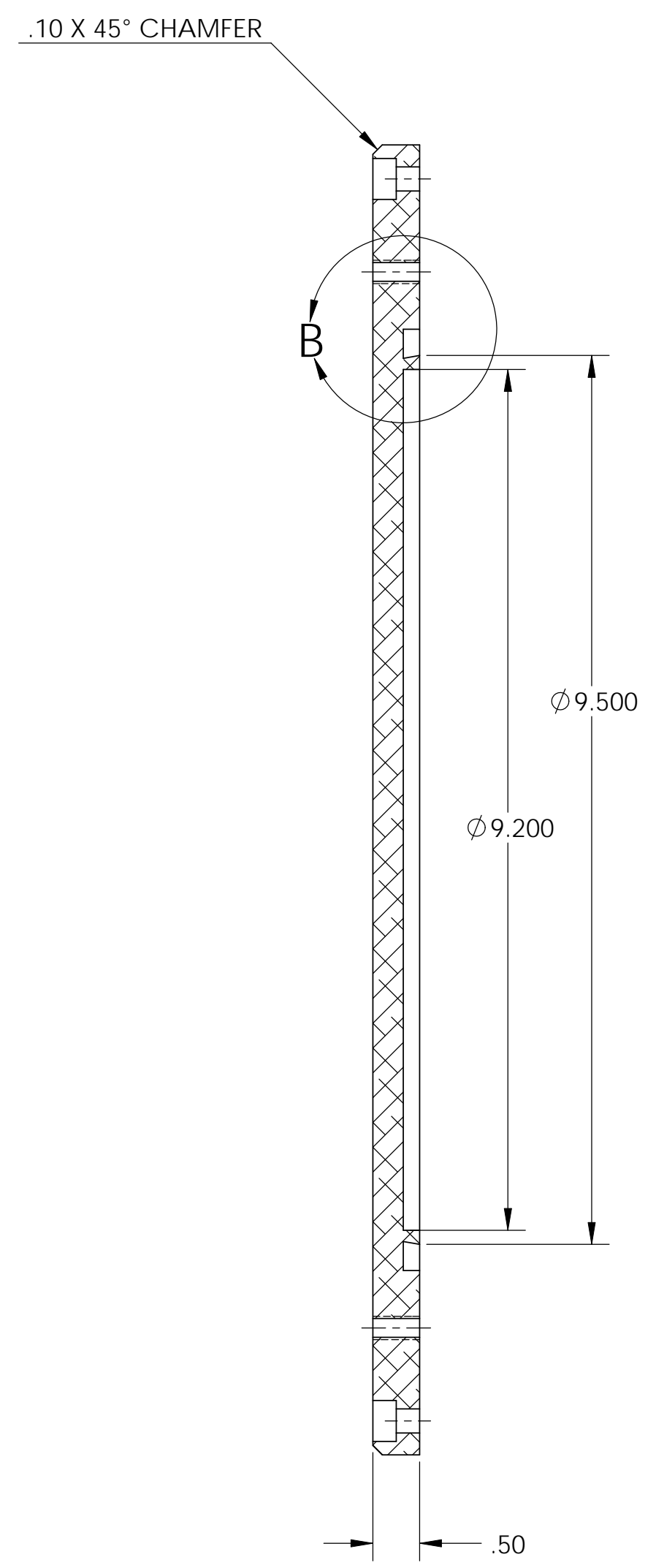
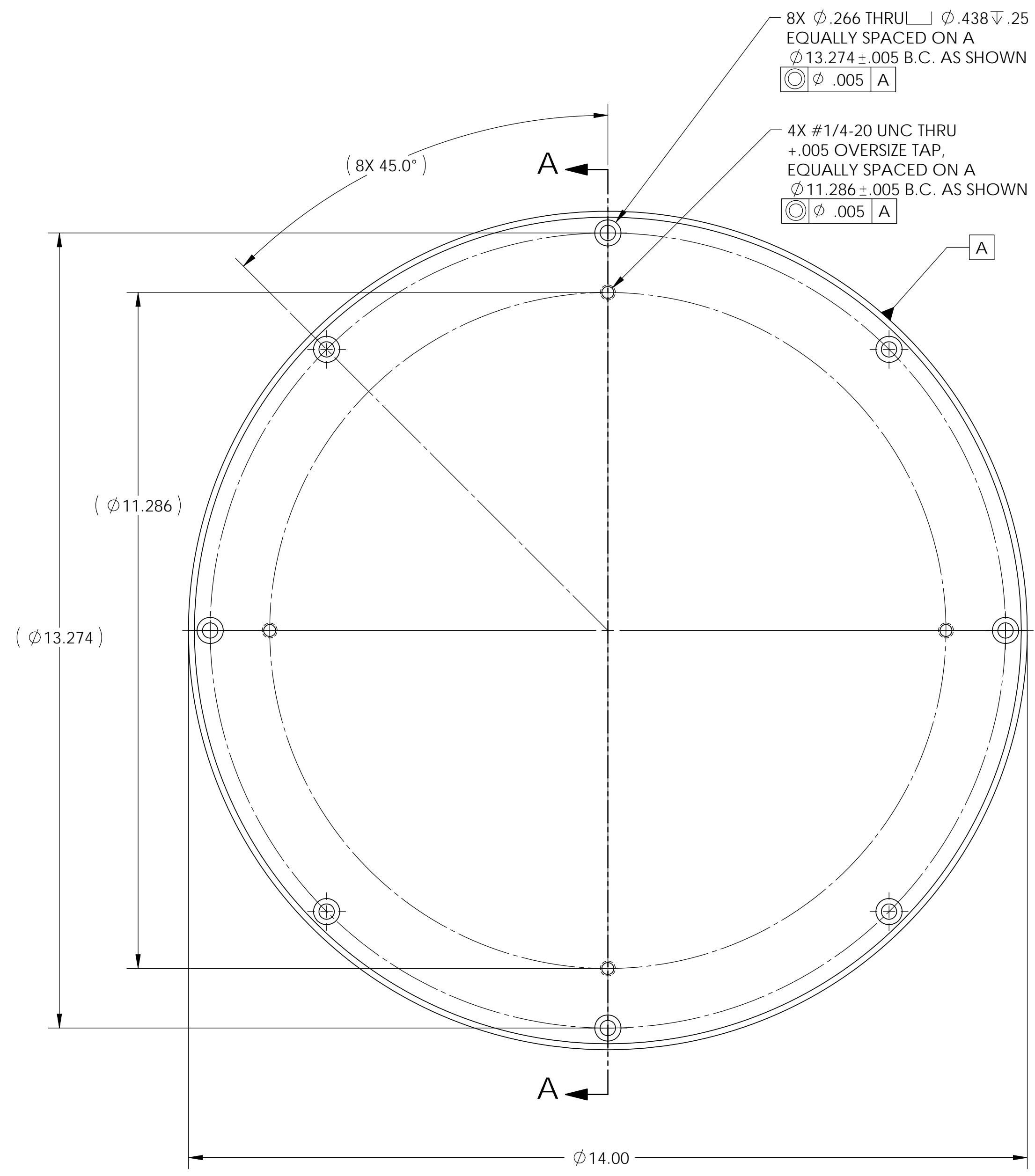
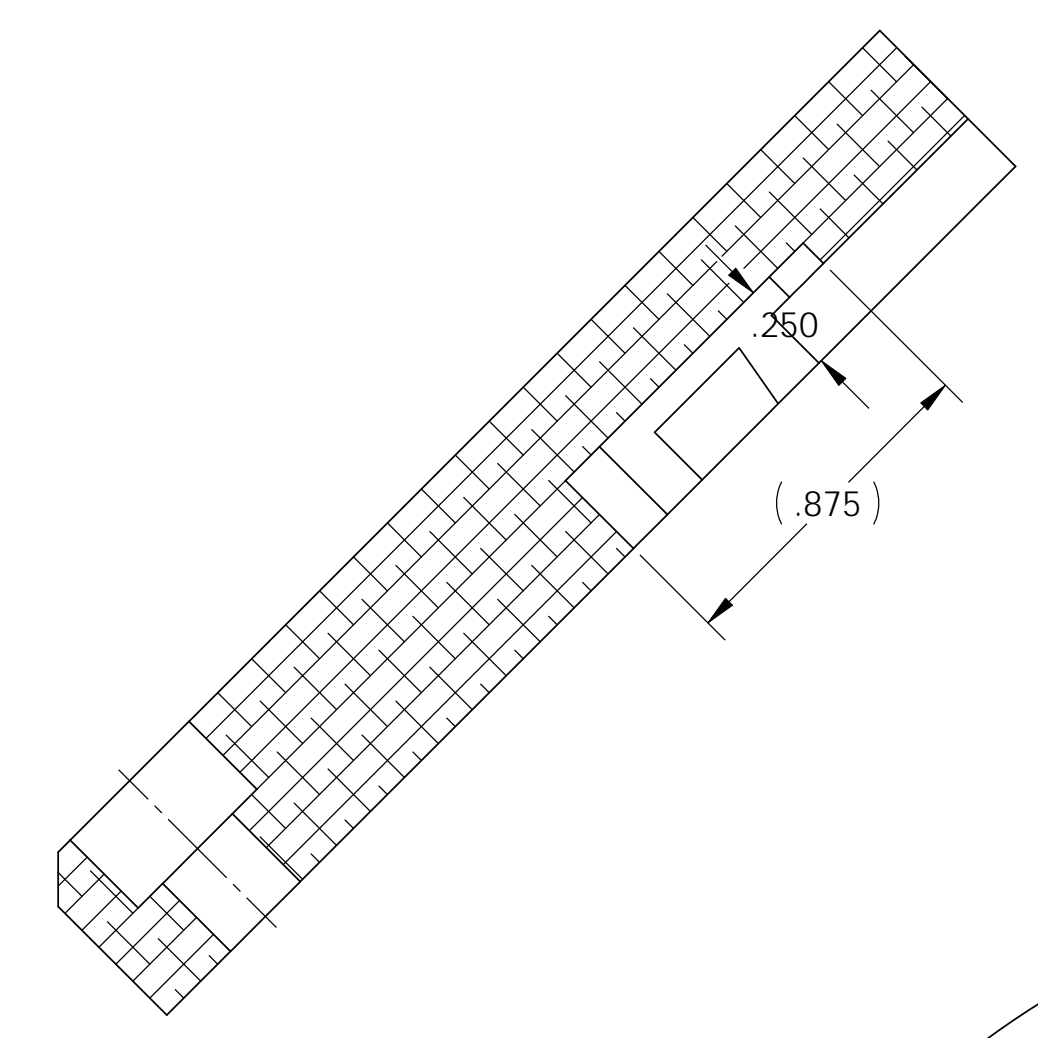


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D0901354-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

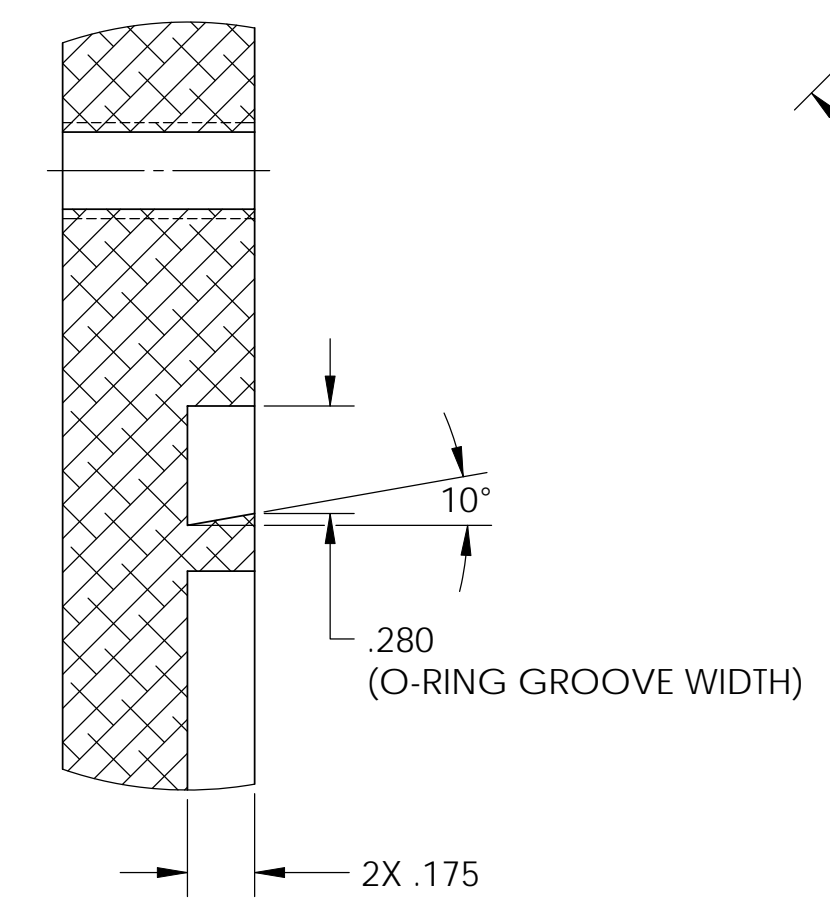
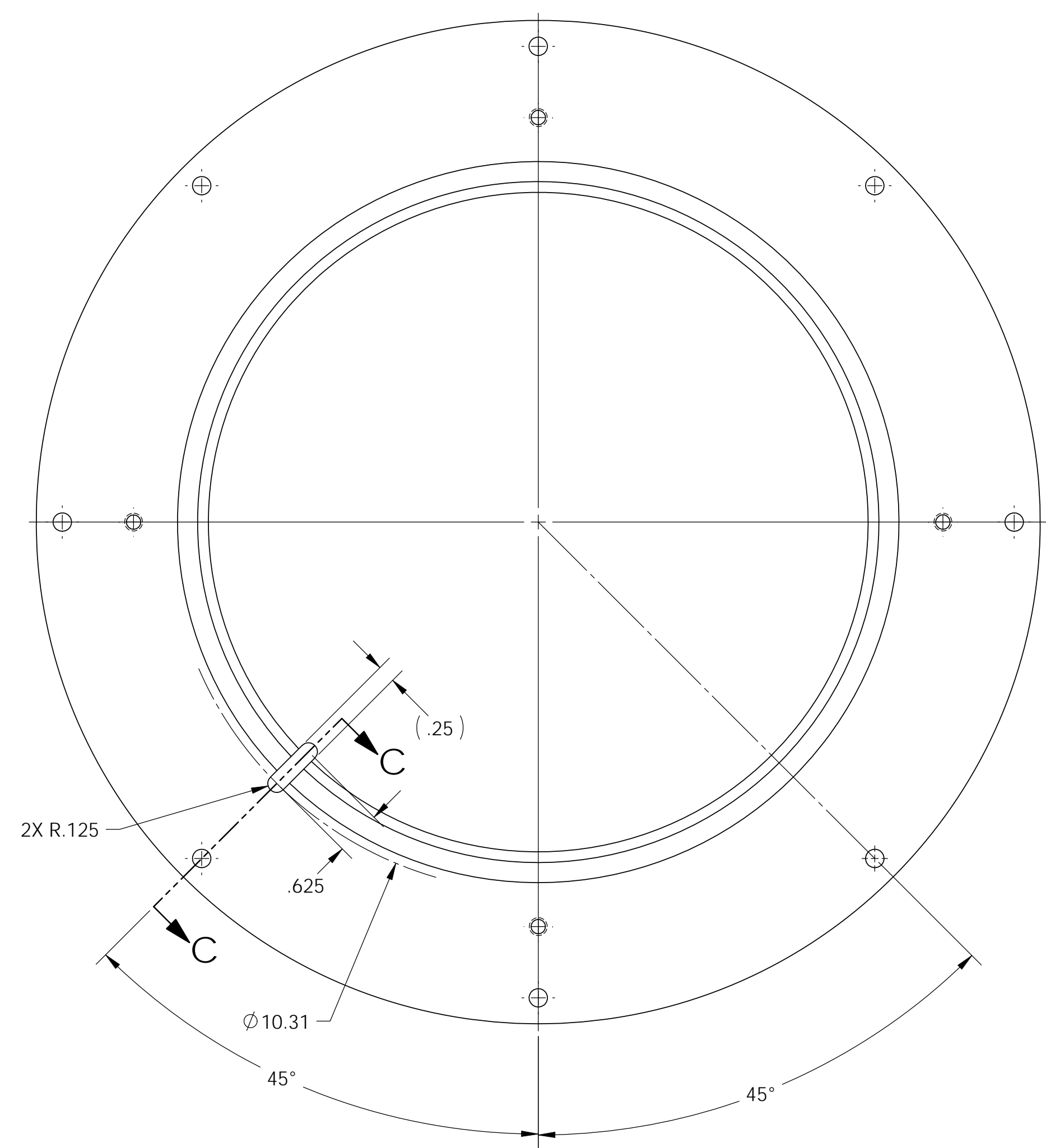
REV.	DATE	DCN #	DRAWING TREE #
-	-	REFER TO E0900200-v1	-
-	-	-	-
-	-	-	-



SECTION A-A
 SCALE 1 : 1.5



SECTION C-C
 SCALE 2 : 1



DETAIL B
 SCALE 2 : 1

DIMENSIONS ARE IN INCHES		TOLERANCES:		ANGULAR \pm 0.5°	
XX	\pm 0.01	XXX	\pm 0.005		

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
1. INTERPRET DRAWING PER ASME Y14.5-1994.	
2. REMOVE ALL SHARP EDGES, R 02 MIN.	
3. DO NOT SCALE FROM DRAWING.	
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.	

MATERIAL	FINISH
6061-T6 Alum	32 μ inch

LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
SYSTEM	SUB-SYSTEM
ADVANCED LIGO	COC
NEXT ASSY	SR Optic Container

PART NAME				Base, Lid, R Optic Container			
DESIGNER	ED CHAVEZ	15 JUN 2009	SIZE	DWG. NO.	REV.		
DRAFTER	ED CHAVEZ	14 JUL 2009	D	D0901354	v1		
CHECKER	REFER TO E0900200-v1		SCALE: 1:2	PROJECTION:	SHEET 1 OF 1		
APPROVAL	REFER TO E0900200-v1						

D0901354 Base, Lid, Alum Box Rev. SR PART PDM REV. X001. DRAWING PDM REV. X002