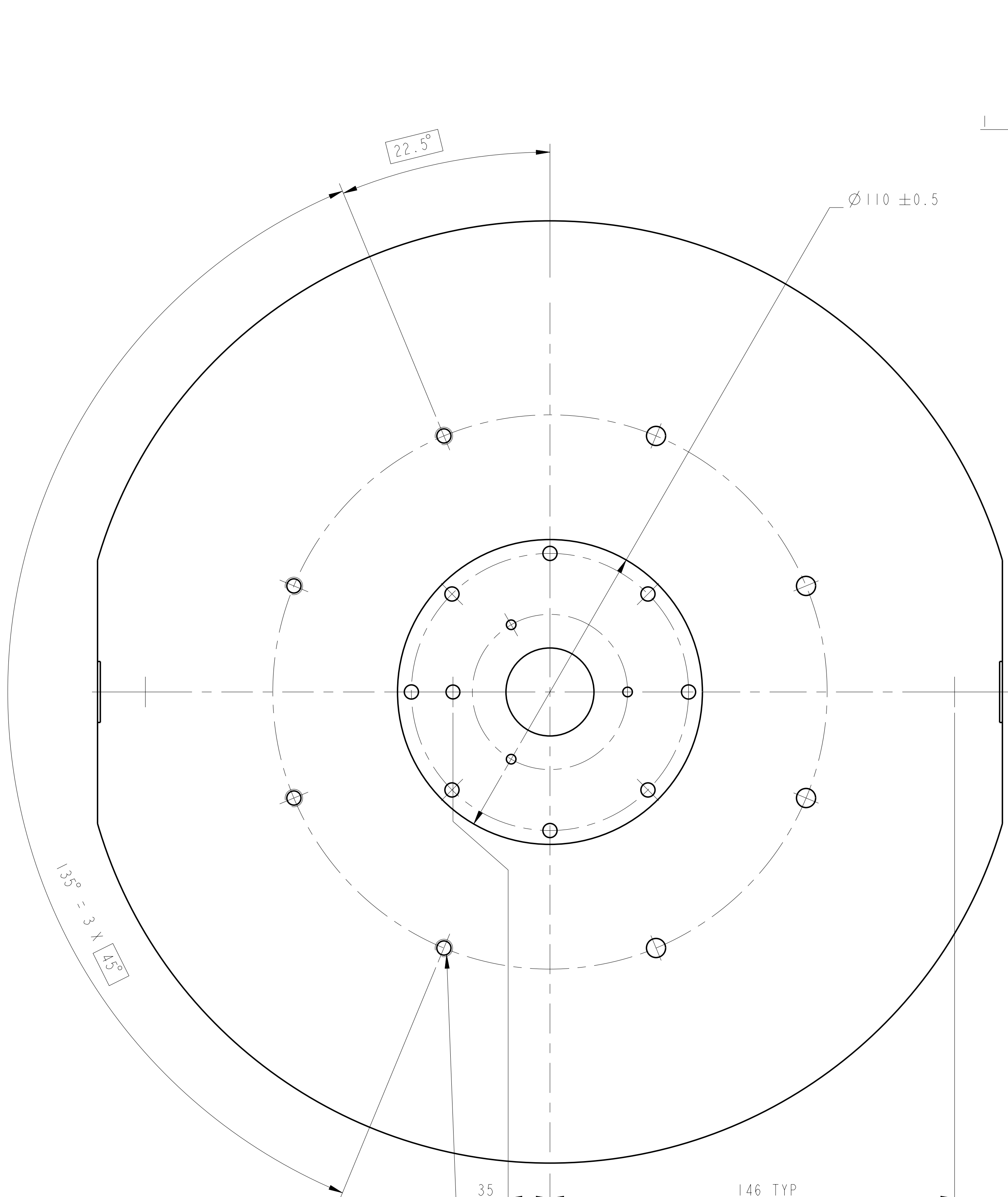
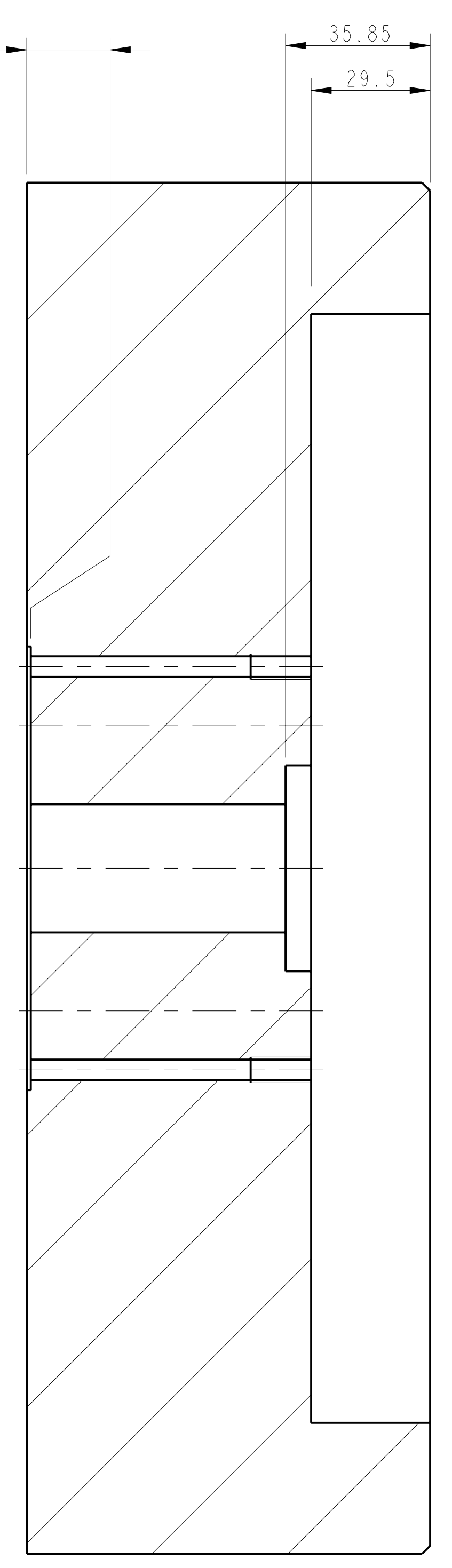


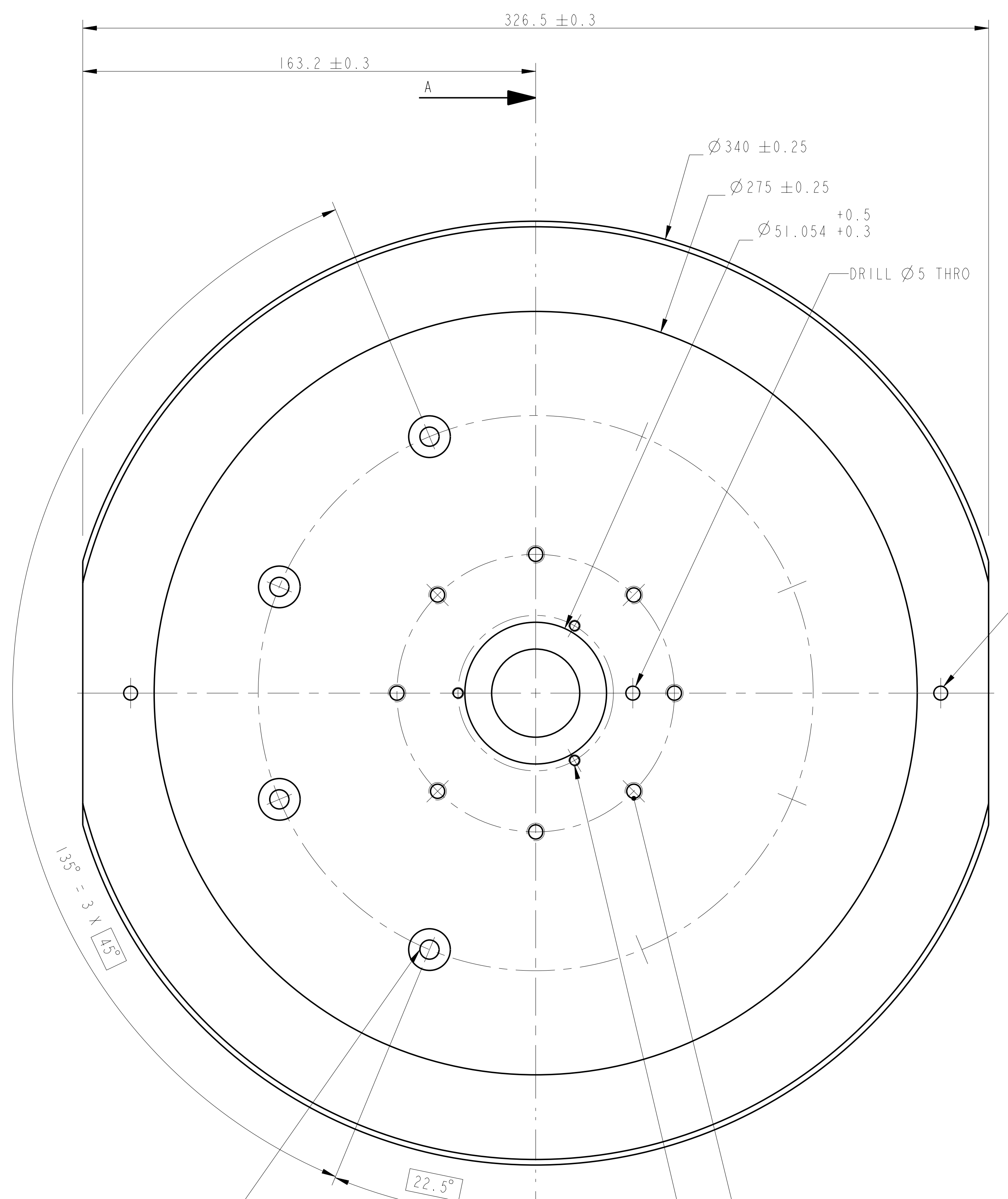
REV.	DATE	CHK.	DRAWING TREE #
A	15/OCT/08	ED00280	
B	20/OCT/07	ED00280-B	
C	21/OCT/07	ED00280	



TAP 4 HOLES 1/4-20 UNC 15 DP ON A 200 PCD, DRILL Ø4 THRO

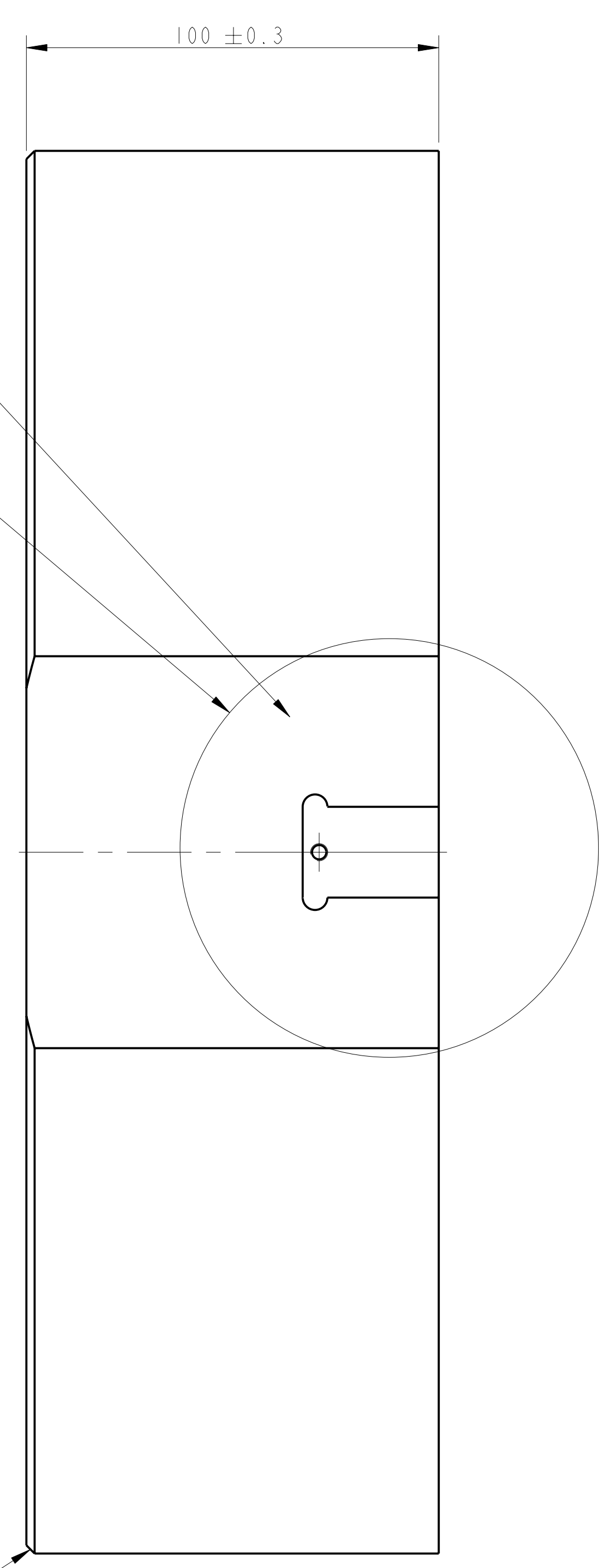


SECTION A-A



4 HOLES Ø6.9 THRO C BORE Ø15 X 60 DP ON A 200 PCD

TAP 8 HOLES 1/4-20 UNC 15 DP EQUISPACED ON A 100 PCD DRILL Ø6 THRO
 3 HOLES EQUISPACED ON A Ø56 PCD TAP FOR 8-32 UNC 0.005" OVERSIZE 17 DP, DRILL Ø3 THRO

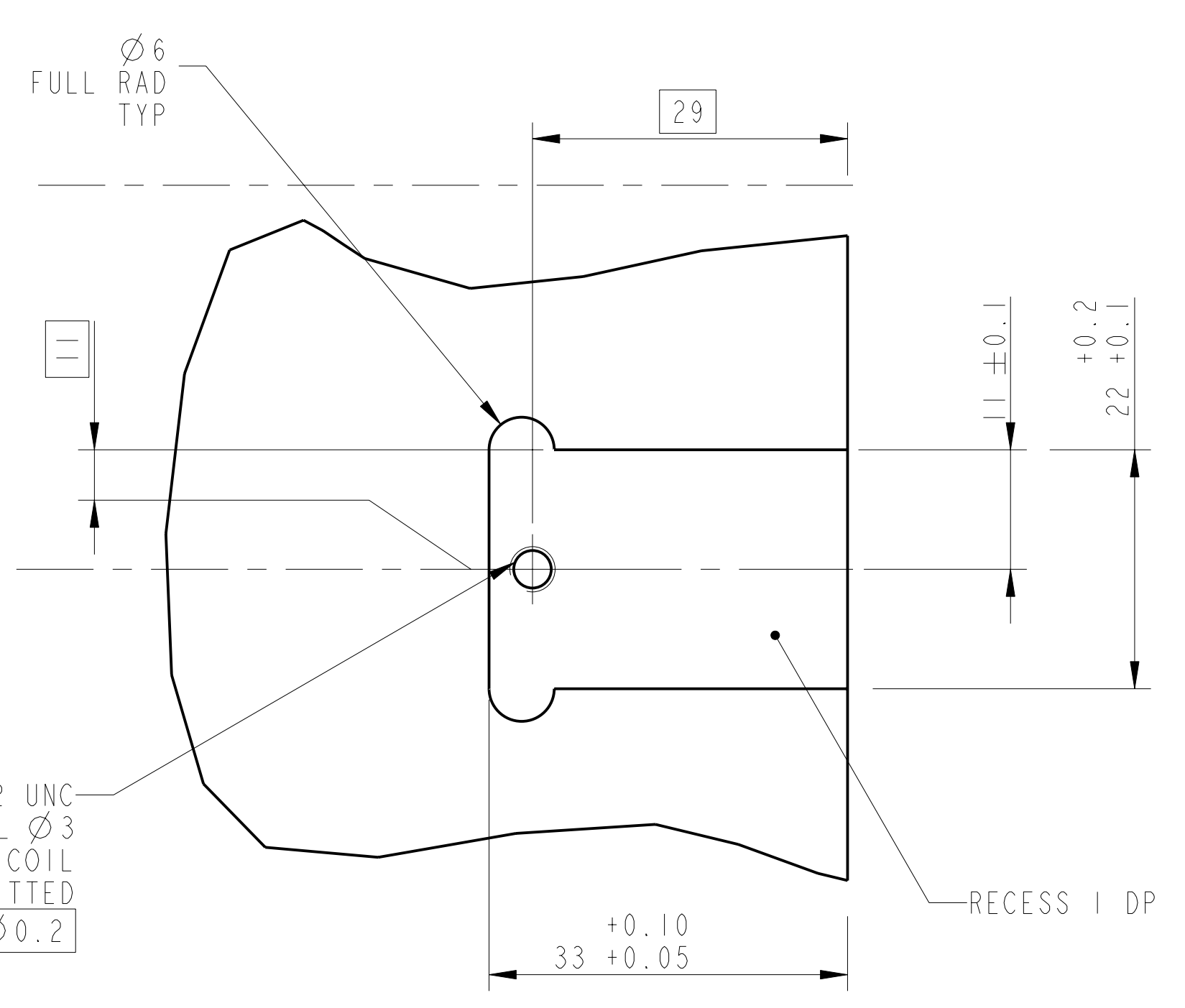


PART No. SEE NOTE 4

SEE DETAIL B

2 HOLES Ø5 X 75 DP

CHAMFER 2 X 45°



1 HOLE, TAP FOR 8-32 UNC HELICOIL X 13 DP DRILL Ø3 TO CROSS HOLE, HELICOIL NOT TO BE FITTED
 Ø0.2

DETAIL B SCALE 2:1 2 POSITIONS

NOTES: UNLESS OTHERWISE SPECIFIED:

- REMOVE ALL SHARP EDGES.
- DO NOT SCALE FROM DRAWING.
- ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED.
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DATE	15/OCT/08	DESIGNED BY	ED00280
DATE	20/OCT/07	DESIGNED BY	ED00280-B
DATE	21/OCT/07	DESIGNED BY	ED00280

CALIFORNIA INSTITUTE OF TECHNOLOGY
 ADVANCED LIGO
 SUB-SYSTEM BUS
 PART NAME: DUMMY TEST MASS SIDE
 DRAWN BY: ED00280
 CHECKED BY: ED00280
 DATE: 15/OCT/08