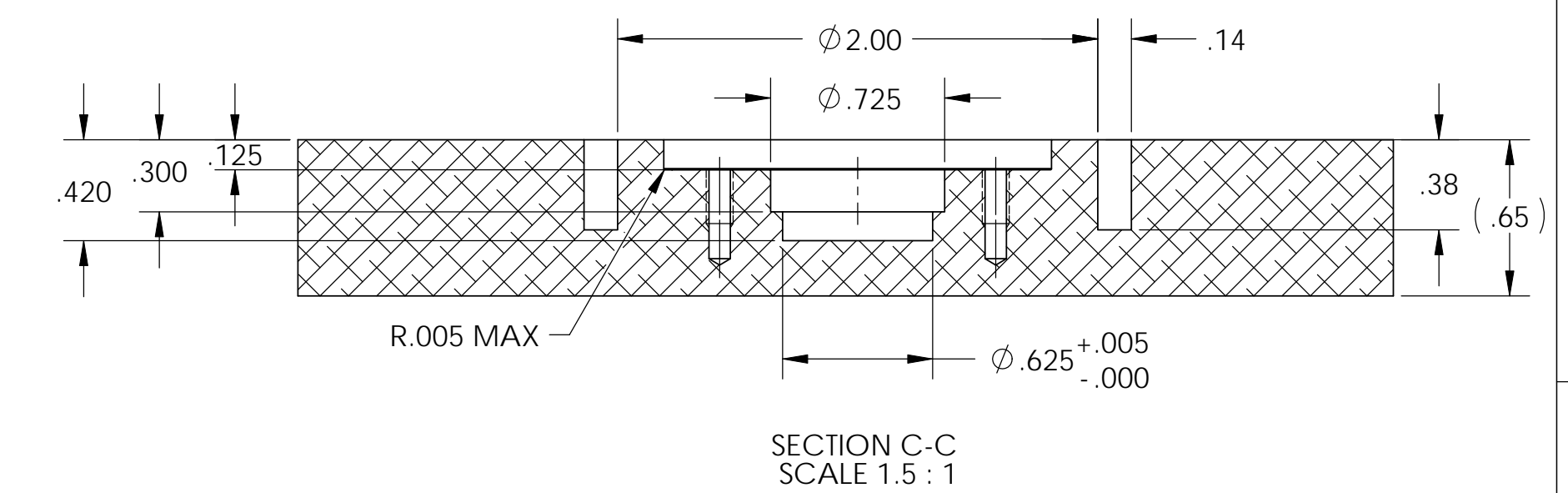
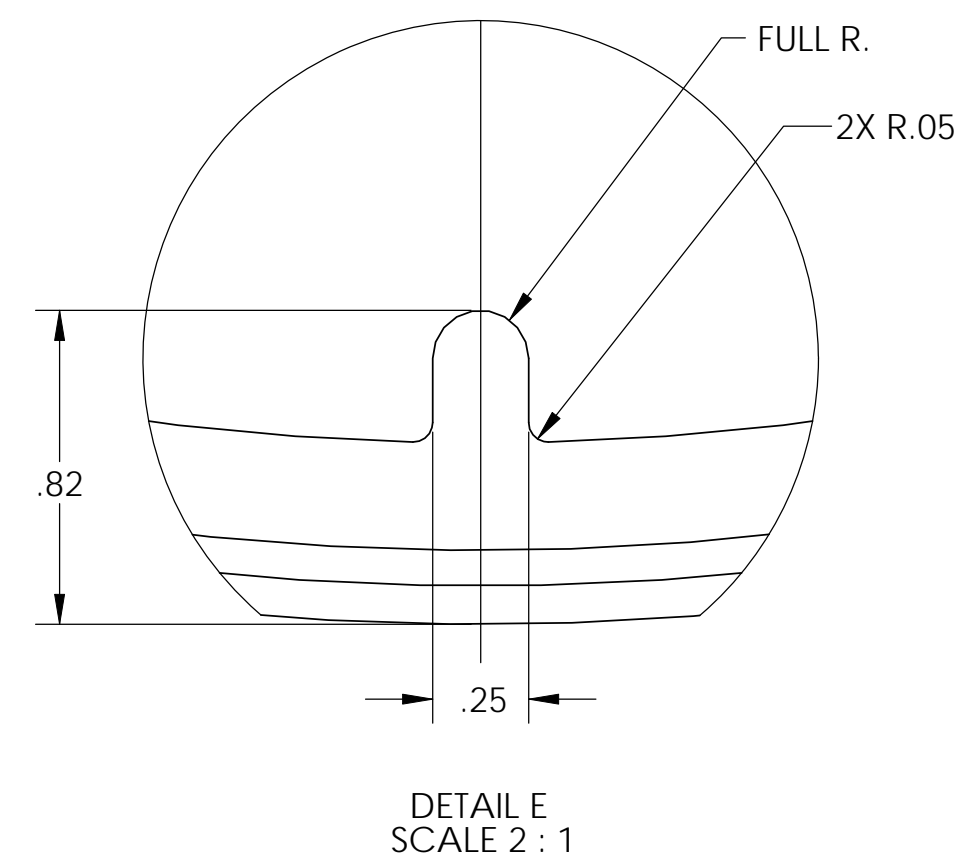
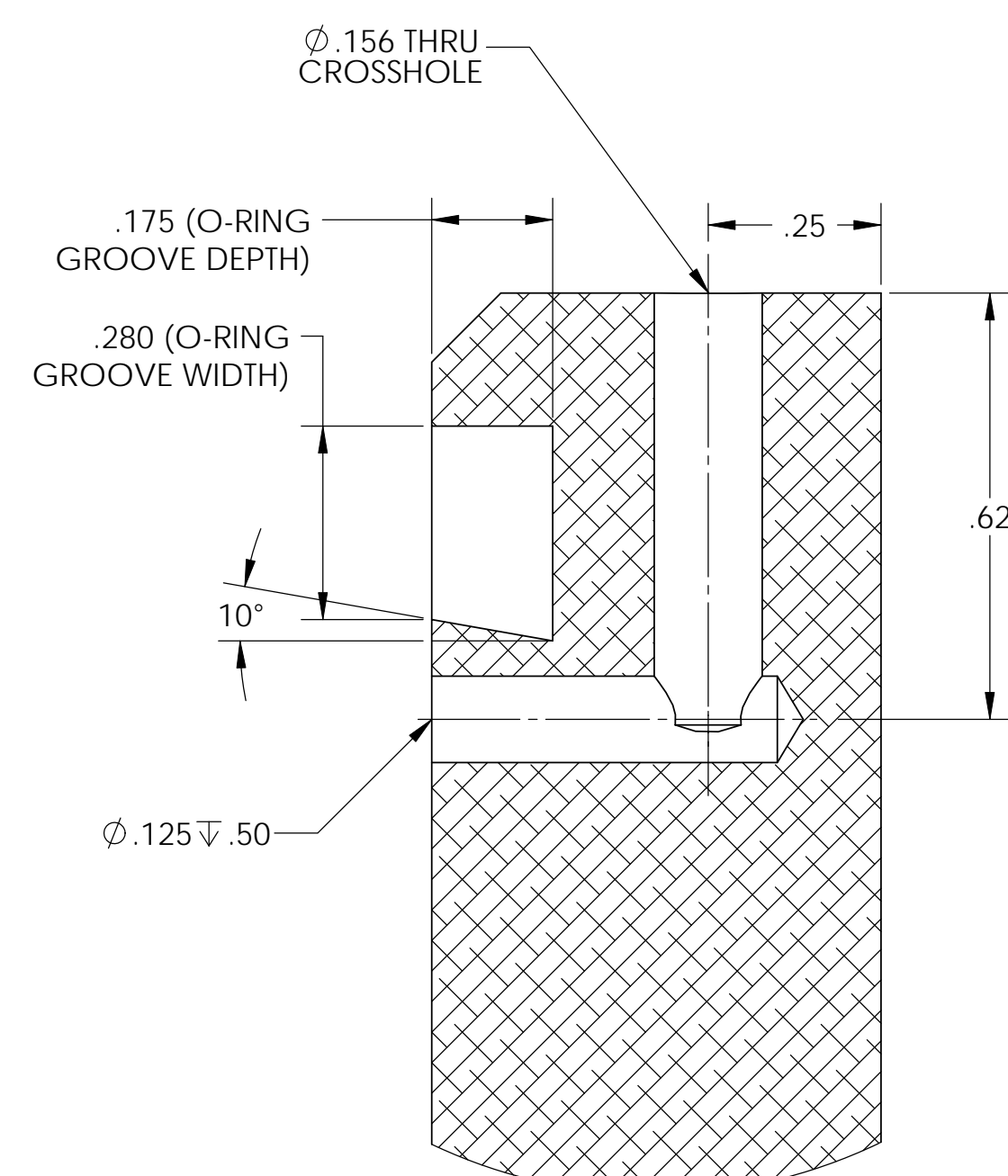
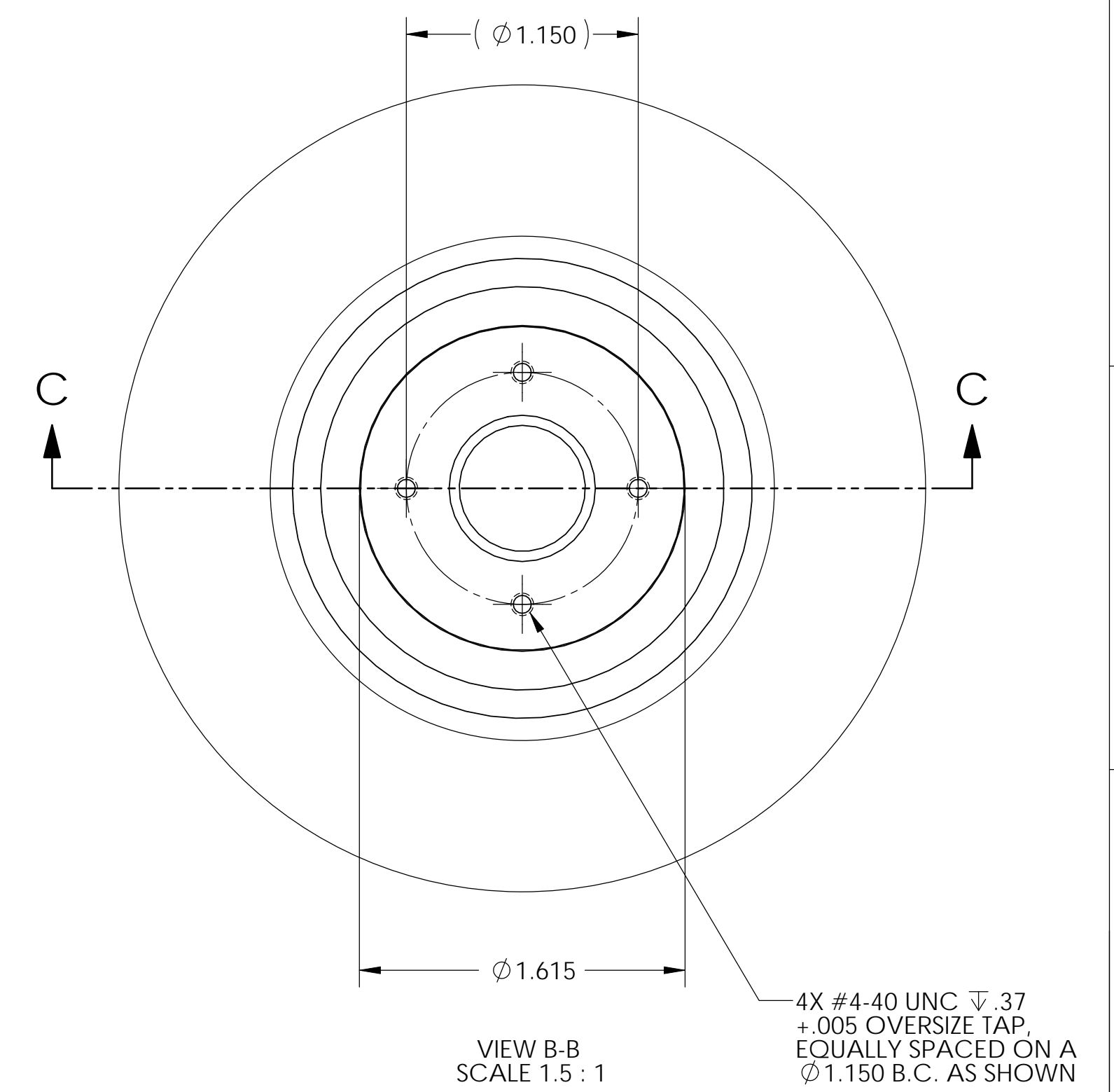
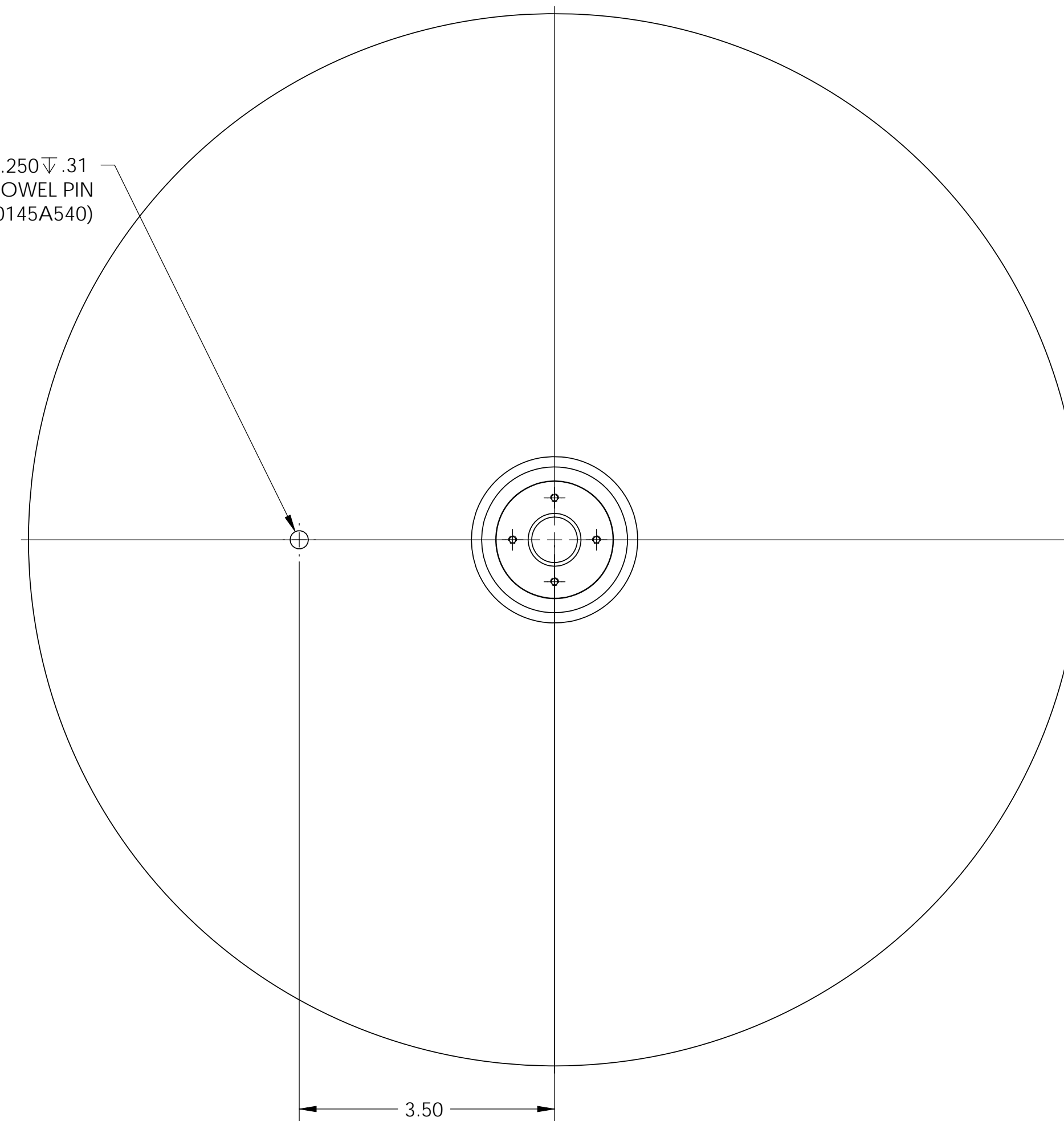
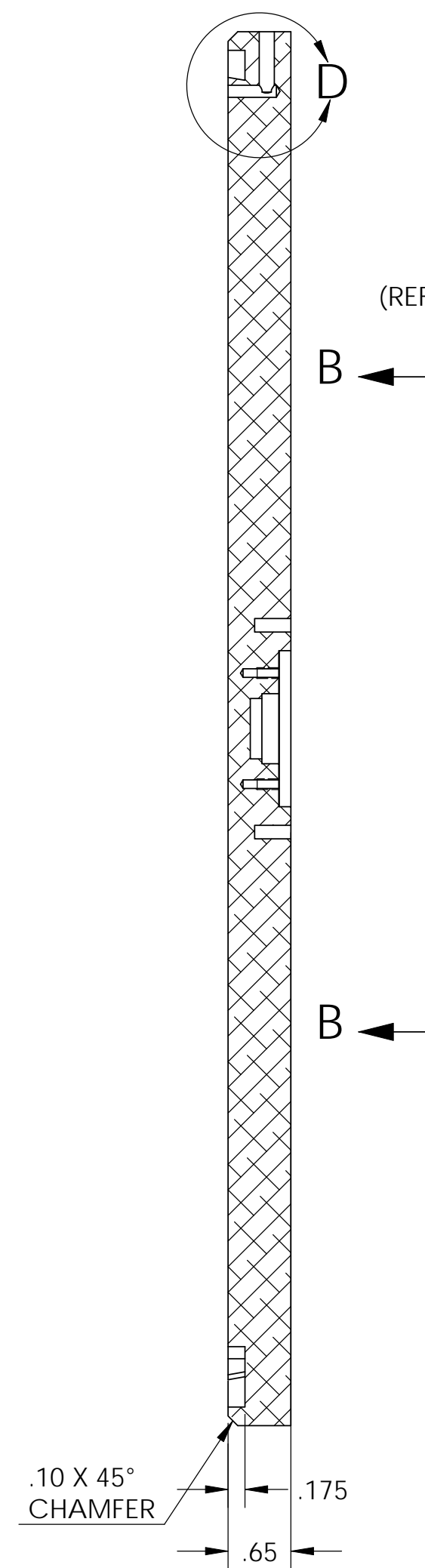
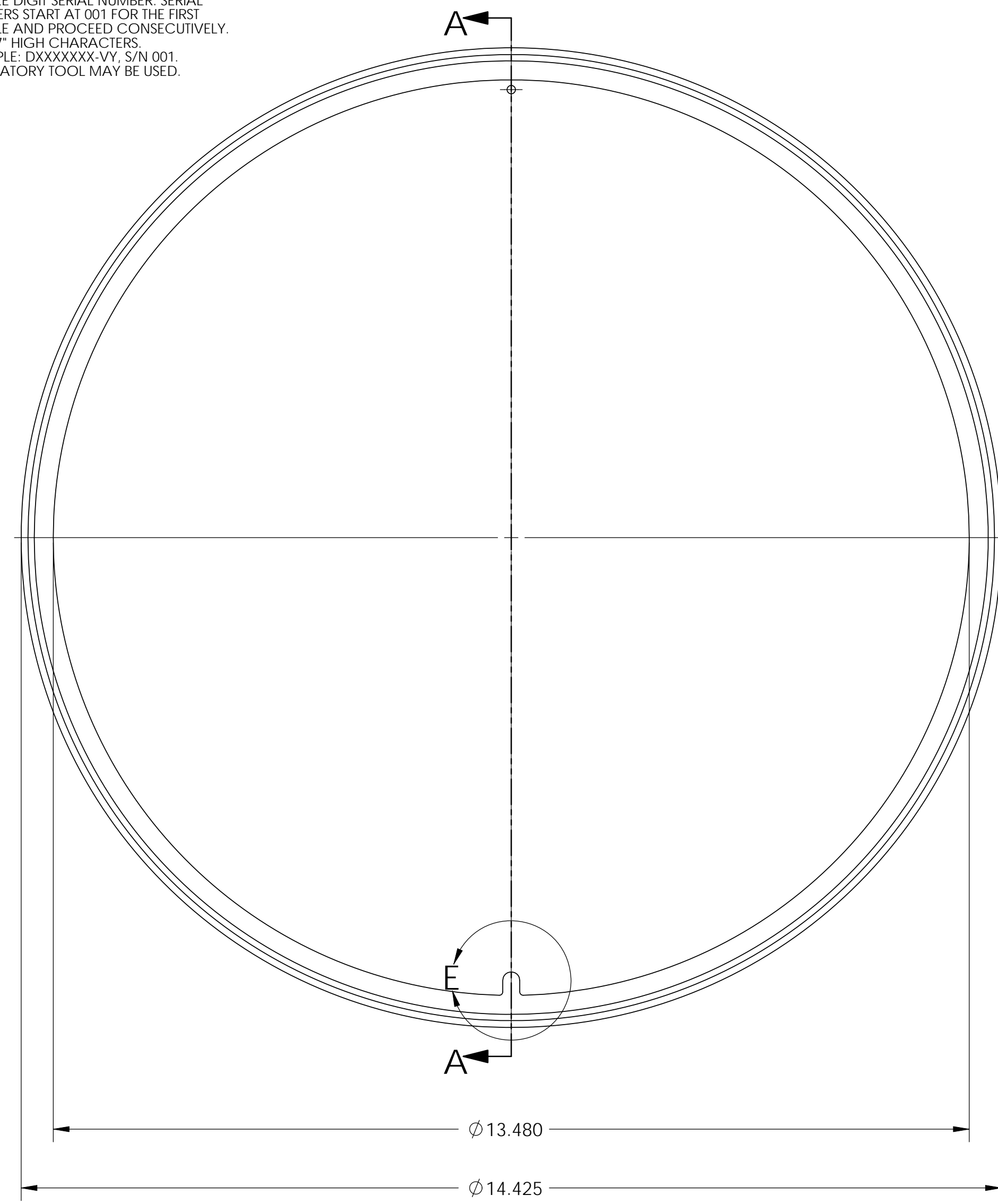


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	REFER TO E9900200-v1	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
1. INTERPRET DRAWING PER ASME Y14.5-1994.	
2. REMOVE ALL SHARP EDGES, R.02 MIN.	
3. DO NOT SCALE FROM DRAWING.	
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
XX ± 0.01	
XXX ± 0.005	
ANGULAR ± 0.5°	
MATERIAL	6061-T6 Alum
FINISH	32 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
SYSTEM	ADVANCED LIGO	Wedge Plate, FM Optic Container	
SUB-SYSTEM	COC	DESIGNER	ED CHAVEZ
NEXT ASSY	FM Optic Container	DATE	13 JUN 2009
		CHECKER	REFER TO E9900200-v1
		APPROVAL	REFER TO E9900200-v1
		SIZE	D
		DWG. NO.	D0901268
		REVISION	v1
		SCALE	1:2
		PROJECTION	AS SHOWN
		SHEET 1 OF 1	