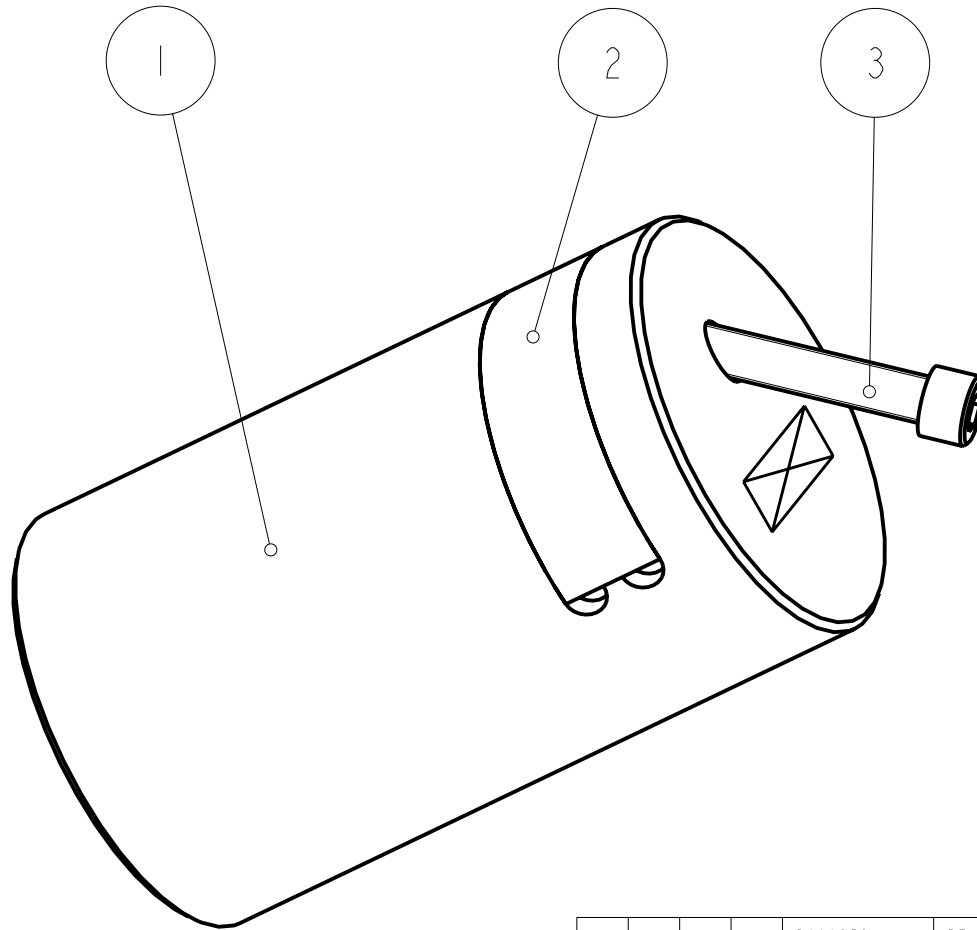


REV.	DATE	DCN #	DRAWING TREE #
A	15/OCT/06	E060240	



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D060353	PEN RE PITCH MASS; (PITCH MASS)	ST. STEEL: 303, 304, 316
2	1			D060354	CLAMPING COLLAR; (PITCH MASS)	PH BRONZE: -----
3	1				1/4" 20 UNC X 2" CAP HEAD, SPHERICAL TIP; .	
PARTS LIST						

NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ± mm
ANGULAR ± °

MATERIAL: -----
AS DRW

FINISH: CLEAN
√μm [μin] Ra = AS DRW

	NAME	DATE
DRAWN	J O'DELL	04/JAN/06
CHECKED	IW	--/--/--
APPROVED	IW	--/--/--



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IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM	ADVANCED LIGO
SUB-SYSTEM	SUS
NEXT ASSY	QUAD N-PTYPE PENRE MASS
PART NAME	PITCH MASS

SIZE	DRG. NO.	REV
A	D060352	D.
SCALE 1:1	PROJECTION:	SHEET 1 OF 1