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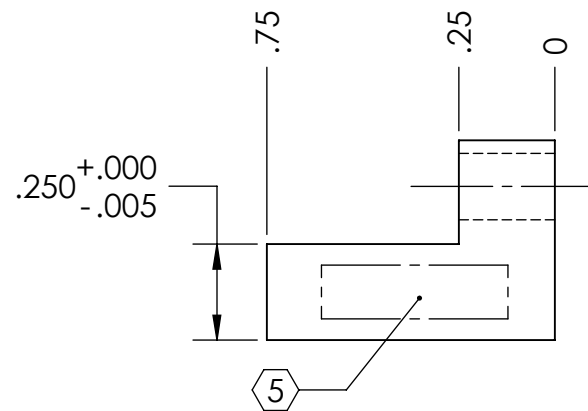
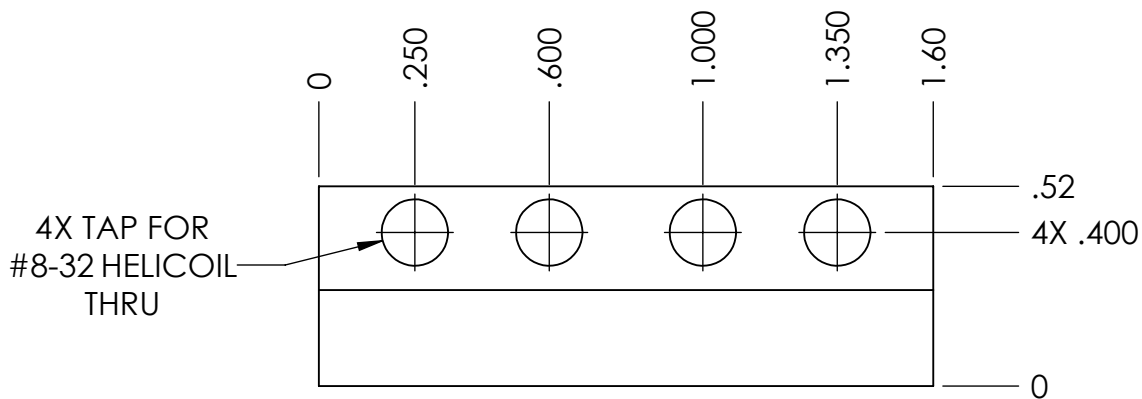
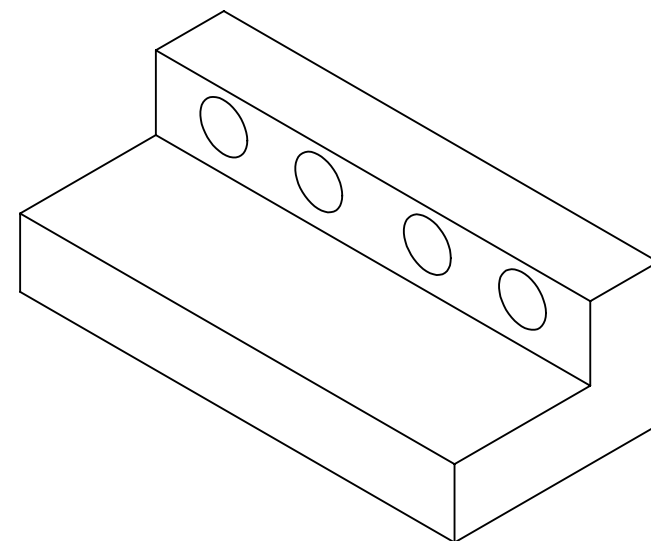
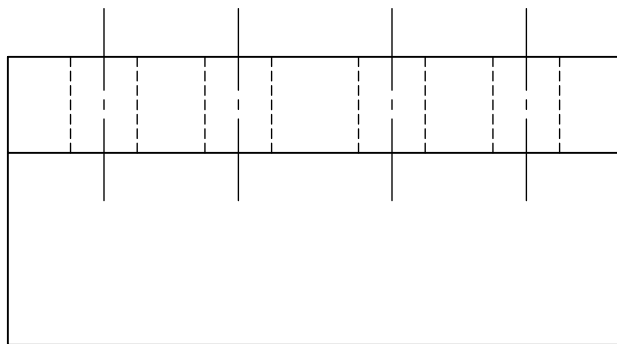
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NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	26 MAY 2009	E0900160	E080191
v2	12 AUG 2009	E0900239	E080191
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX ± .01  
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL

6061-T6 Al

FINISH

32 μinch



SYSTEM  
**ADVANCED LIGO**

SUB-SYSTEM  
**SUS**

NEXT ASSY  
**LOWER CLAMP ASSY, UPPER WIRE**

PART NAME

**MOUNTING BLOCK, LOWER CLAMP, UPPER WIRE**

DESIGNER D. BRIDGES 2 JUN 2009

DRAFTER D. BRIDGES 14 AUG 2009

CHECKER J. ROMIE 14 AUG 2009

APPROVAL

SIZE DWG. NO.

A

SCALE: 2:1

**D0901135**

REV.

v2

PROJECTION:



SHEET 1 OF 1

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