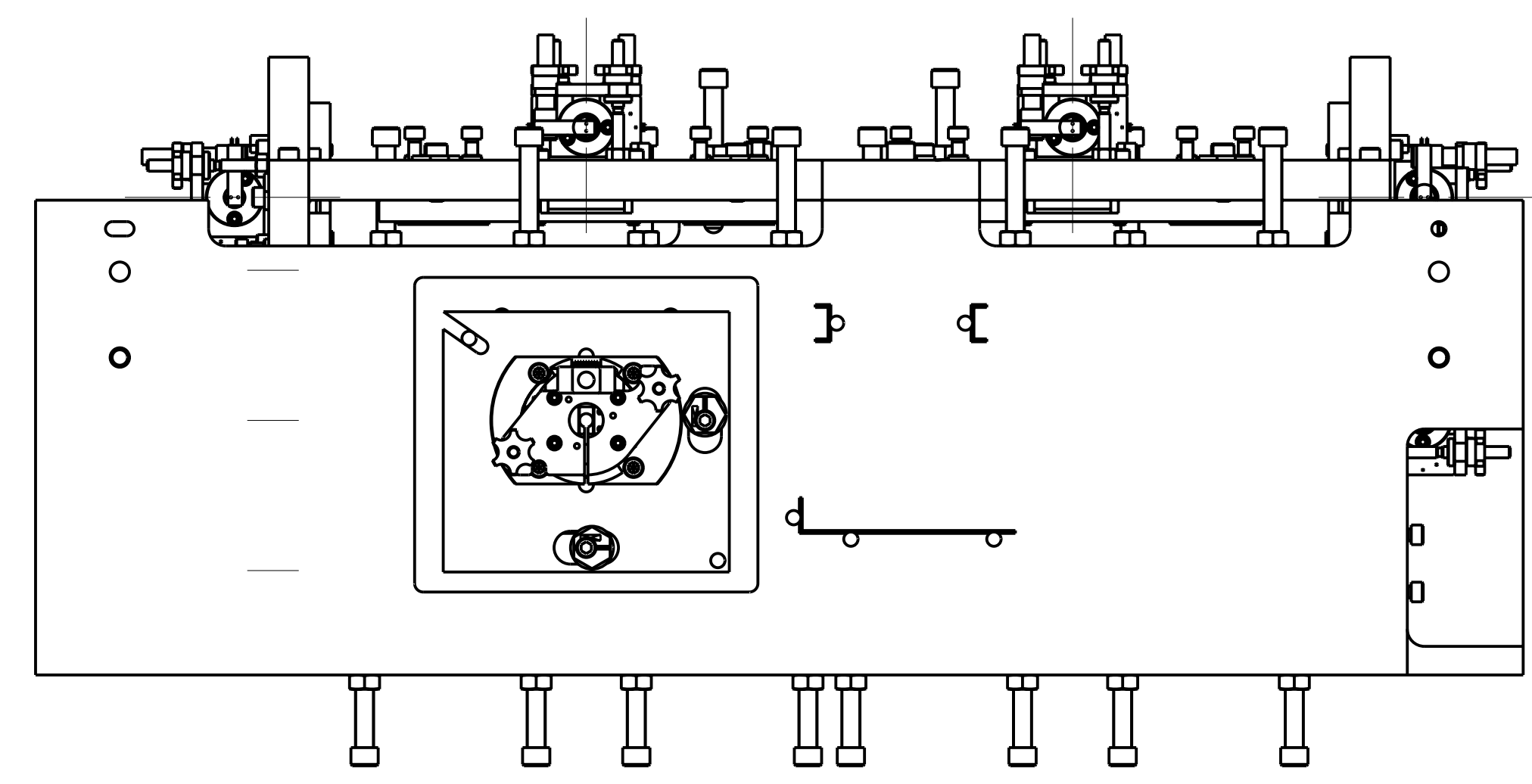
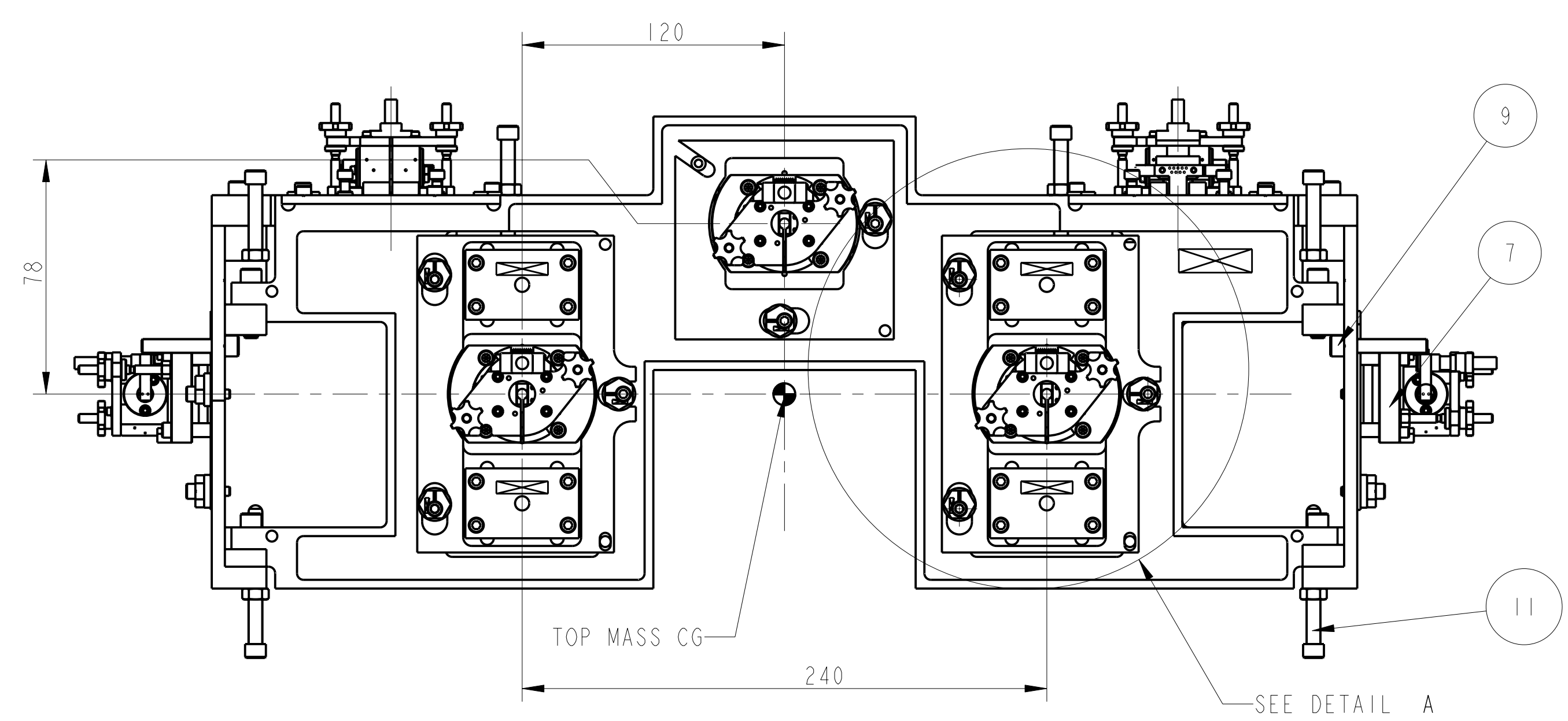
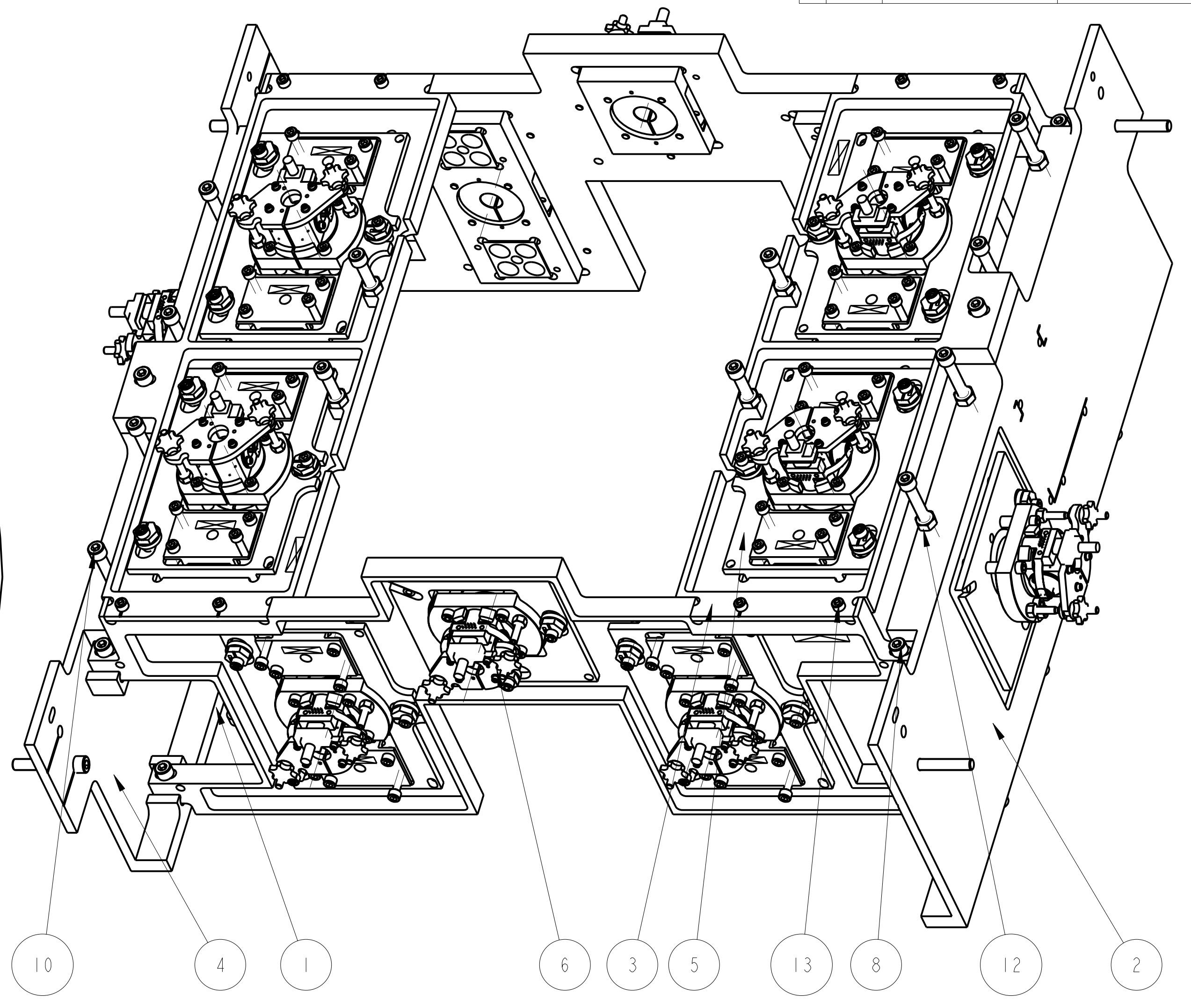
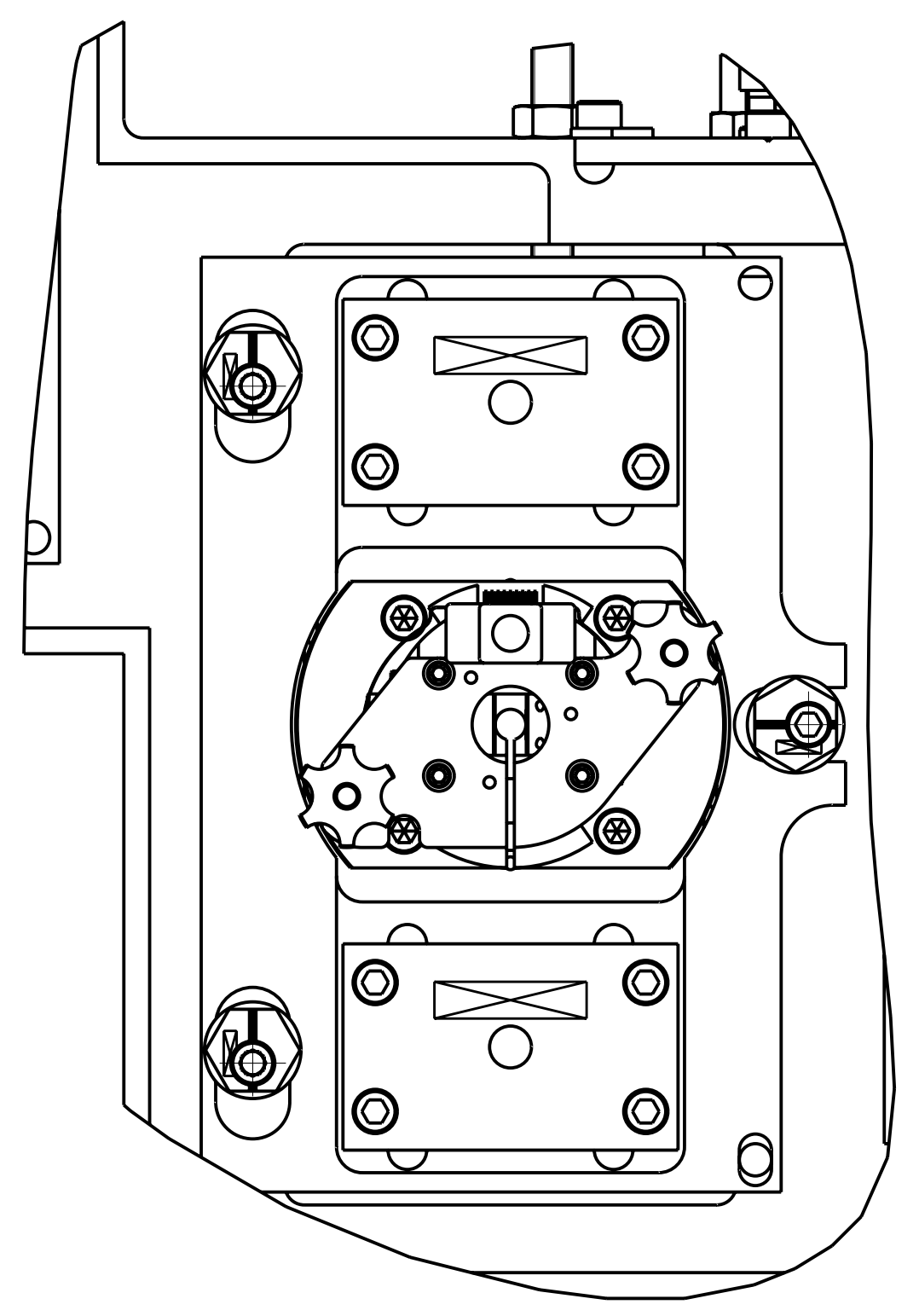
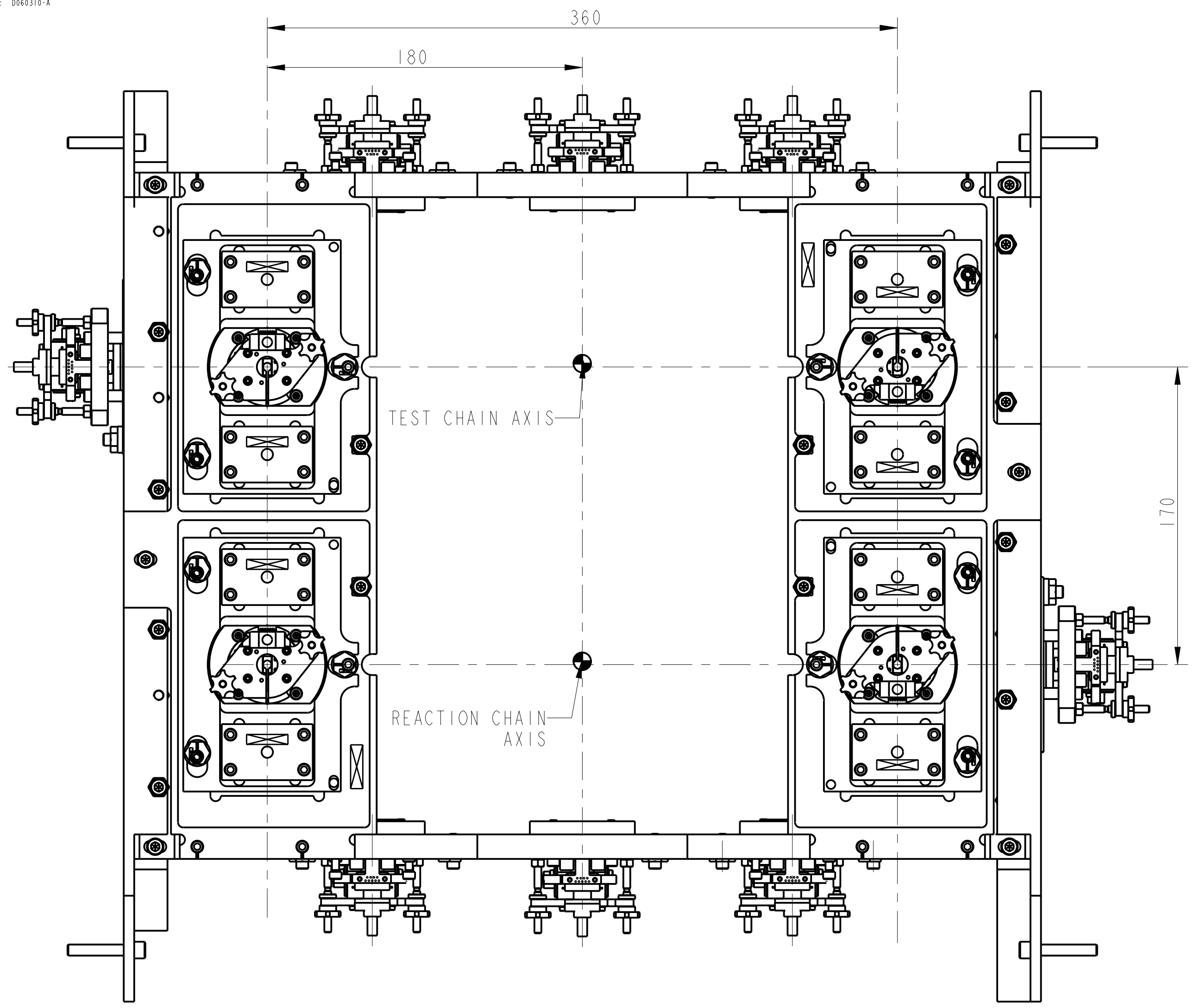


REV.	DATE	DCN #	DRAWING TREE #
A	13/OCT/06	E060239	
B	19/DEC/07	E060239-B	
D	16/JULY/08	E060369	



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	2			D060311	FRONT AND REAR PLATE; NOISE TABLECLOTH	AL ALLOY; 5083 H4
2	1			D060312	RIGHT HAND PLATE; NOISE TABLECLOTH	AL ALLOY; 5083 H4
3	2			D060313	TOP PLATE; NOISE TABLECLOTH	AL ALLOY; 5083 H4
4	1			D060314	LEFT HAND PLATE; NOISE TABLECLOTH	AL ALLOY; 5083 H4
5	8			D060316	OSEM AND ECD ADJUSTER; . . .	AS DRW; . . . . .
6	2			D060320	OSEM ADJUSTMENT PLATE; . . .	AS DRW; . . . . .
7	2			D060322	TRANSVERSE OSEM ADJUSTER; . .	AS DRW; . . . . .
8	10				1/4" 20 UNC X 1" CAP HEAD; . . .	ST STEEL 316
9	4				1/4-20 UNC X 1.5" CAP HEAD; . . .	
10	12				1/4" 20 UNC X 2" CAP HEAD, SPHERICAL TIP; . .	ST STEEL 316
11	8				1/4" 20 UNC X 2" CAP HEAD, SPHERICAL TIP; . .	
12	20				1/4 20 UNC NUT; . . . . .	
13	20				8-32 UNC X 0.625" CAP HEAD; . . .	ST STEEL 316

NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. REMOVE ALL SHARP EDGES.  
 2. DO NOT SCALE FROM DRAWING.  
 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).  
 4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY.  
 USE .07" HIGH CHARACTERS.  
 EXAMPLE: D060100-001-A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN MM (INCHES)  
 TOLERANCES:  
 X XX ±N/A  
 ANGULAR ±.

MATERIAL: AS DRW  
 FINISH: AS DRW  
 √(um (10in) Rq: . . . . .

NAME: J. O'BELL  
 DATE: 30/JUN/09  
 DRAWN: J. O'BELL  
 CHECKED: A.J.B.  
 APPROVED: J.O.D.

DATE: 30/JUN/09  
 DATE: 30/JUN/09  
 DATE: 30/JUN/09

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SYSTEM: **ADVANCED LIGO**  
 SUB-SYSTEM: **SUS**  
 NEXT ASSY: **QUAD N-PTYPE**  
 PART NAME: **TABLECLOTH (NOISE PROTOTYPE)**

DRG. NO.: **D060310**  
 SCALE: 1:21  
 PROJECTION:

SHEET 1 OF 1