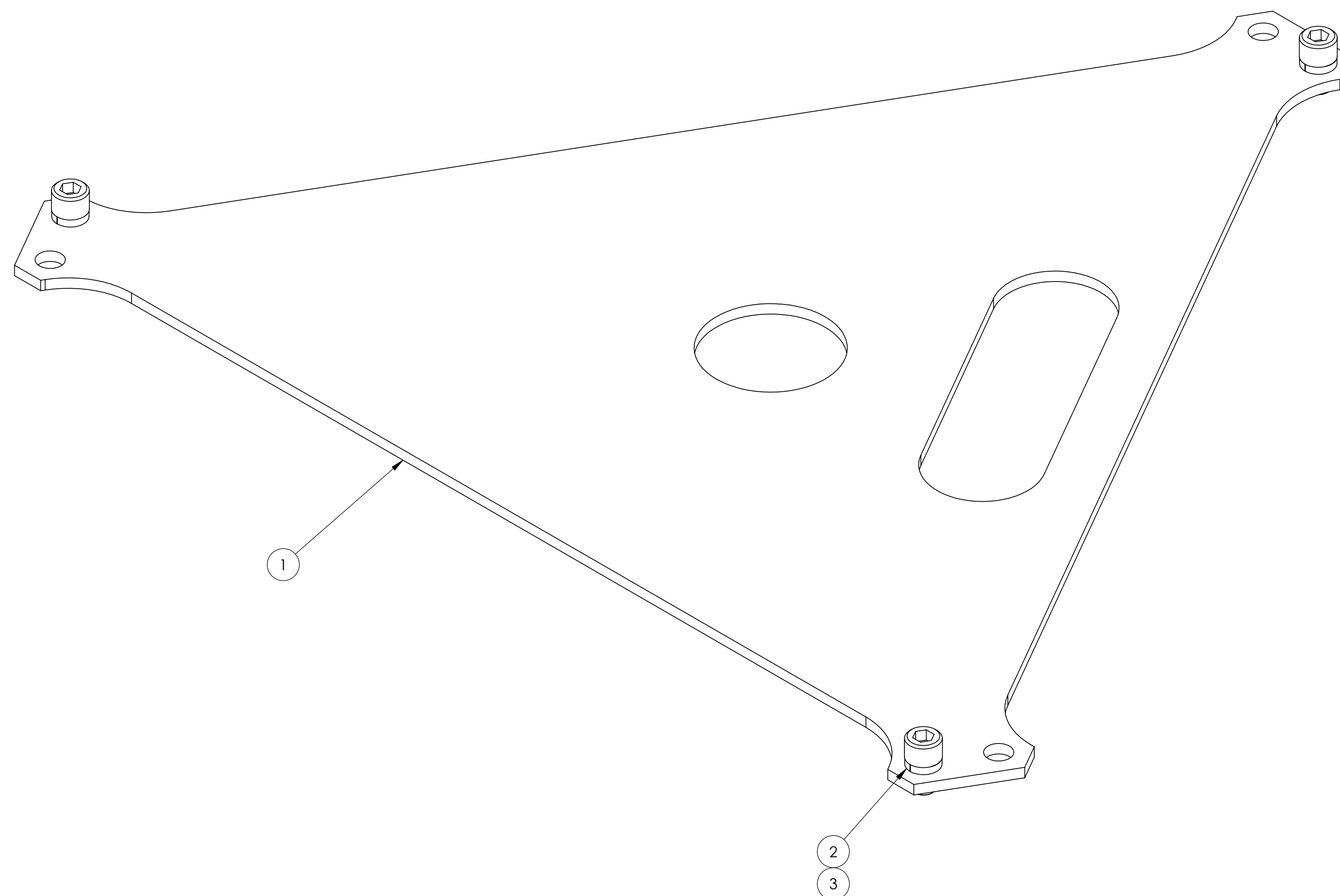


NOTES CONTINUED:

REV.	DATE	DCN #	DRAWING TREE #
v1	15 MAY 2009	E0900150	-
-	-	-	-
-	-	-	-



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
3	-	SCREW, SOCKET HEAD CAP, 1/2-20 UNC-2A X 0.75 LONG	300 SSTL	3		3
2	-	WASHER, SPLIT LOCK, 0.512 I.D., 0.733 O.D., 0.172 THICK	300 SSTL	3	1	4
1	D0900852	PIER INSTALLATION TEMPLATE PLATE	6061-T6 (SS)	1		1

DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± N/A .XXX ± N/A ANGULAR ± N/A °		<b>NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)</b> 1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		<b>PART NAME</b> PIER INSTALLATION TEMPLATE ASSY											
<b>MATERIAL</b> N/A		<b>FINISH</b> N/A μinch		<b>SYSTEM</b> ADVANCED LIGO		<b>SUB-SYSTEM</b> AOS		<b>DESIGNER</b> C. CONLEY		<b>DATE</b> 14 MAY 2009		<b>SIZE</b> D		<b>DWG. NO.</b> D0900899		<b>REV.</b> v1	
<b>APPROVAL</b>		<b>NEXT ASSY</b> N/A		<b>CHECKER</b>		<b>APPROVAL</b>		<b>SCALE:</b> NONE		<b>PROJECTION:</b>		SHEET 1 OF 1					

D0900899 Asst/CO ACS Pier Installation Template Assy, PART PDM REV: X-001, DRAWING PDM REV: X-000