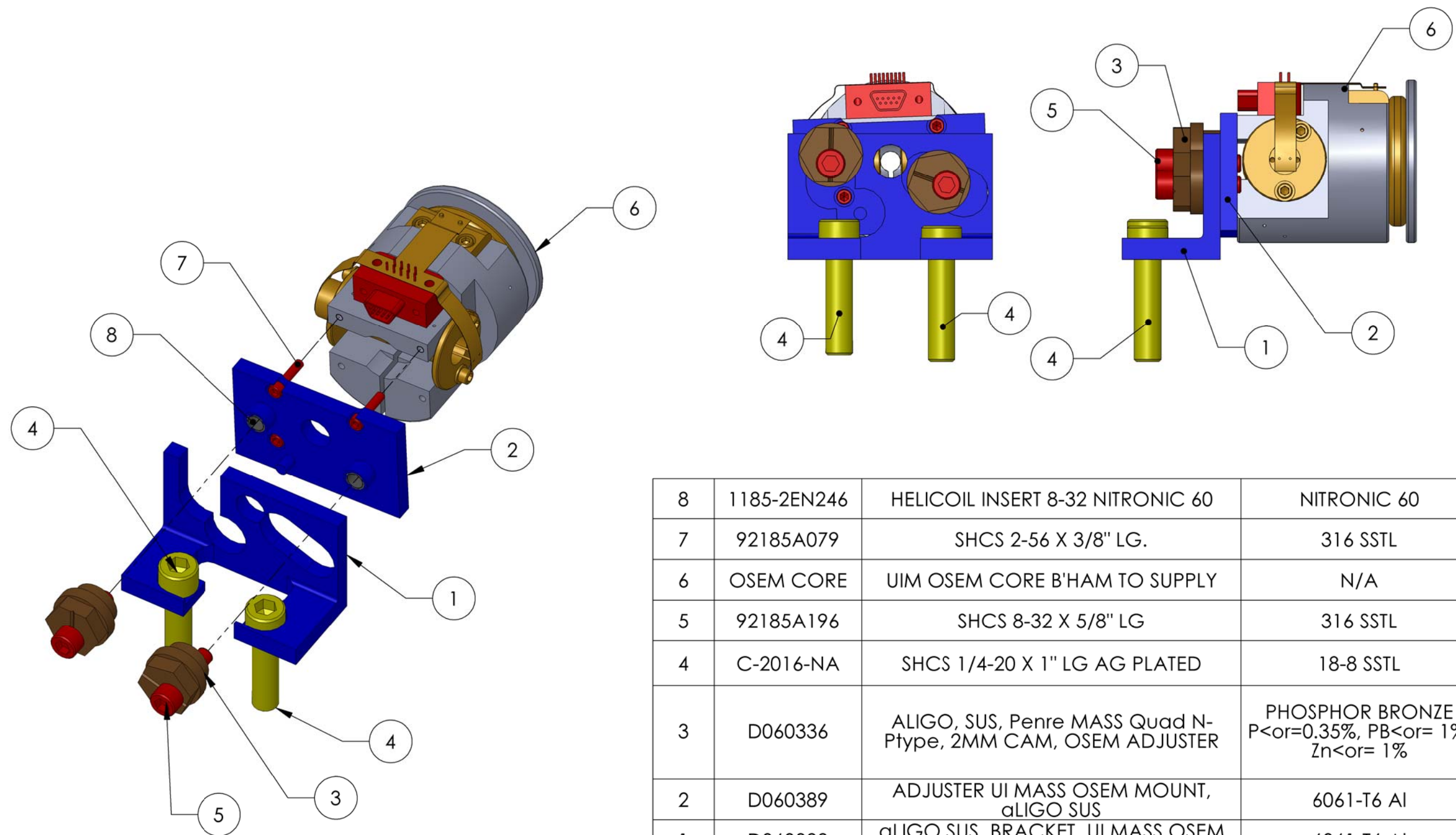


REV.	DATE	DCN #	DRAWING TREE #
v3	25 Jan 2012	E1200057	E1200069



8	1185-2EN246	HELICOIL INSERT 8-32 NITRONIC 60	NITRONIC 60	2
7	92185A079	SHCS 2-56 X 3/8" LG.	316 SSTL	3
6	OSEM CORE	UIM OSEM CORE B'HAM TO SUPPLY	N/A	1
5	92185A196	SHCS 8-32 X 5/8" LG	316 SSTL	2
4	C-2016-NA	SHCS 1/4-20 X 1" LG AG PLATED	18-8 SSTL	2
3	D060336	ALIGO, SUS, Penre MASS Quad N-Ptype, 2MM CAM, OSEM ADJUSTER	PHOSPHOR BRONZE P<or=0.35%, PB<or= 1%, Zn<or= 1%	2
2	D060389	ADJUSTER UI MASS OSEM MOUNT, αLIGO SUS	6061-T6 Al	1
1	D060388	αLIGO SUS, BRACKET, UI MASS OSEM MOUNT	6061-T6 Al	1
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	Default/REQ

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES, .03 x 45°.
 3. DO NOT SCALE FROM DRAWING.

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 .XX ± N/A
 .XXX ± N/A
 ANGULAR ± N/A *

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO SUB-SYSTEM: SUS
 NEXT ASSY: D060375

PART NAME: αLIGO SUS, UIM OSEM MOUNT

DESIGNER	J.ODELL	18 June 2007	SIZE	DWG. NO.	REV.
DRAFTER	M.HILLARD	25 Jan 2012	B	D060387	v3
CHECKER	MB	15 Mar 2010	SCALE	1:1	PROJECTION
APPROVAL	J.ODELL	15 Mar 2010	SHEET	1 OF 1	

D060387, PART PDM REV: X-022, DRAWING PDM REV: X-000