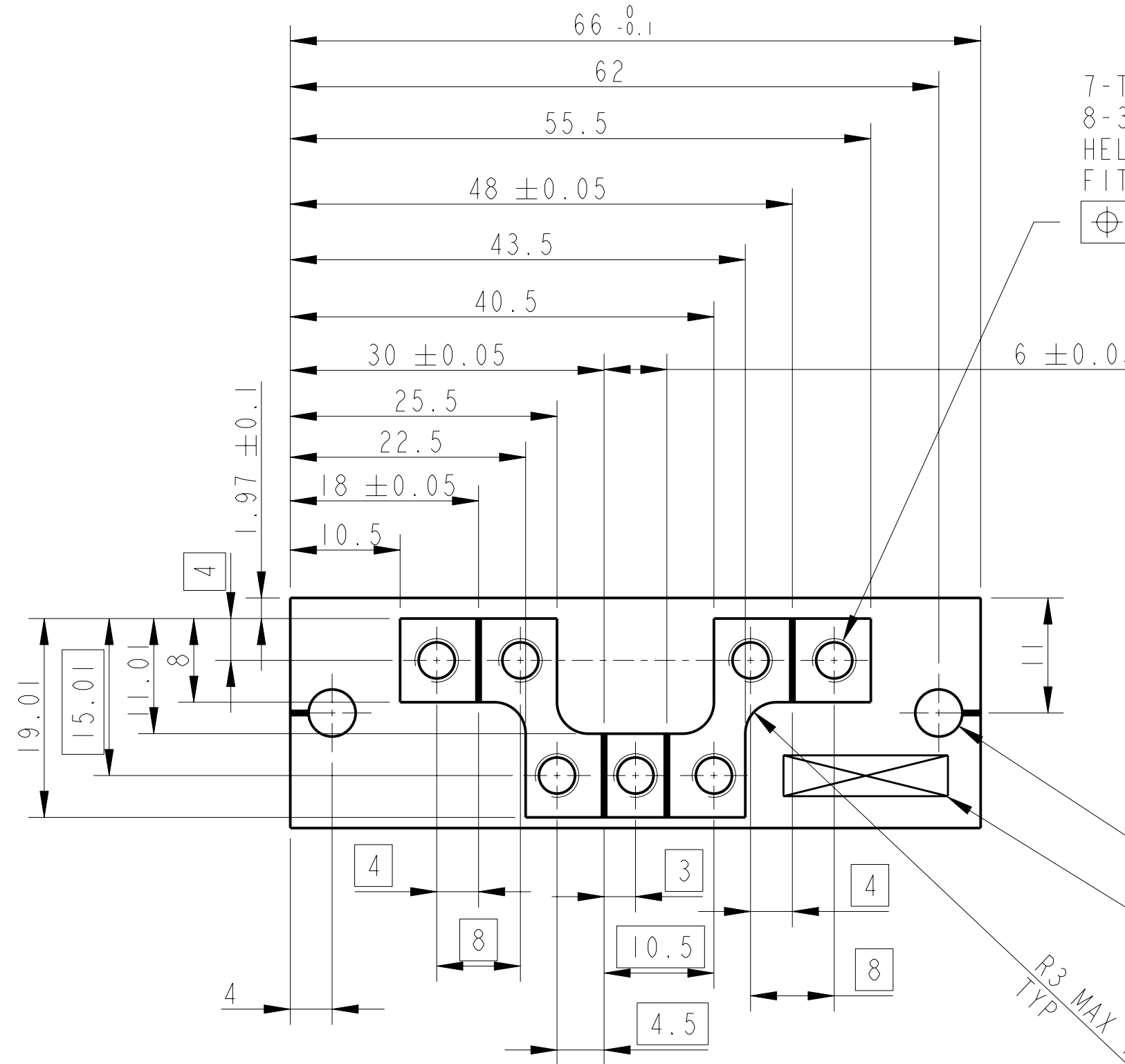
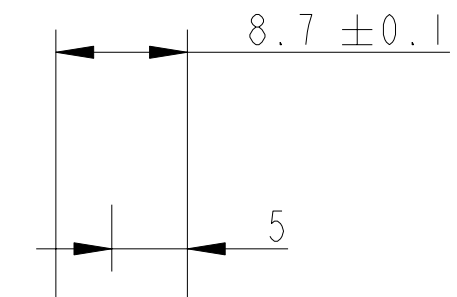
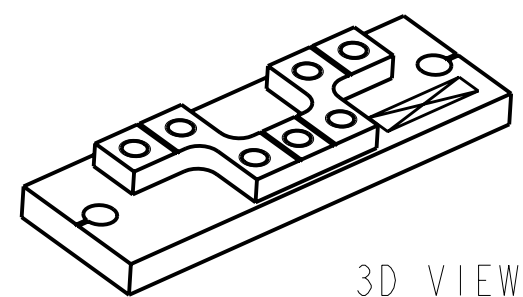


REV.	DATE	DCN #	DRAWING TREE #
A	15/OCT/06	E060240	



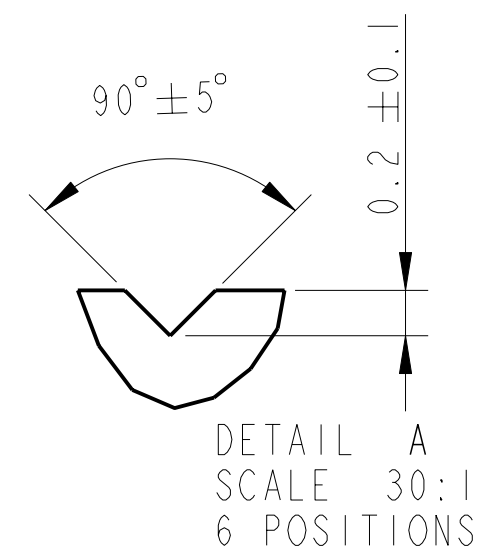
7-THRU HOLES FOR
 8-32 UNC X 1.5 D 1g HELICOILS.
 HELICOILS NOT TO BE
 FITTED.

⊕ ∅0.2



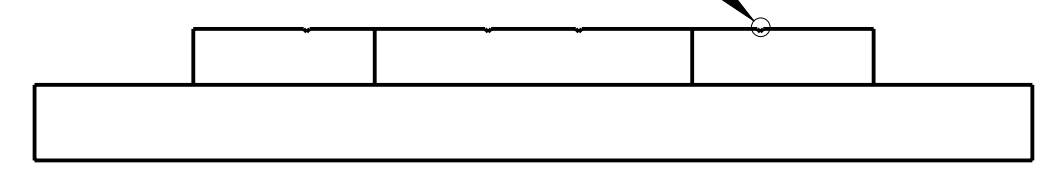
2 HOLES ∅4.5 THRO'

PART NO. (SEE NOTE 4)
 TO BE ETCHED OR STAMPED
 IN APPROX POSITION SHOWN.



R3 MAX TOOLING RAD
 TYP

SEE DETAIL A



SCALE 2:1

NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25 °	
MATERIAL: ST. STEEL 303/304/316		SYSTEM ADVANCED LIGO	
FINISH: CLEAN, GREASE FREE √µm [µin] Ra = 1.6		SUB-SYSTEM SUS	
NAME	DATE	NEXT ASSY PENRE ETM QUAD N-PTYPE	
DRAWN J O'DELL	21/09/06	PART NAME ROUND MASS WIRE CLAMP PLATE	
CHECKED IW	06/APR/06	PEN-RE MASS WIRE CLAMP	
APPROVED IW	06/APR/06	DRG. NO. D060338	REV D.
SCALE 1:1		PROJECTION:	