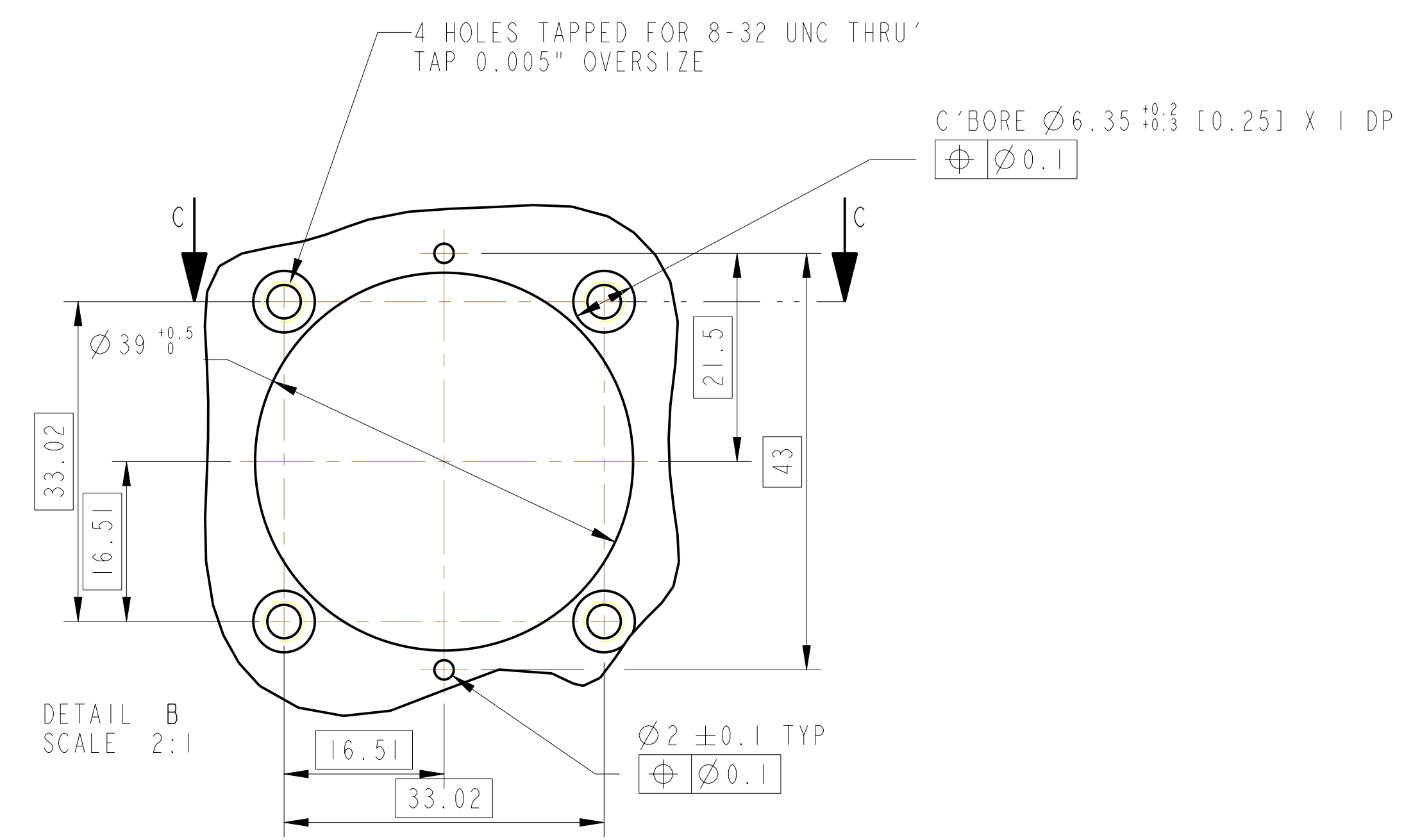
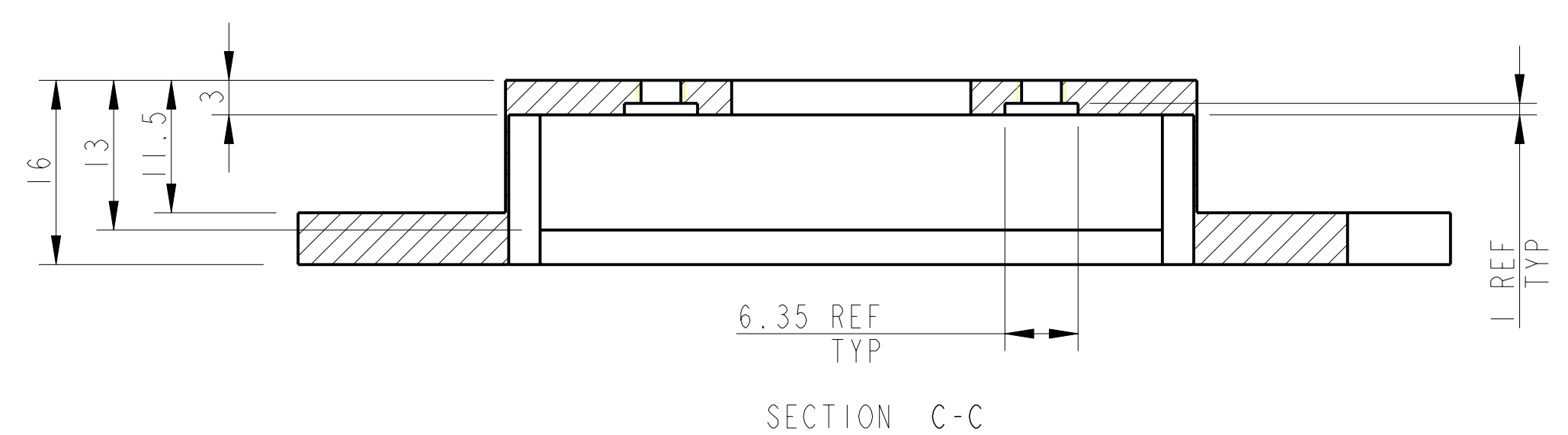
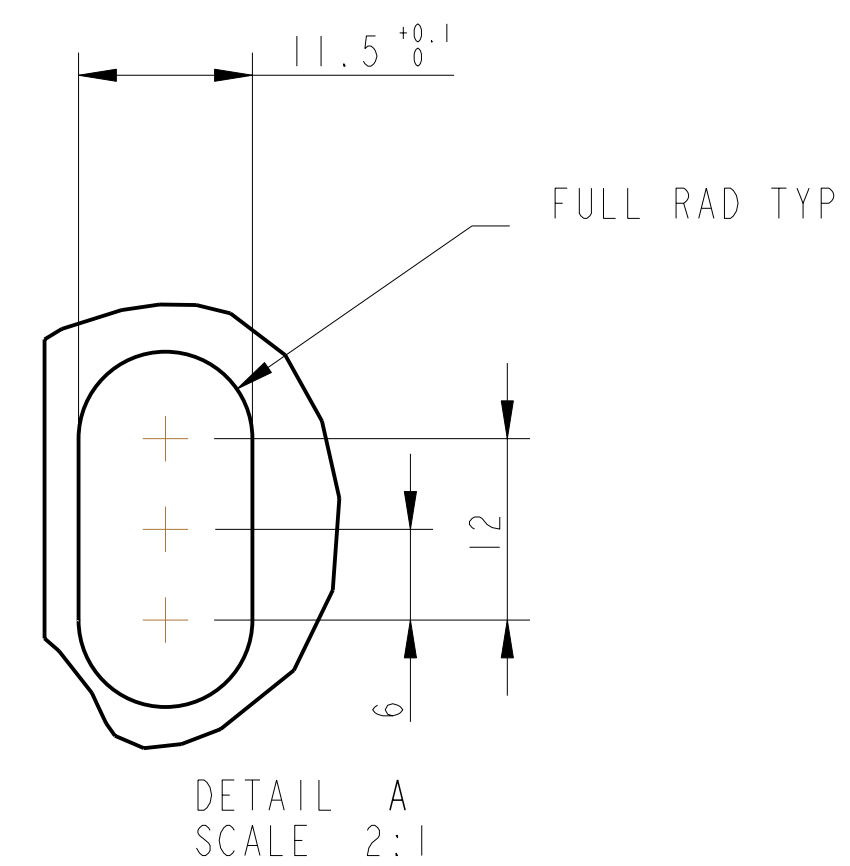
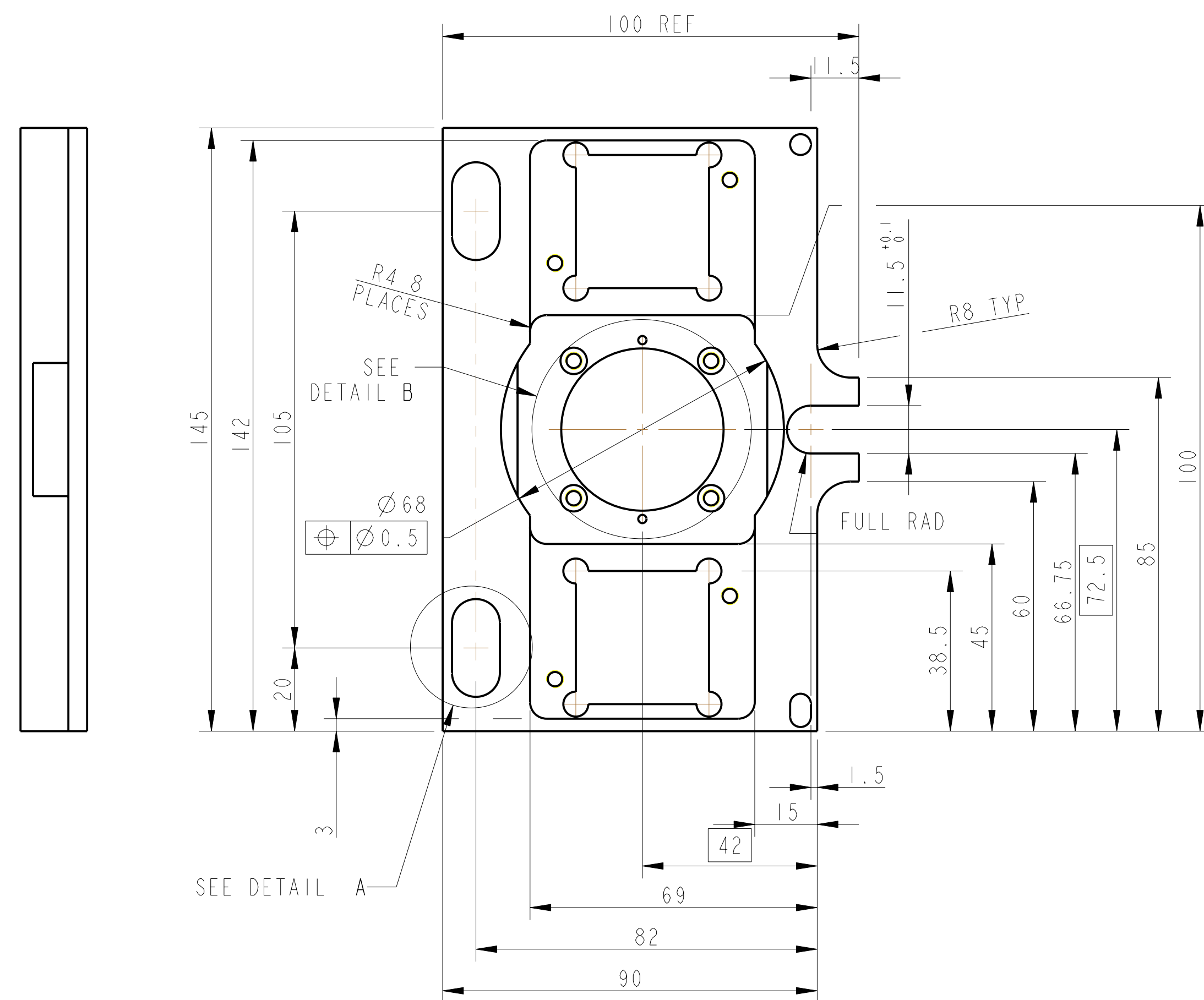
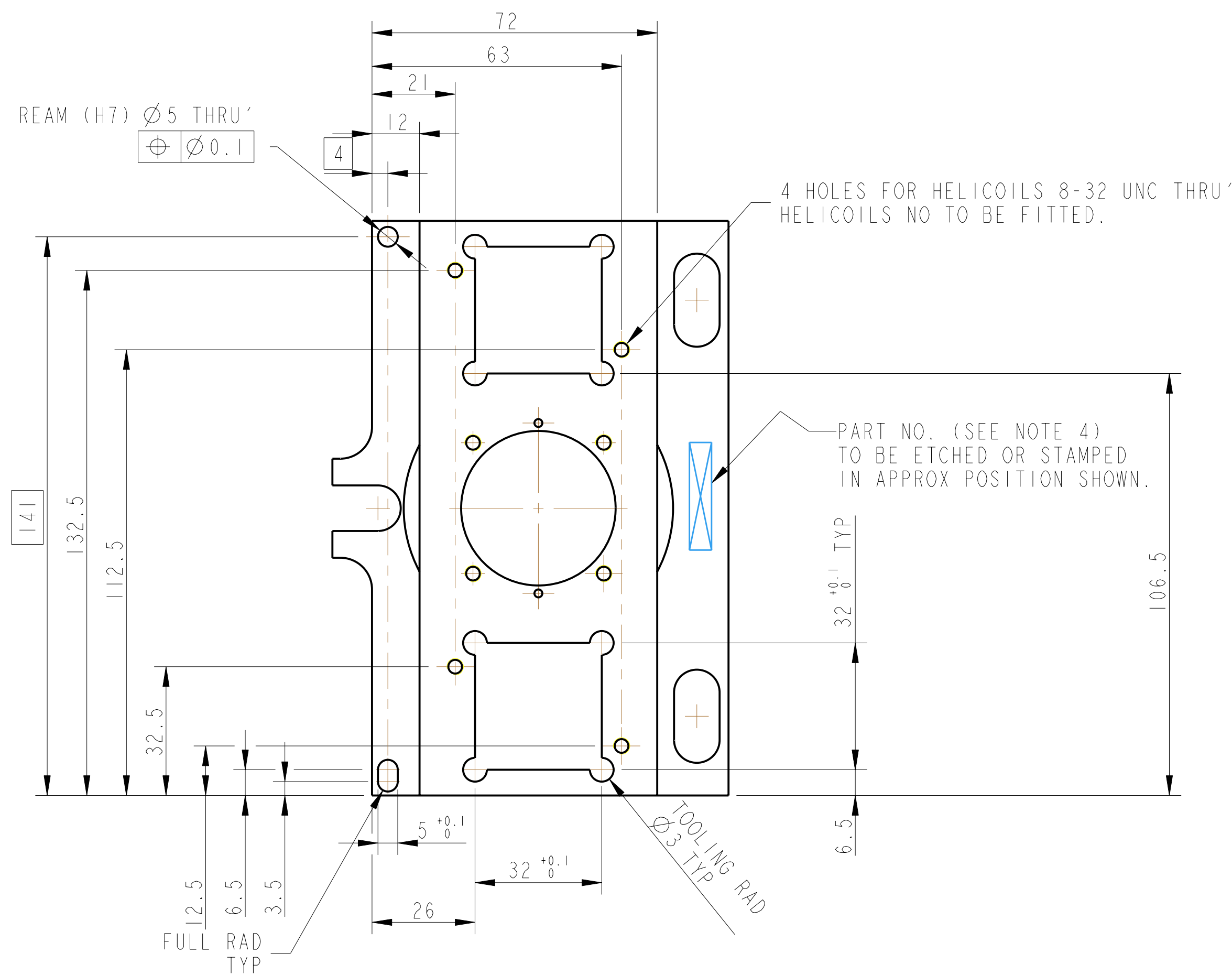


REV.	DATE	DCN #	DRAWING TREE #
A	13/OCT/06	E060239	
B	19/DEC/07	E060239-B	
E	16/JULY/08	E080369	



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES. R0.2 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07* HIGH CHARACTERS. EXAMPLE: D060318-001 - A VIBRATOR TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES) TOLERANCES:

X XX \pm 0.2
ANGULAR $\pm 0.25^\circ$

MATERIAL: AL ALLOY 3003 H4

FINISH: CLEAN AND DEGREASED $\sqrt{\mu m}$ (100) Ra = 1.6

NAME	DATE	SIZE
DRAWN	15/MAR/10	1
CHECKED	15/MAR/10	1
APPROVED	15/MAR/10	1

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
GLASGOW UNIVERSITY GEC ROX GROUP
RUTHERFORD APPLICON LABORATORIES

SYSTEM: aLIGO
SUB-SYSTEM: SUS
NEXT ASSY: QUAD TABLECLOTH
PART NAME: OSEM AND ECD MOUNTING BRACKET (LOCAL CONTROLS)

DRG. NO.: D060318
SCALE: 1:1
PROJECTION: 1ST ANGLE
SHEET 1 OF 1