



2 HOLES THRO' FOR 1/4-20 UNC X 1.5D 1g HELICOILS FROM BOTH SIDES EQ SP ON 270 PCD (2 x 180°) HELICOILS NOT TO BE FITTED HOLES MAY BE DRILLED FROM BOTH SIDES IF NECESSARY

PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.

