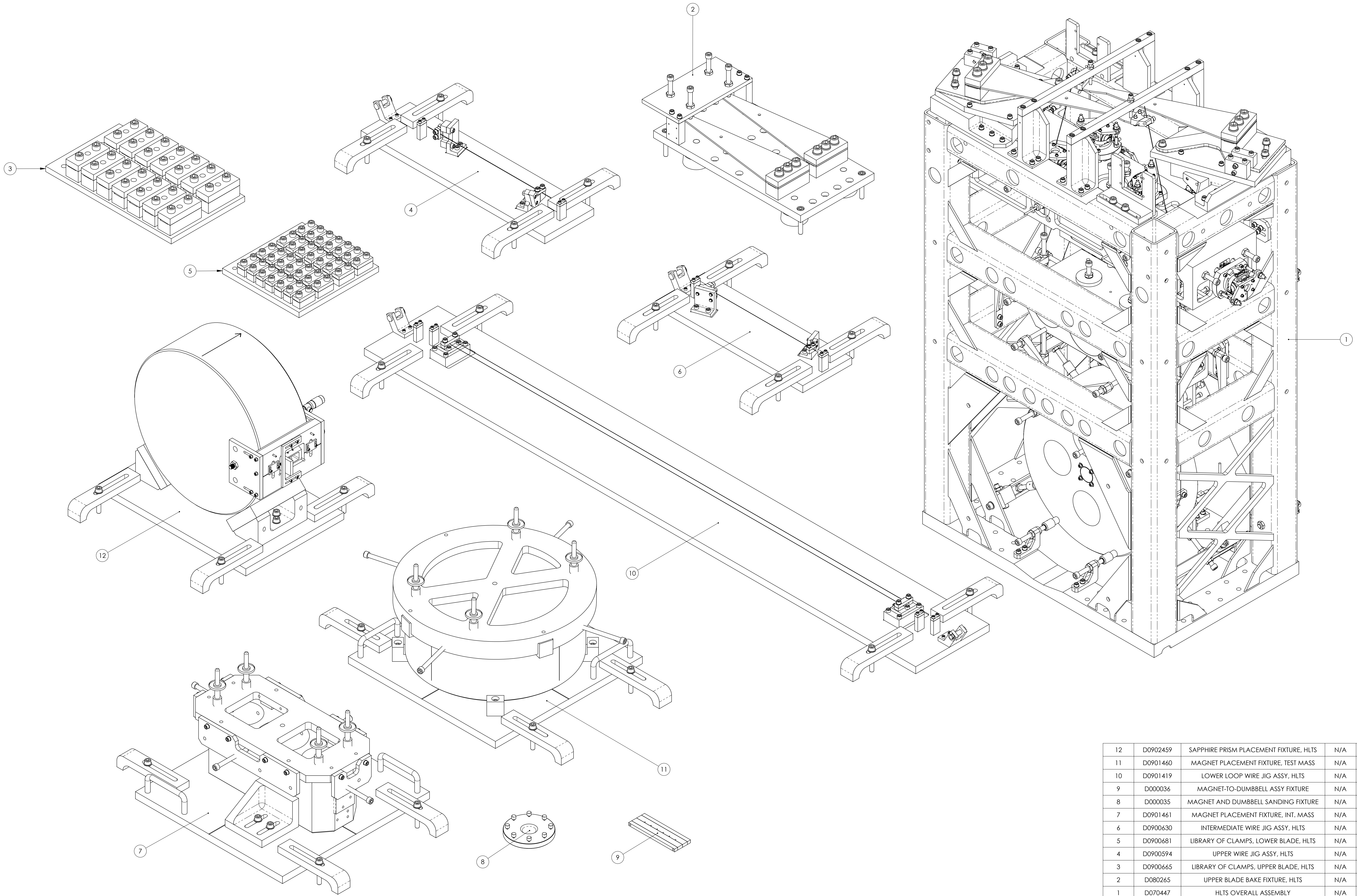


REV.	DATE	DCN #	DRAWING TREE #
v1	02 DEC 2009	E0900446	E080191
-	-	-	-
-	-	-	-



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
12	D0902459	SAPPHIRE PRISM PLACEMENT FIXTURE, HLTS	N/A	1	0	1
11	D0901460	MAGNET PLACEMENT FIXTURE, TEST MASS	N/A	1	0	1
10	D0901419	LOWER LOOP WIRE JIG ASSY, HLTS	N/A	1	0	1
9	D000036	MAGNET-TO-DUMBBELL ASSY FIXTURE	N/A	1	0	1
8	D000035	MAGNET AND DUMBBELL SANDING FIXTURE	N/A	1	0	1
7	D0901461	MAGNET PLACEMENT FIXTURE, INT. MASS	N/A	1	0	1
6	D0900630	INTERMEDIATE WIRE JIG ASSY, HLTS	N/A	1	0	1
5	D0900681	LIBRARY OF CLAMPS, LOWER BLADE, HLTS	N/A	1	0	1
4	D0900594	UPPER WIRE JIG ASSY, HLTS	N/A	1	0	1
3	D0900665	LIBRARY OF CLAMPS, UPPER BLADE, HLTS	N/A	1	0	1
2	D080265	UPPER BLADE BAKE FIXTURE, HLTS	N/A	1	0	1
1	D070447	HLTS OVERALL ASSEMBLY	N/A	1	0	1
PARTS LIST						

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME HLTS OVERALL ASSY AND ASSY FIXTURES	
MATERIAL: N/A		SYSTEM: ADVANCED LIGO SUB-SYSTEM: SUS		DESIGNER: D. BRIDGES 02 FEB 2010 SIZE: E DWG. NO.: D080718 REV.: v1	
FINISH: N/A μinch		NEXT ASSY: N/A		DRAFTER: D. BRIDGES 02 FEB 2010 CHECKER: M. MEYER 03 FEB 2010 APPROVAL:	
SCALE: 1:2			PROJECTION:		

D080718-Advanced_LIGO_SUSE-Overall_Assembly_Fixture_Parts_PDF.dwg (REV: 0.02) DRAWING FOR REV: 0.02