

4

3

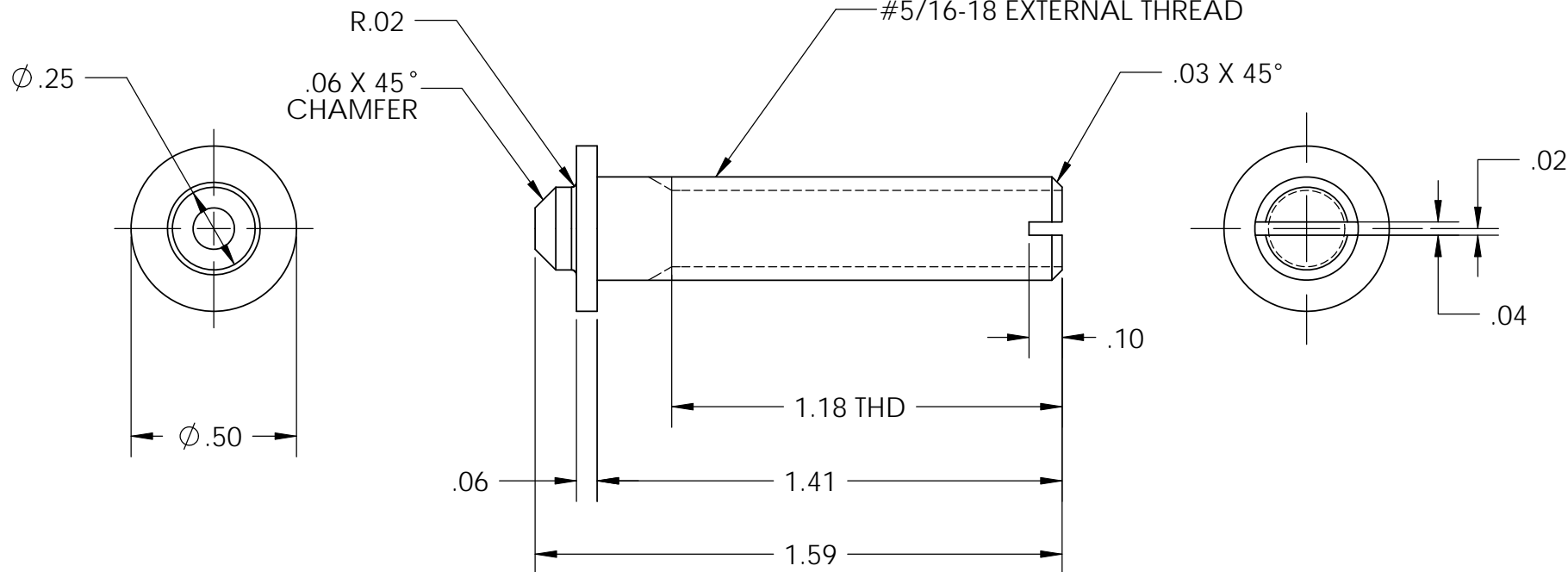
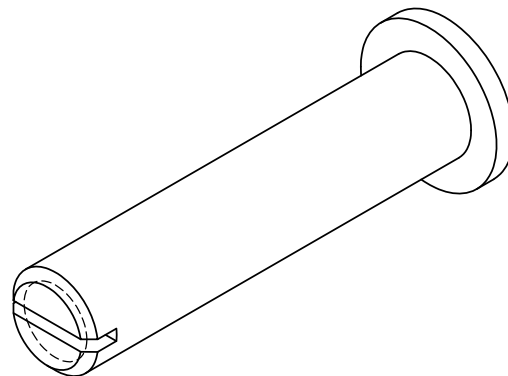
2

1

NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	REFER TO E0900200-v1	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
XX ± 0.01
XXX ± 0.005

ANGULAR ± 0.5°

- INTERPRET DRAWING PER ASME Y14.5-1994.
- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 17-4 SS FINISH 32 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO SUB-SYSTEM COC

NEXT ASSY Optic Container

PART NAME
Screw, Retaining, End Slot 5/16-18 x 1.41

DESIGNER	ED CHAVEZ	18 JUN 2009	SIZE	DWG. NO.	REV.
DRAFTER	ED CHAVEZ	14 JUL 2009	A	D0901320	v1
CHECKER	REFER TO E0900200-v1				
APPROVAL	REFER TO E0900200-v1		SCALE: 2:1	PROJECTION:	SHEET 1 OF 1

4

3

2

1