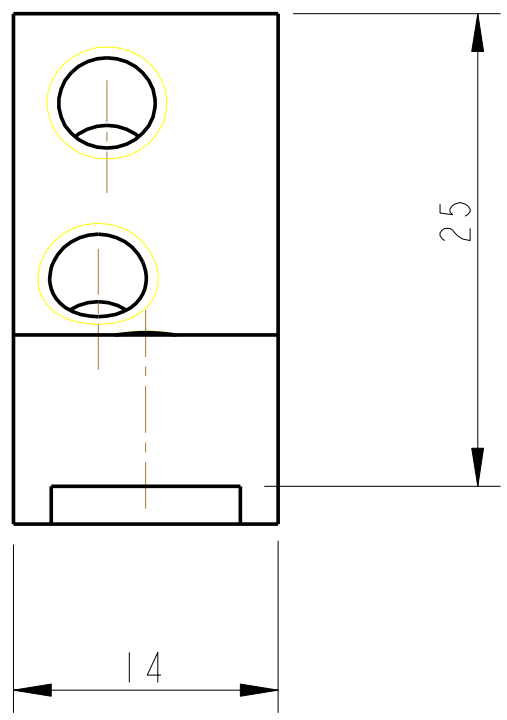
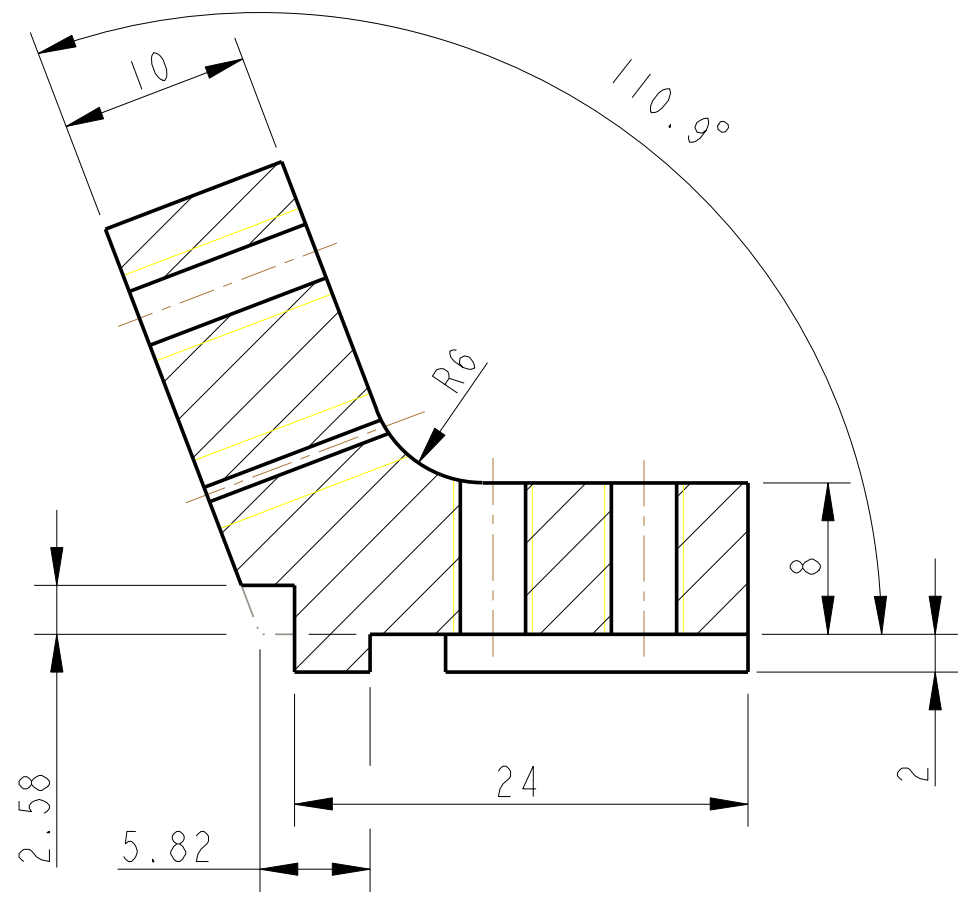
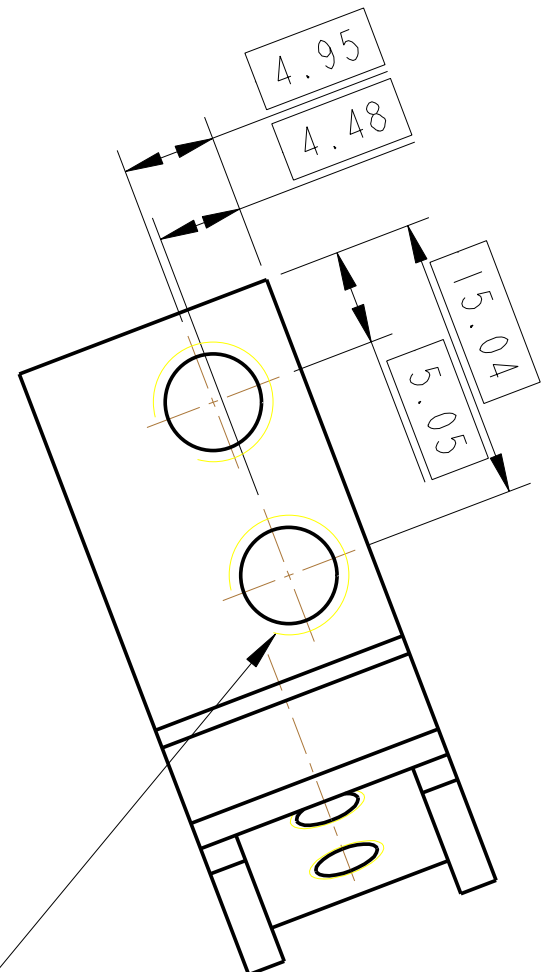
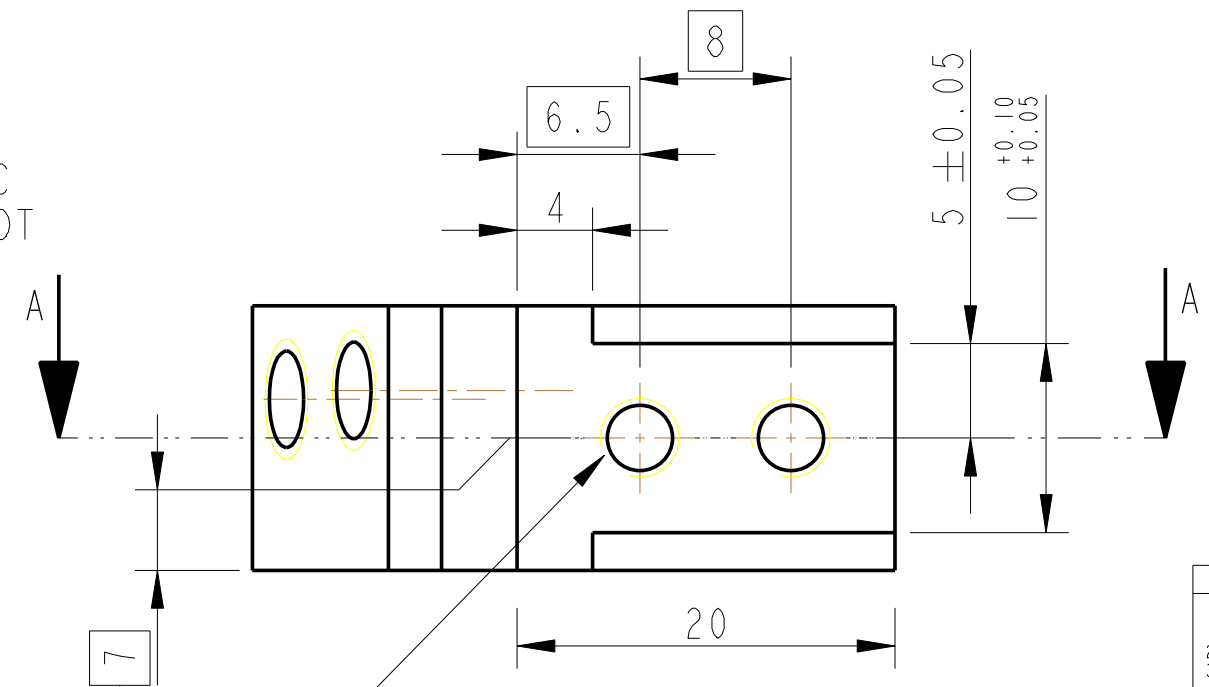


REV.	DATE	DCN #	DRAWING TREE #
A	13/OCT/06	E060238	
E	15/JULY/08	E080367	



SECTION A-A

2 HOLES TAPPED FOR 1/4-20 UNC HELICOILS THRO, HELICOILS NOT TO BE FITTED $\text{⌀} \text{⌀}0.1$



2 HOLES TAPPED FOR 8-32 UNC HELICOILS THRO, HELICOILS NOT TO BE FITTED $\text{⌀} \text{⌀}0.1$

NOTES: (UNLESS OTHERWISE SPECIFIED)			CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES													
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.			DIMENSIONS ARE IN mm (INCHES) X.XX ±0.2 mm ANGULAR ±0.25 °													
MATERIAL: ST STEEL 304/316			SYSTEM ADVANCED LIGO													
FINISH: CLEAN AND DEGREASED $\sqrt{\mu m}$ [μin] Ra = 1.6 [63]			SUB-SYSTEM SUS													
<table border="1"> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>DRAWN</td> <td>I WILMUT</td> <td>05/Oct/06</td> </tr> <tr> <td>CHECKED</td> <td>AJB</td> <td>5MAY08</td> </tr> <tr> <td>APPROVED</td> <td>AJB</td> <td>15/JULY/08</td> </tr> </table>				NAME	DATE	DRAWN	I WILMUT	05/Oct/06	CHECKED	AJB	5MAY08	APPROVED	AJB	15/JULY/08	NEXT ASSY QUAD N-PYTYPE TOP STAGE	
	NAME	DATE														
DRAWN	I WILMUT	05/Oct/06														
CHECKED	AJB	5MAY08														
APPROVED	AJB	15/JULY/08														
<table border="1"> <tr> <th>SIZE</th> <th>DRG. NO.</th> <th>REV</th> </tr> <tr> <td>B</td> <td>D060333</td> <td>E</td> </tr> </table>			SIZE	DRG. NO.	REV	B	D060333	E	PART NAME WIRE CLAMP BODY, TOP STAGE							
SIZE	DRG. NO.	REV														
B	D060333	E														
SCALE 5:2			PROJECTION:													
			SHEET 1 OF 1													