



NO.	DESCRIPTION	DATE	BY	CHKD
1	ISSUED FOR FABRICATION	13/OCT/94		

NOTES: UNLESS OTHERWISE SPECIFIED:	25/77 CALIFORNIA INSTITUTE OF TECHNOLOGY
1. REMOVE ALL SHARP EDGES.	2. DIMENSIONS ARE IN mm (INCHES)
2. DO NOT SCALE FROM DRAWING.	3. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHALL BE TO THE CENTER OF THE HOLE.
3. ALL WORKING EDGES SHALL BE ROUNDED TO A MINIMUM RADIUS OF 0.25 mm (0.010 IN).	4. SURFACE FINISH: UNLESS OTHERWISE SPECIFIED, ALL SURFACES SHALL BE 320 GRIT.
4. SURFACE FINISH: UNLESS OTHERWISE SPECIFIED, ALL SURFACES SHALL BE 320 GRIT.	5. MATERIAL: 304 STAINLESS STEEL
5. MATERIAL: 304 STAINLESS STEEL	6. TOLERANCES: UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHALL BE TO THE CENTER OF THE HOLE.
6. TOLERANCES: UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHALL BE TO THE CENTER OF THE HOLE.	7. FINISH: CLEAN AND POLISHED
7. FINISH: CLEAN AND POLISHED	8. PART NAME: TOP STAGE STIFF BACK
8. PART NAME: TOP STAGE STIFF BACK	9. DRAWING NO: 040238
9. DRAWING NO: 040238	10. SHEET NO: 1