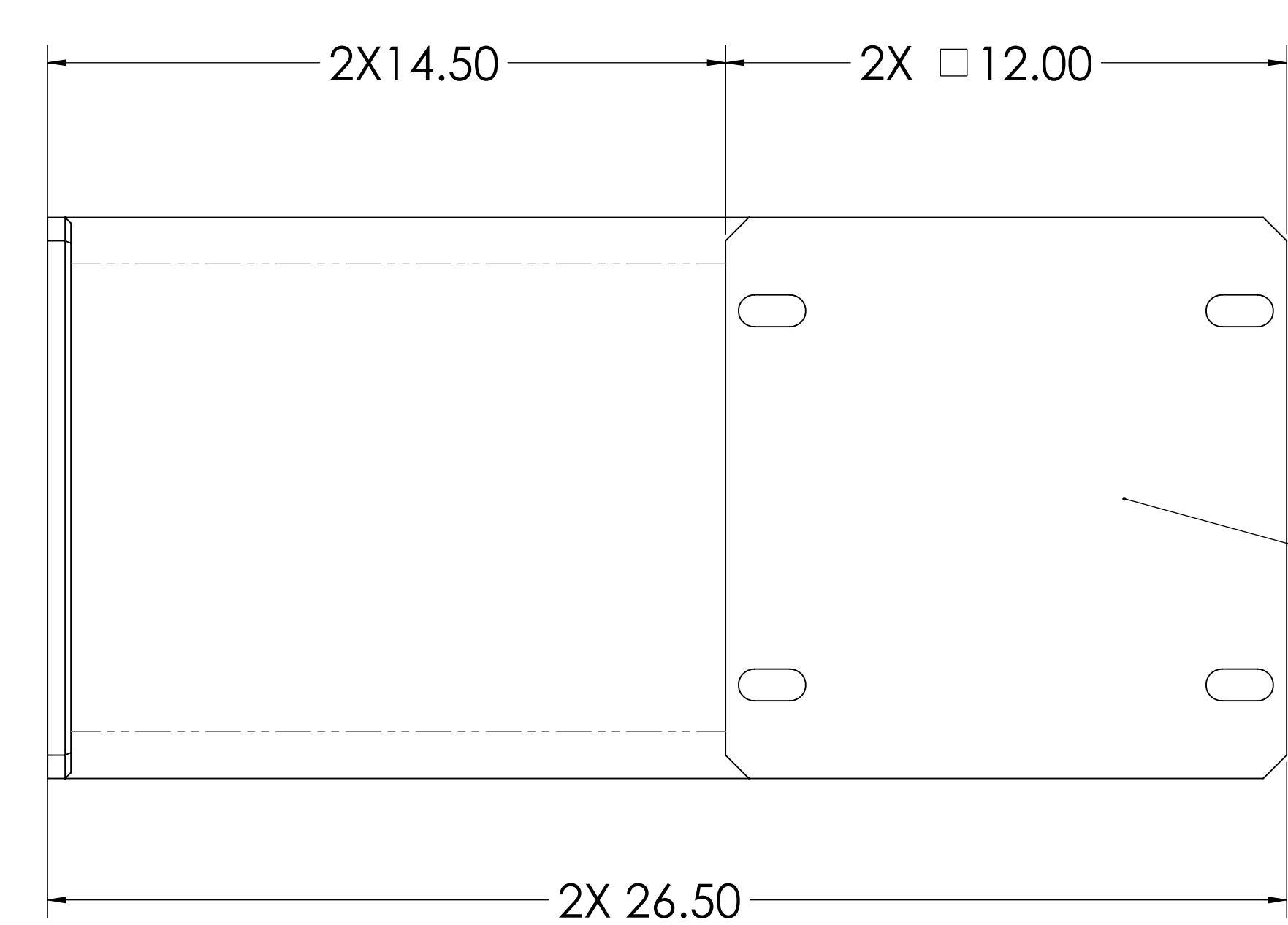
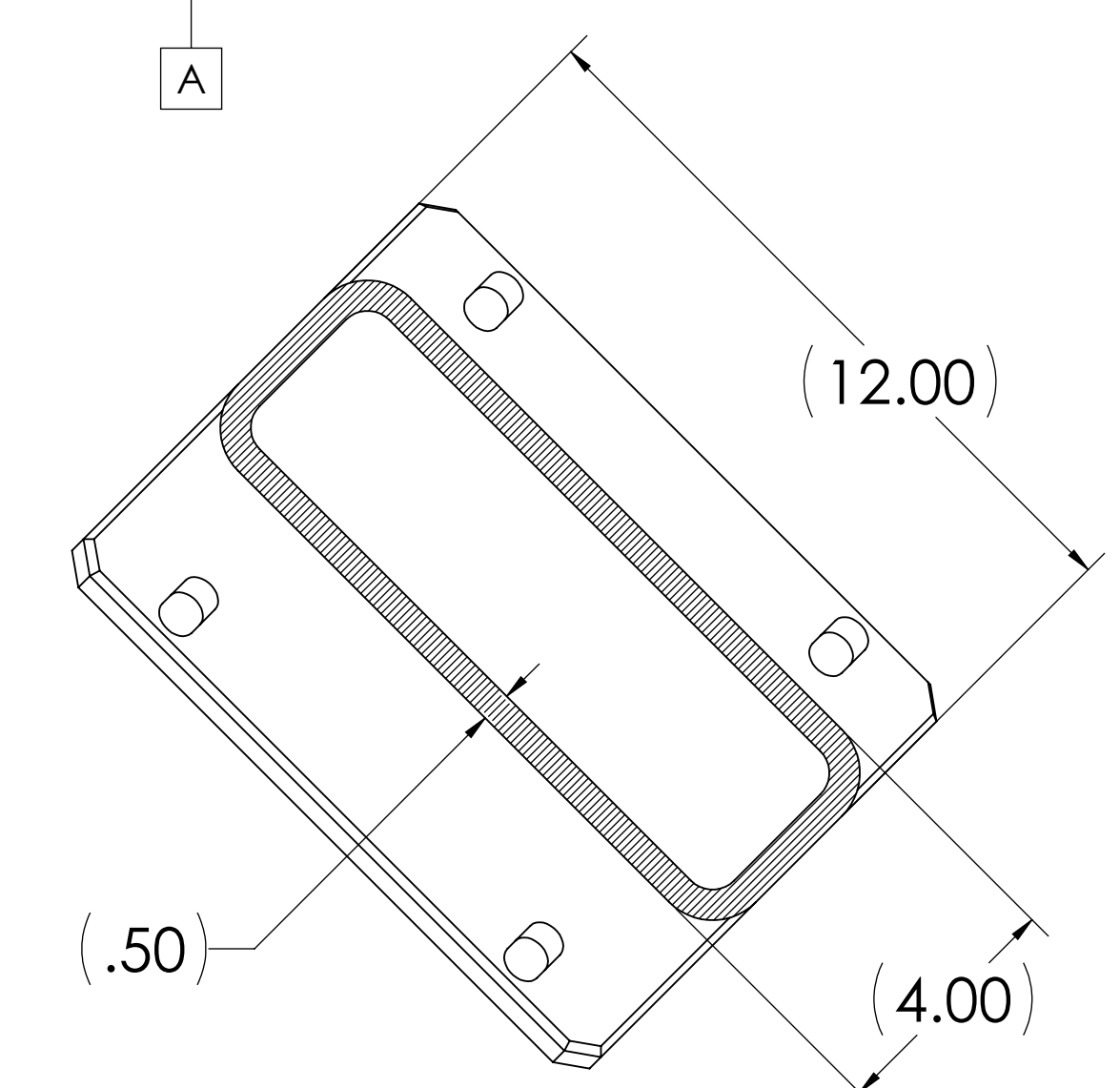
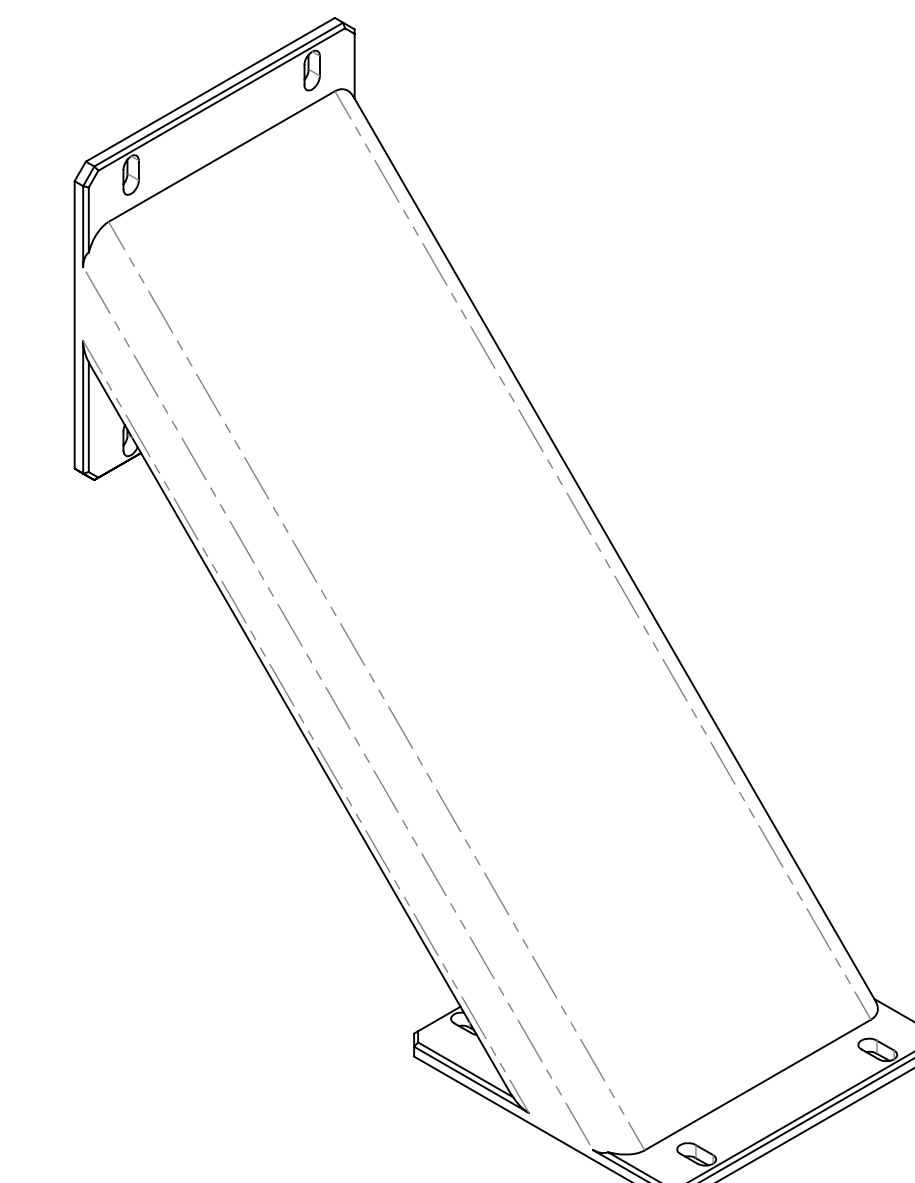
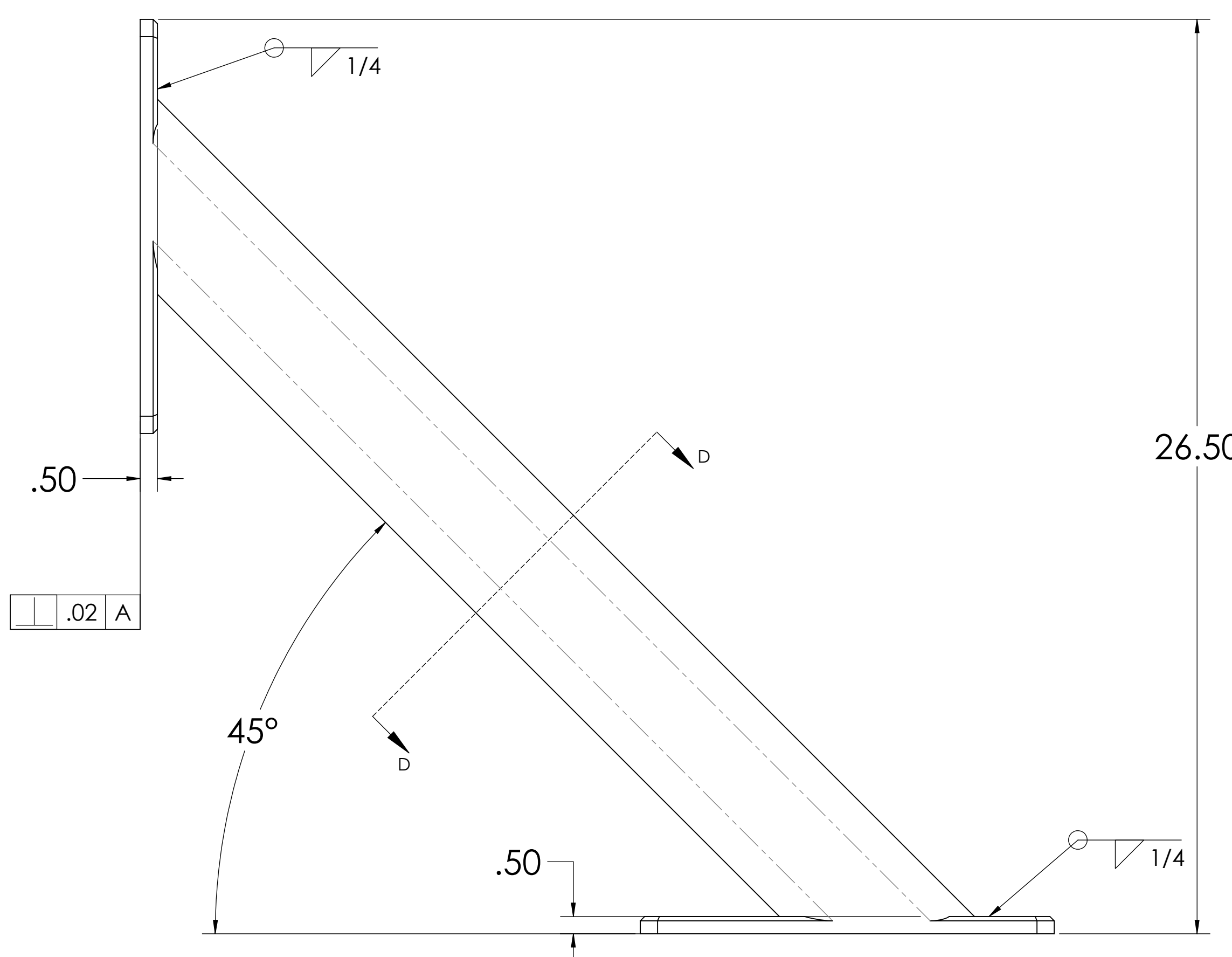
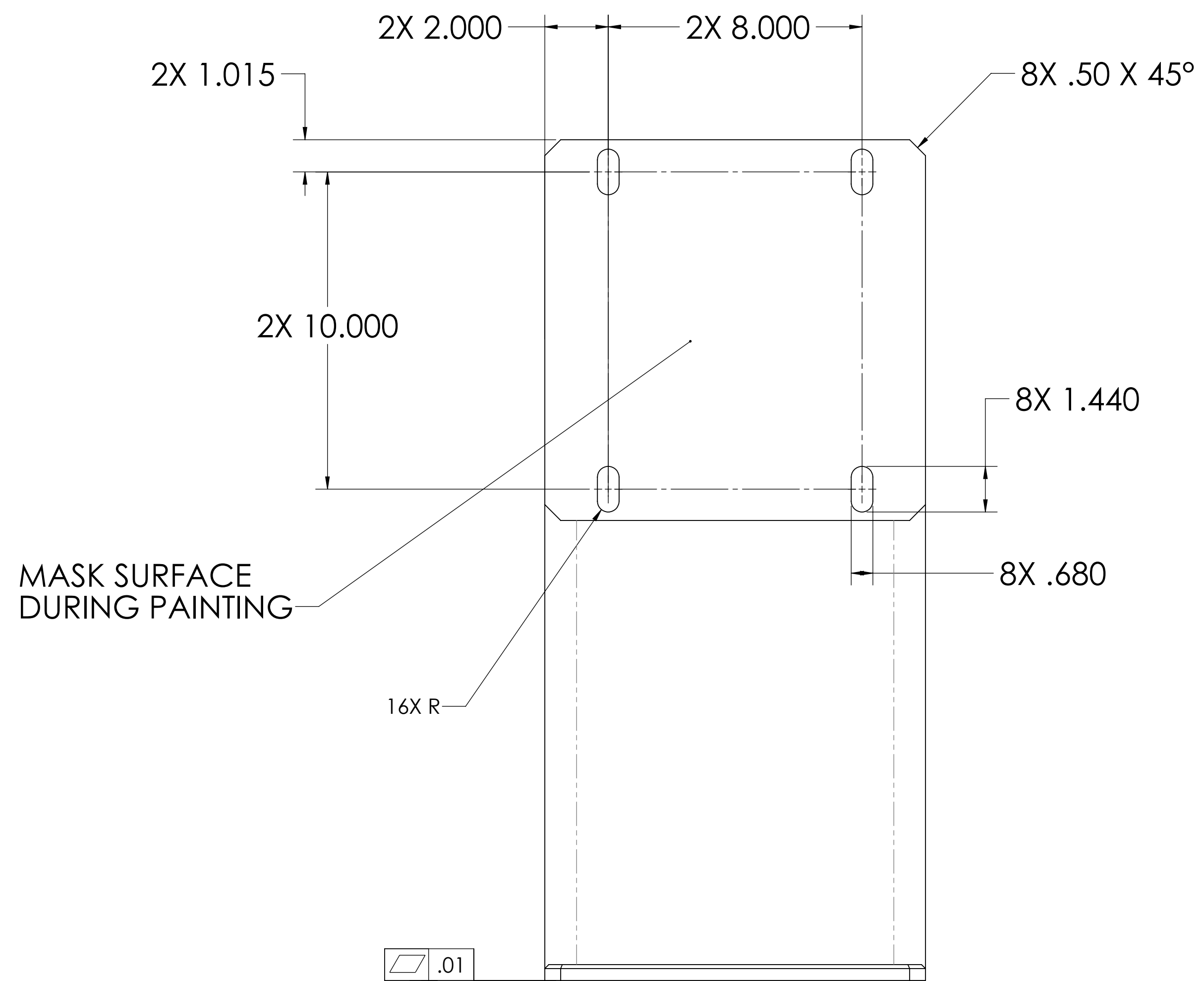


REV.	DATE	DCN #	DRAWING TREE #



MASK SURFACE DURING PAINTING

- NOTES CONTINUED:
- FULL WELDED CONSTRUCTION.
  - PART NUMBER (DRAWING NO. PLUS REVISION) TO BE CLEARLY MARKED ON THE PART NEAR LOCATION SHOWN  
EXAMPLE: **D050263-V3** (~ 1" CHARACTERS)
  - BEFORE FINISHING REMOVE ALL: MILL SCALE, OXIDATION, GREASE, OIL, DIRT, FINGER PRINTS, CONTAMINANTS, ETC.
  - PRIME WITH SHERWIN WILLIAMS INDUSTRIAL WASH PRIMER "P60G2" PER SPECIFICATION.
  - PAINT SMOOTH WHITE, SHERWIN WILLIAMS "POLANE HS-PLUS" POLYURETHANE ENAMEL P/N F63W66.

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		Test/Assembly Stand, Gusset	
TOLERANCES: .XX ± .025 .XXX ± .010				SEI		DESIGNER	KMASON
ANGULAR ± 0.5°				NEXT ASSY		DRAWN	15 Jun 2005
MATERIAL		FINISH		DWG. NO.		SIZE	D
ASTM a500 Grade-B		125 μinch		D080464 & D1002124		DWG. NO.	D050263
				APPROVAL		SCALE	1:3
						PROJECTION	1st Angle
						SHEET	1 OF 1
						REV.	v2

D050263 PART PDM REV: X-004 DRAWING PDM REV: X-003