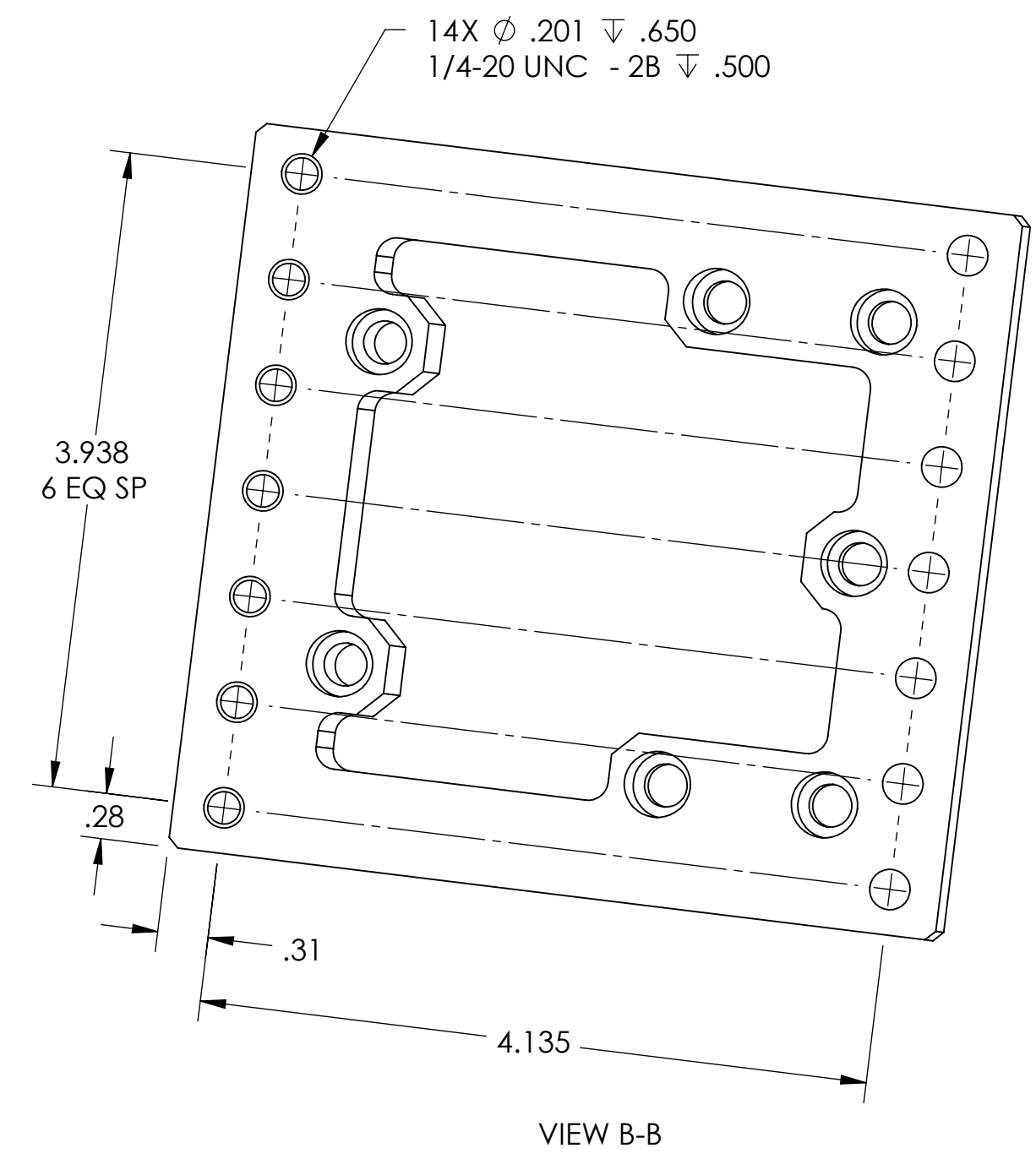
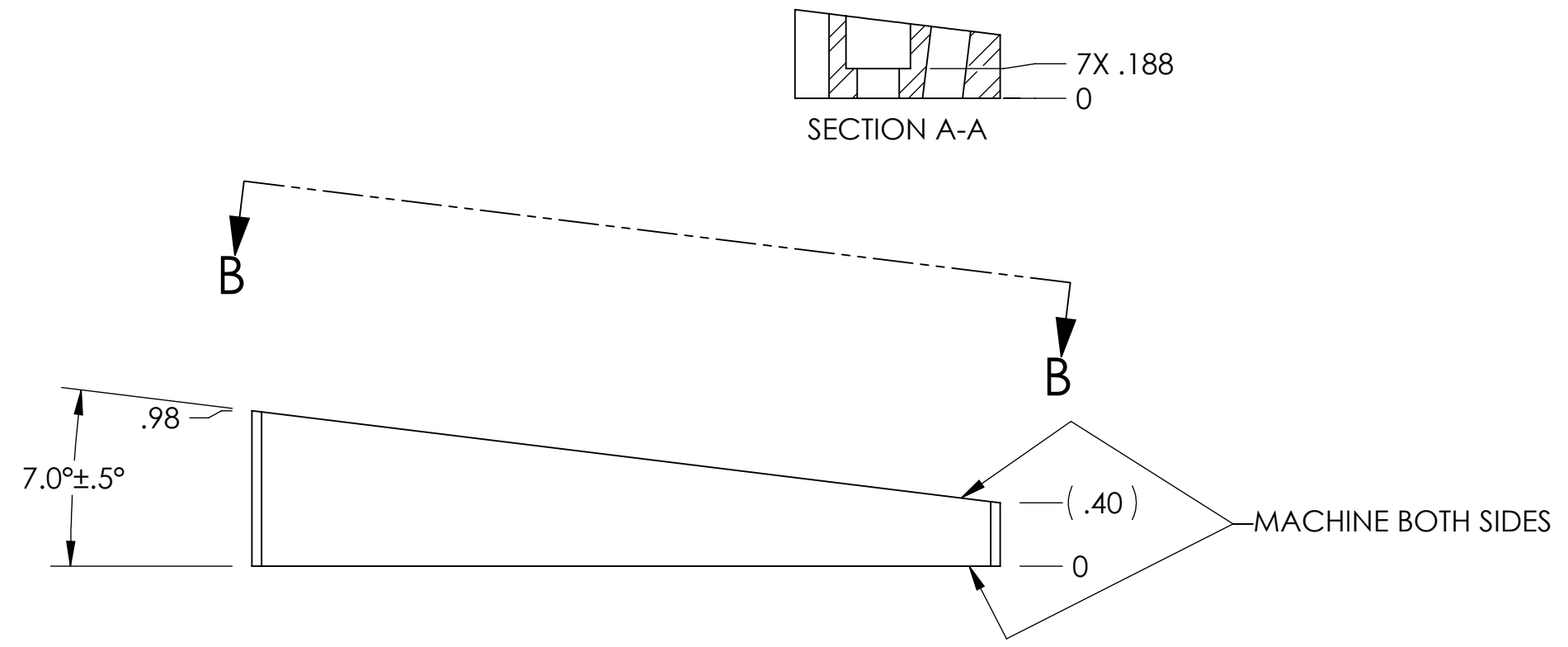
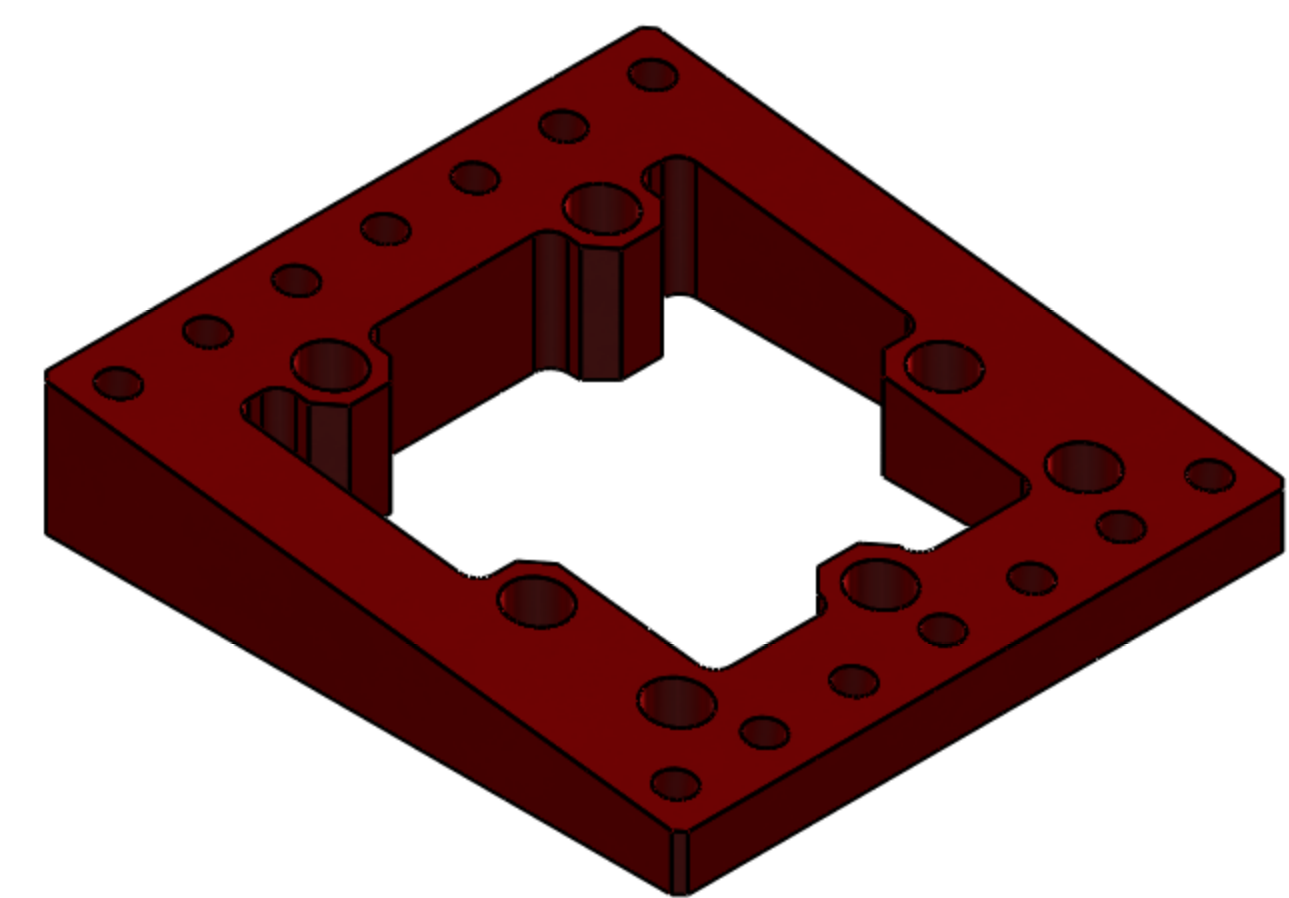
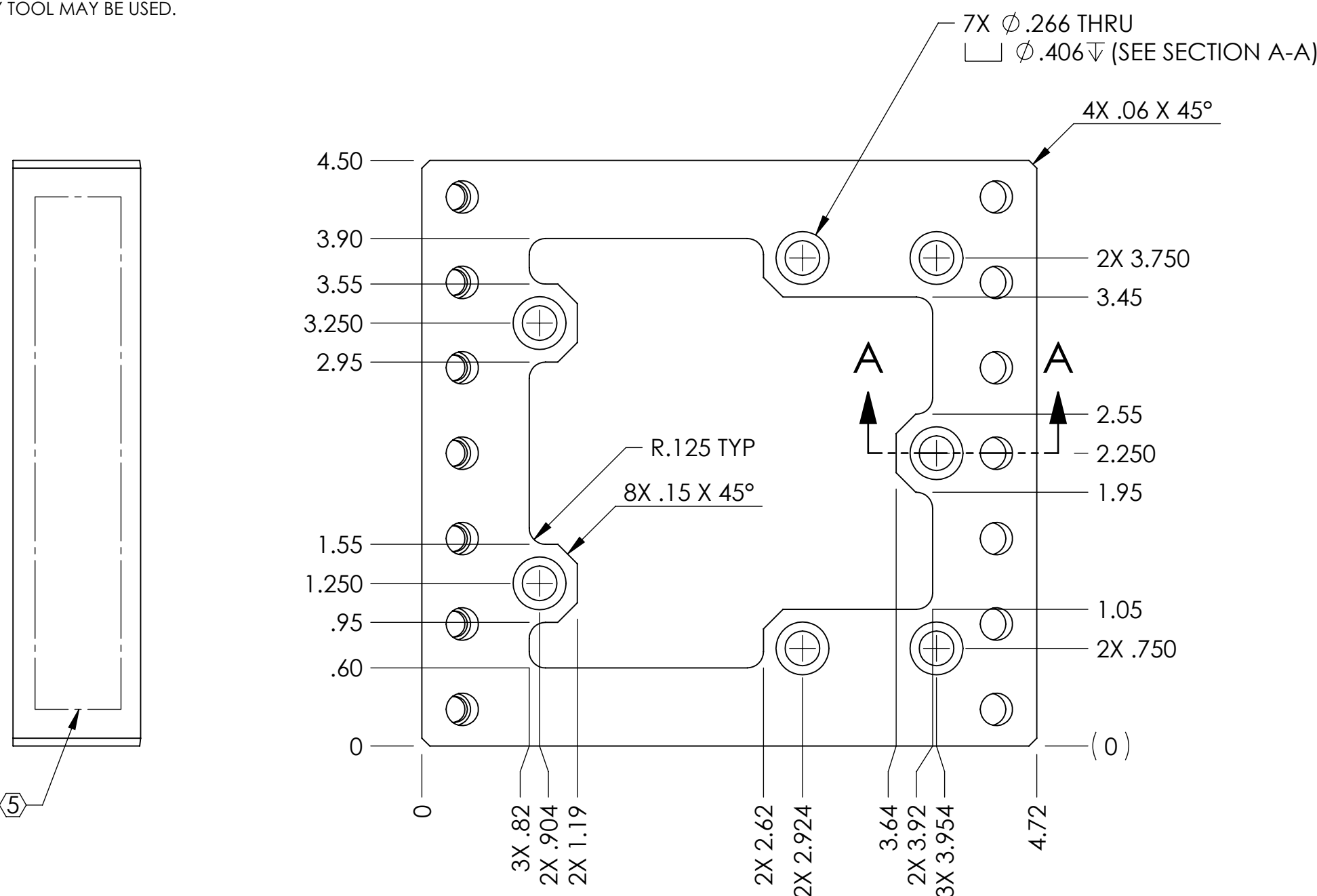


NOTES CONTINUED:  
 5) SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	13 JULY 2009	E0900192	E0900191
-	-	-	-
-	-	-	-



DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 .XX ± .01  
 .XXX ± .005  
 ANGULAR ± 1.0°

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)  
 1. INTERPRET DRAWING PER ASME Y14.5-1994.  
 2. REMOVE ALL SHARP EDGES, R.02 MIN.  
 3. DO NOT SCALE FROM DRAWING.  
 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.  
 MATERIAL: AISI 304  
 FINISH: N/A μinch

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY  
 SYSTEM: ADVANCED LIGO  
 SUB-SYSTEM: AOS  
 NEXT ASSY: D0901363

PART NAME: ADLIGO AOS OPLEV TELESCOPE WEDGE, 7°  
 DESIGNER: C. CONLEY 08 JULY 2009  
 DRAFTER: C. CONLEY 13 JULY 2009  
 CHECKER:  
 APPROVAL:  
 SIZE: c  
 DWG. NO.: D0901375  
 REV.: v1  
 SCALE: NONE  
 PROJECTION:  
 SHEET 1 OF 1