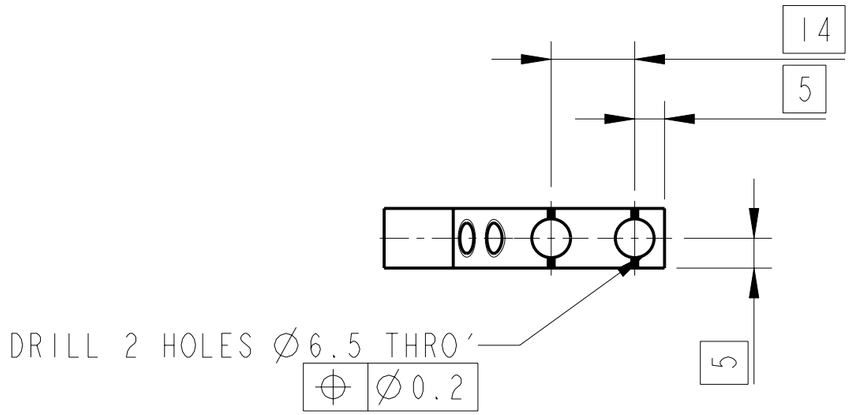
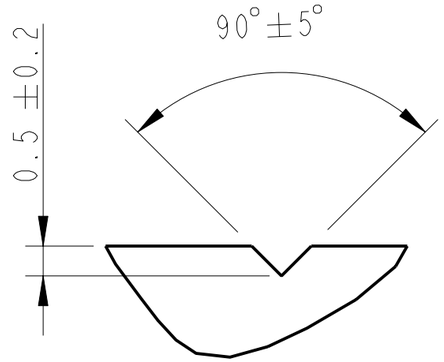
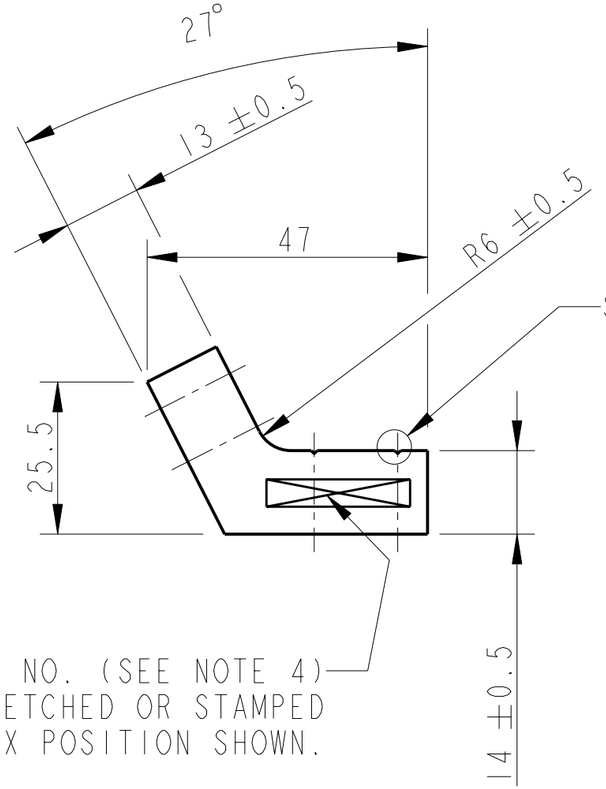
INTRALINK NAME: D060383

REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	.

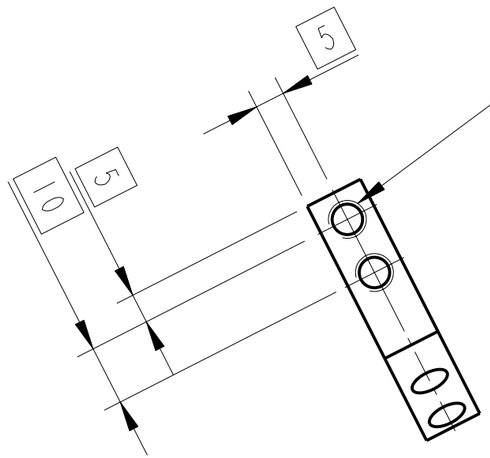




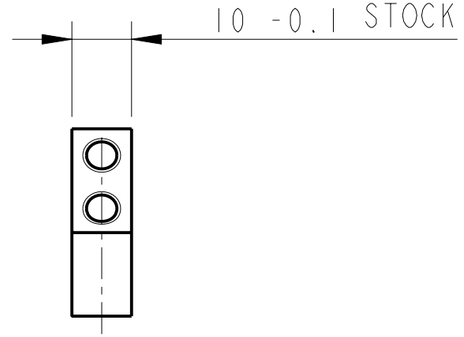
DETAIL A
SCALE 10:1
2-POS



2-HOLES FOR HELICOILS
1/4-20 UNC X 1.5 D lg THRU'
HELICOILS NOT TO BE FITTED.
⌖ ∅0.2



PART NO. (SEE NOTE 4)
TO BE ETCHED OR STAMPED
IN APPROX POSITION SHOWN.



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: ST STEEL 300 SERIES

FINISH: CLEAN AND DREGRASED
√µm [µin] Ra = 1.6

	NAME	DATE
DRAWN	I WILMUT	08/DEC/05
CHECKED	J'OD	15/SEPT/06
APPROVED	IW	15/SEPT/06

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM ADVANCED LIGO
SUB-SYSTEM SUS
NEXT ASSY QUAD N-PTYPE UI MASS
PART NAME MIDDLE WIRE, WIRE CLAMP CLAMP BODY

SIZE B | DRG. NO. D060383 | REV F.
SCALE 1:1 | PROJECTION: | SHEET 1 OF 1