NOTES CONTINUED:

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SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

8

6 MACHINE ALL SURFACES.

1-HOLE TAPPED 1/4-20
12 MIN. LENGTH FULL THREAD
17 MAX. DRILL DEPTH
POSITIONED AS SHOWN

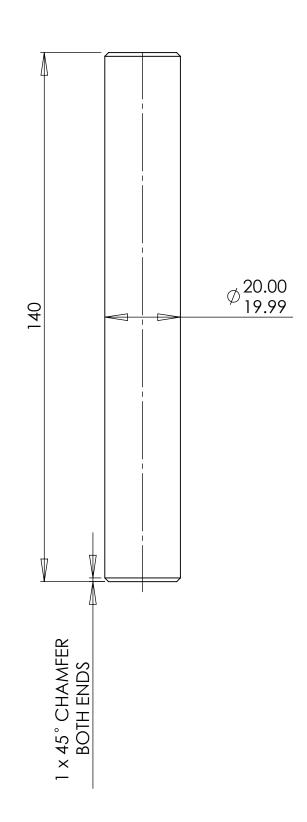
5

4

NOTE: USE HARDENED STEEL BEARING SHAFT LIKE. RS 285-0396

7

6



	NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					CALIFORNIA INSTITUTE		
Ą	DIMENSIONS ARE IN MILLIMETERS	2. REMOVE ALL SHARP ED	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN.				CHUSETTS INSTITUT	
	TOLERANCES:		3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.					
	.XX ± .10 .XXX ± .010					ADVANCED LIGO		
	_	MATERIAL		FINISH	NEXT ASSY			
	ANGULAR±0.2°	Allo	Alloy Steel					
	8 D0901308 Linear Bearing Shaft PART PDM REV: X		6		5		4	

7 D0901308\_Linear\_Bearing\_Shaft, PART PDM REV: X-000, DRAWING PDM REV:

	3	2	1			
REV.	DATE	DCN #	DRAWING TREE #			

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## **ISOMETRIC VIEW**

OF TECHNOLOGY UTE OF TECHNOLOGY		LINEAR BEARING SHAFT						A		
	SUB-SYSTEM	DESIGNER	L.CUNNINGHAM	SIZE	DWG. N	0.			REV.	-
)	SUS	DRAFTER	L.CUNNINGHAM	C		$D \cap O$	01308	2	$\sqrt{1}$	
		CHECKER				D07	01300	)	V I	
		APPROVAL		SCAL	E: 1:1	PROJECTION:		SHEET	I OF 1	1
4			3		2			1		-