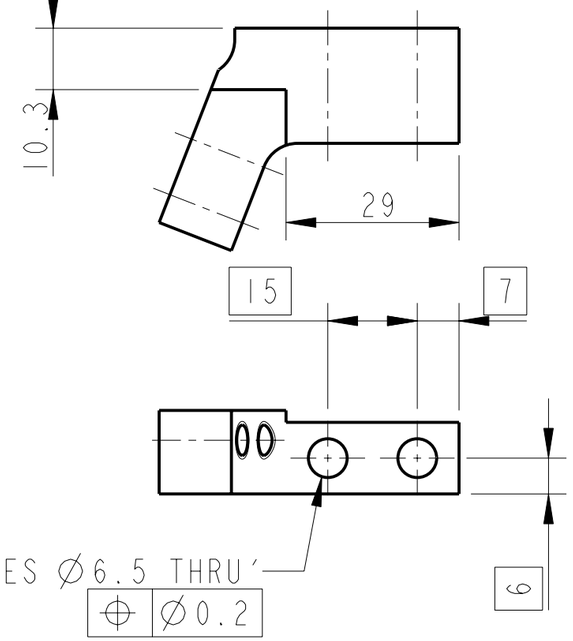
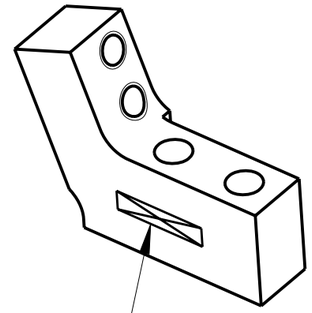
INTRALINK NAME: D060390

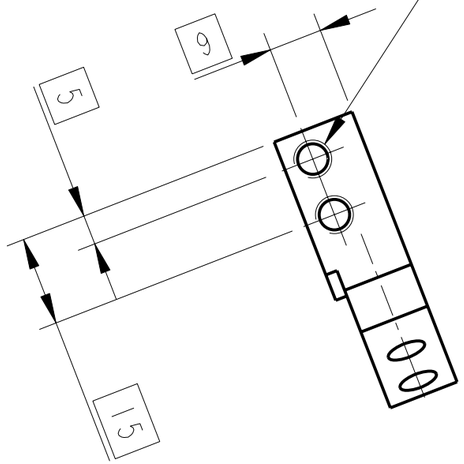
REV.	DATE	DCN #	DRAWING TREE #
A	19/OCT/06.	E060248	.
B	17/DEC/07	E060248-B	.
H	15/JULY/08	E080368	

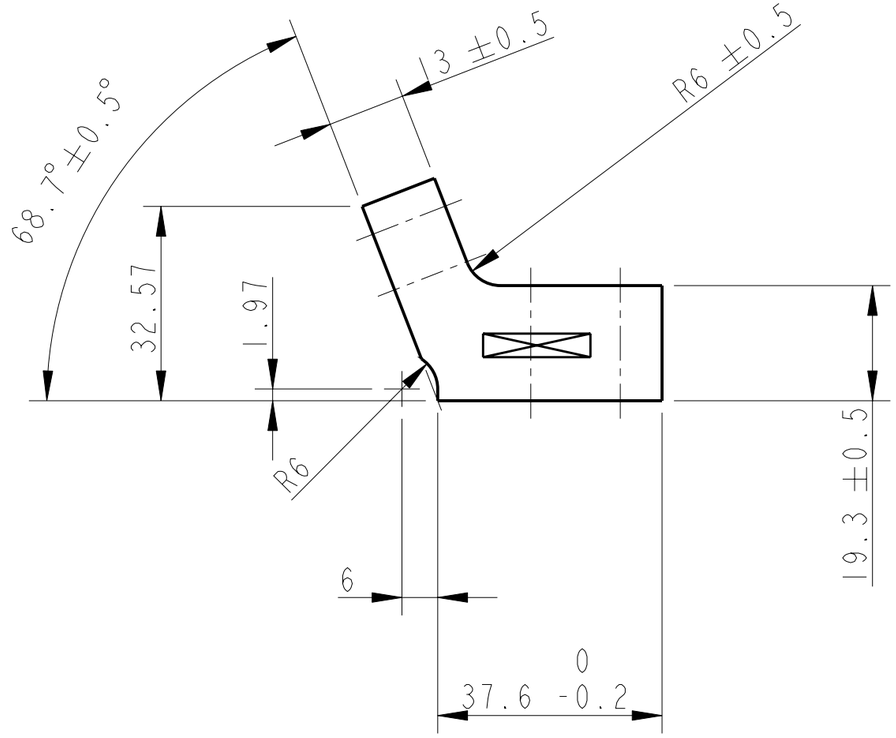


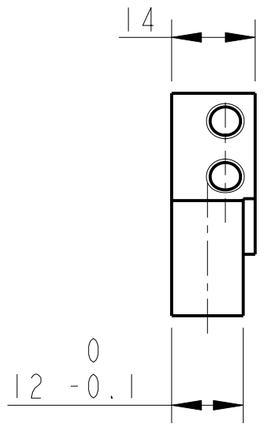


PART NO.(SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.

2-HOLES THRU' FOR 1/4-20 UNC X 1.5D lg HELICOILS. HELICOILS NOT TO BE FITTED
⌖ ∅0.2







NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: ST STEEL 304/316

FINISH: CLEAN AND DREGRASED
√µm [µin] Ra = 1.6

	NAME	DATE
DRAWN	I WILMUT	30/MAY/06
CHECKED	AJB	5MAY08
APPROVED	AJB	15/JULY/08

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY QUAD N-PTYPE UI MASS

PART NAME WIRE CLAMP BODY MIDDLE WIRE

SIZE B | DRG. NO. D060390 | REV H.

SCALE 1:1 | PROJECTION: | SHEET 1 OF 1