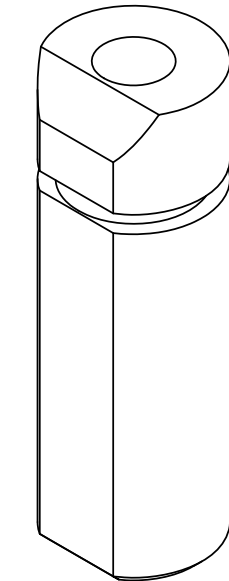
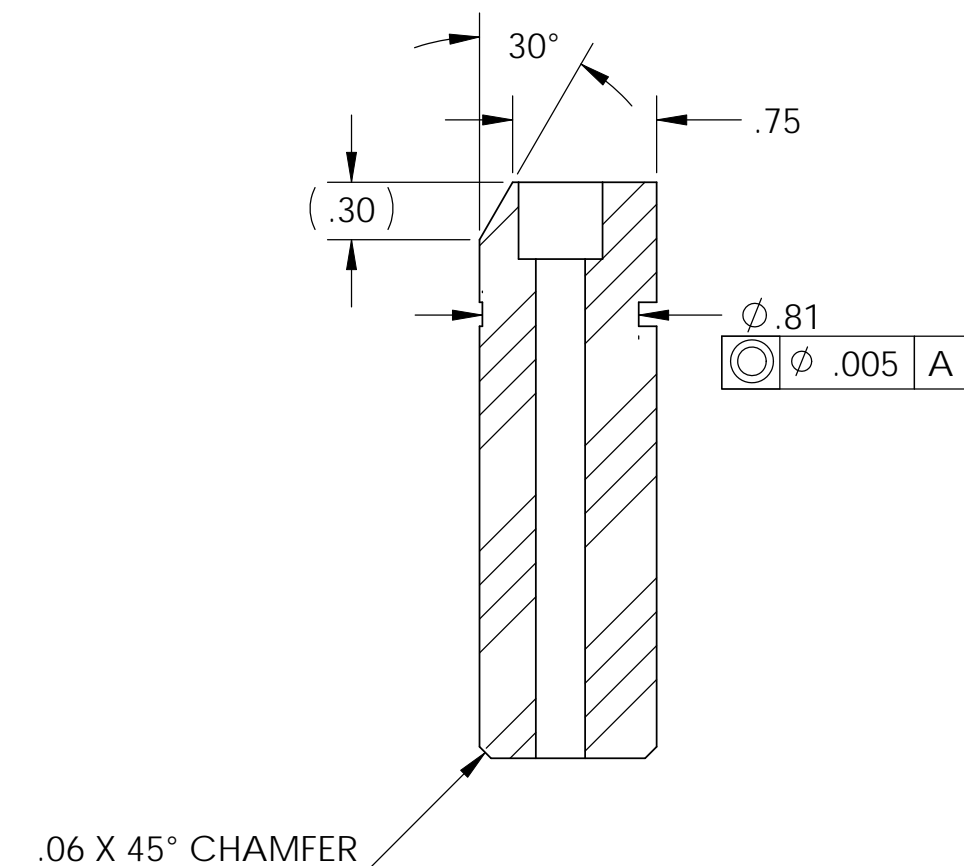
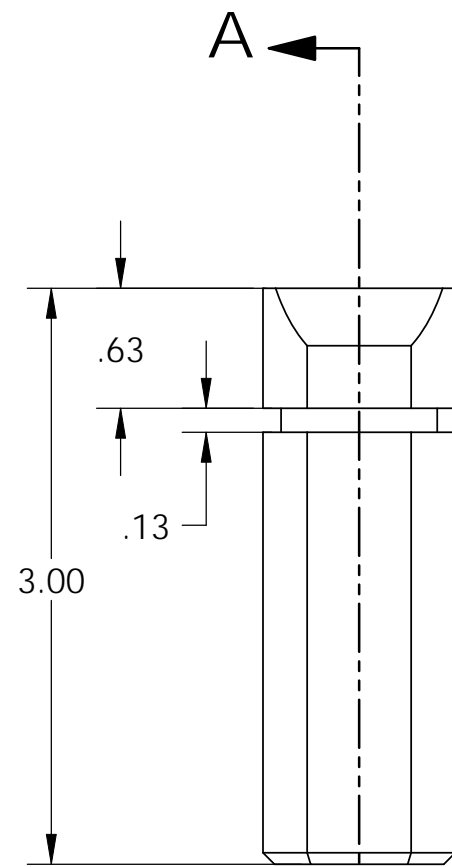
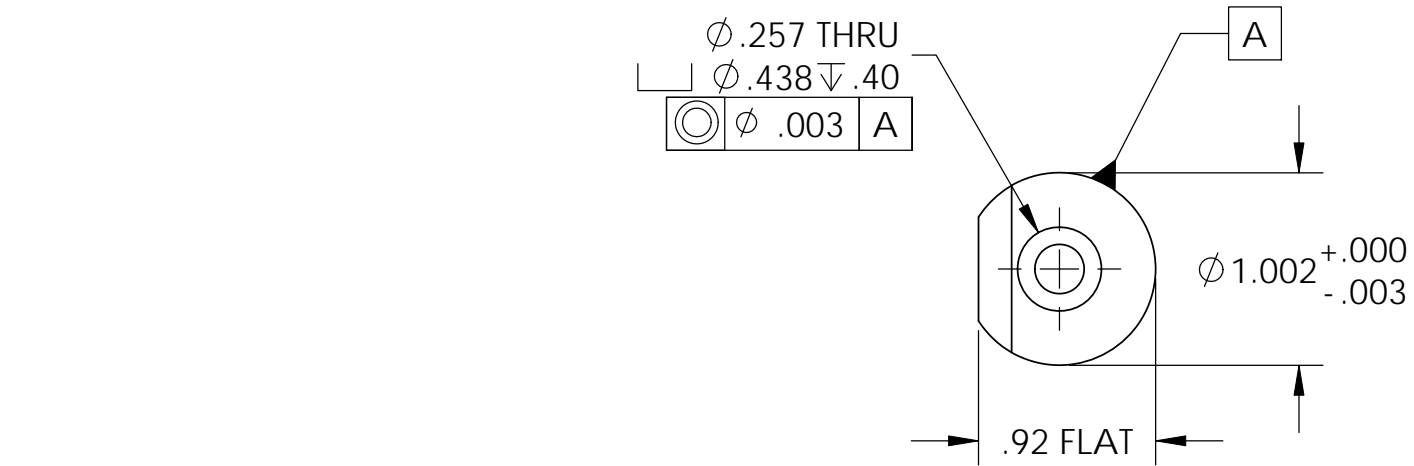


D0901400 Plastic Insert, Base, Alum Box Rnd, SR, PART PDM REV: X-001, DRAWING PDM REV: X-001

**NOTES CONTINUED:**  
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	REFER TO E0900200-v1	-
-	-	-	-
-	-	-	-



SECTION A-A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO		CALIFORNIA INSTITUTE OF TECHNOLOGY		MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME			
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± 0.01 .XXX ± 0.005 ANGULAR ± 0.5°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.				SYSTEM <b>ADVANCED LIGO</b>		SUB-SYSTEM <b>COC</b>		DESIGNER ED CHAVEZ	
								MATERIAL <b>PFA 440 HP</b>		FINISH <b>32 μinch</b>		NEXT ASSY <b>SR Optic Container</b>	
						SIZE <b>B</b>		DWG. NO. <b>D0901400</b>		REV. <b>v1</b>			
						SCALE: 2:1		PROJECTION:		SHEET 1 OF 1			

8 7 6 5 4 3 2 1

D

C

B

A