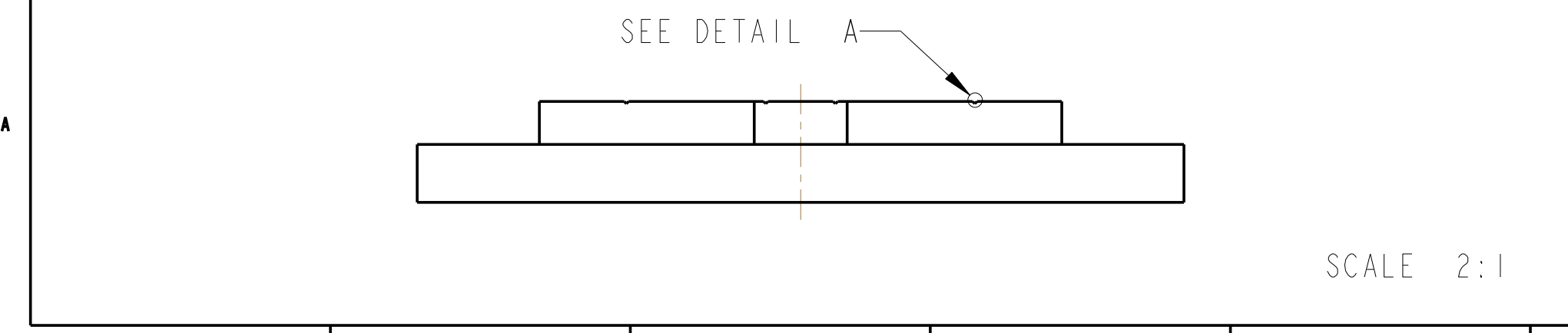
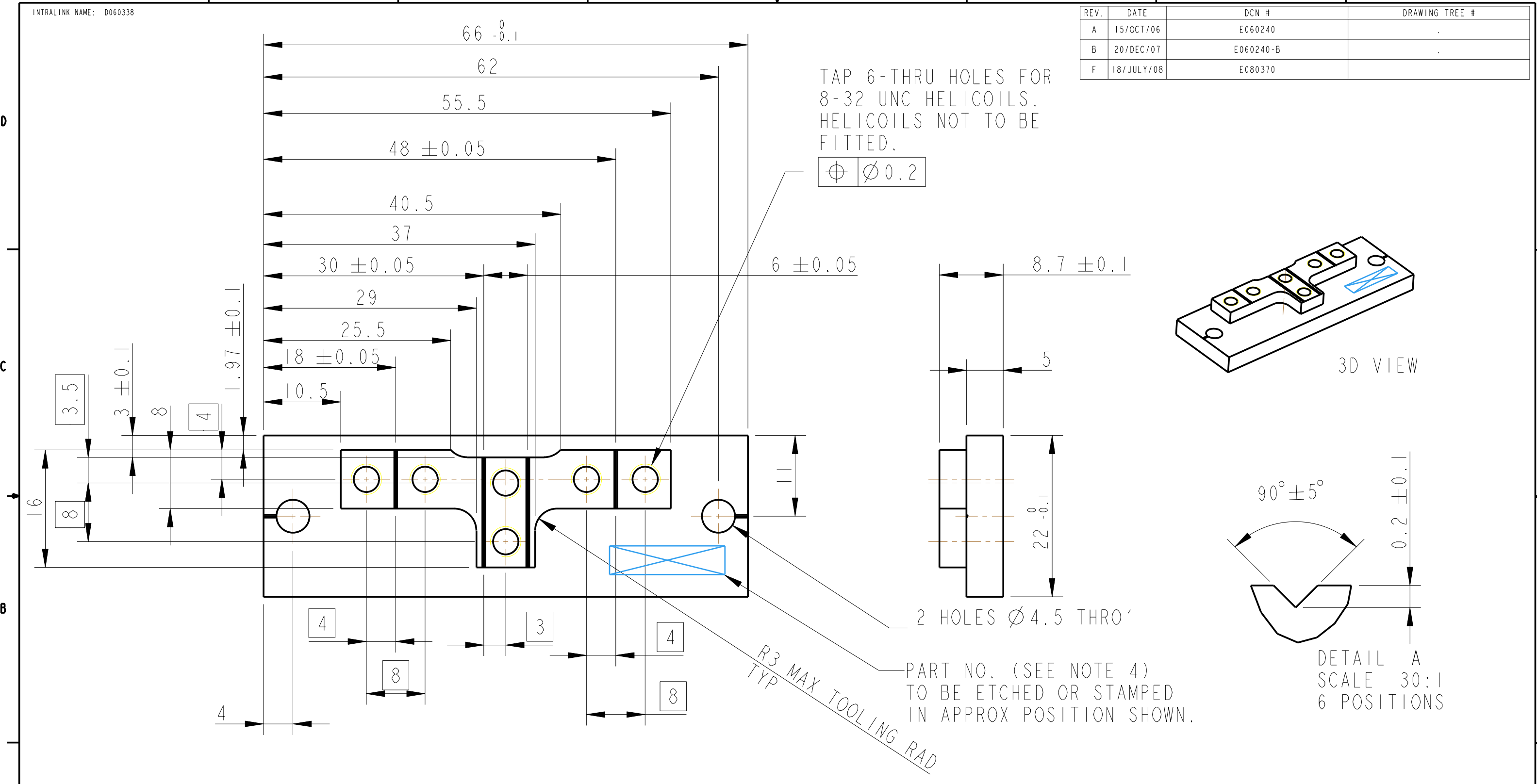


| REV. | DATE | DCN # | DRAWING TREE # |
|------|------------|-----------|----------------|
| A | 15/OCT/06 | E060240 | |
| B | 20/DEC/07 | E060240-B | |
| F | 18/JULY/08 | E080370 | |



SCALE 2:1

| NOTES: (UNLESS OTHERWISE SPECIFIED) | | | CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES | |
|---|--|------------|--|--------------|
| 1. REMOVE ALL SHARP EDGES, R.02 MIN. | DIMENSIONS ARE IN mm [INCHES] | | SYSTEM ADVANCED LIGO | |
| 2. DO NOT SCALE FROM DRAWING. | X.XX ±0.2 mm ANGULAR ±0.25 ° | | SUB-SYSTEM SUS | |
| 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) | MATERIAL: ST. STEEL 304/316 | | NEXT ASSY PENRE ETM QUAD N-P-TYPE | |
| 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED. | FINISH: CLEAN, GREASE FREE √μm [μin] Ra = 1.6 | | PART NAME ROUND MASS WIRE CLAMP PLATE PEN-RE MASS WIRE CLAMP | |
| | NAME | DATE | STZE | REV |
| | DRAWN J O'DELL | 21/09/06 | B | F. |
| | CHECKED AJB | 29MAY08 | | |
| | APPROVED AJB | 18/JULY/08 | | |
| SCALE 1:1 | | | PROJECTION: | SHEET 1 OF 1 |