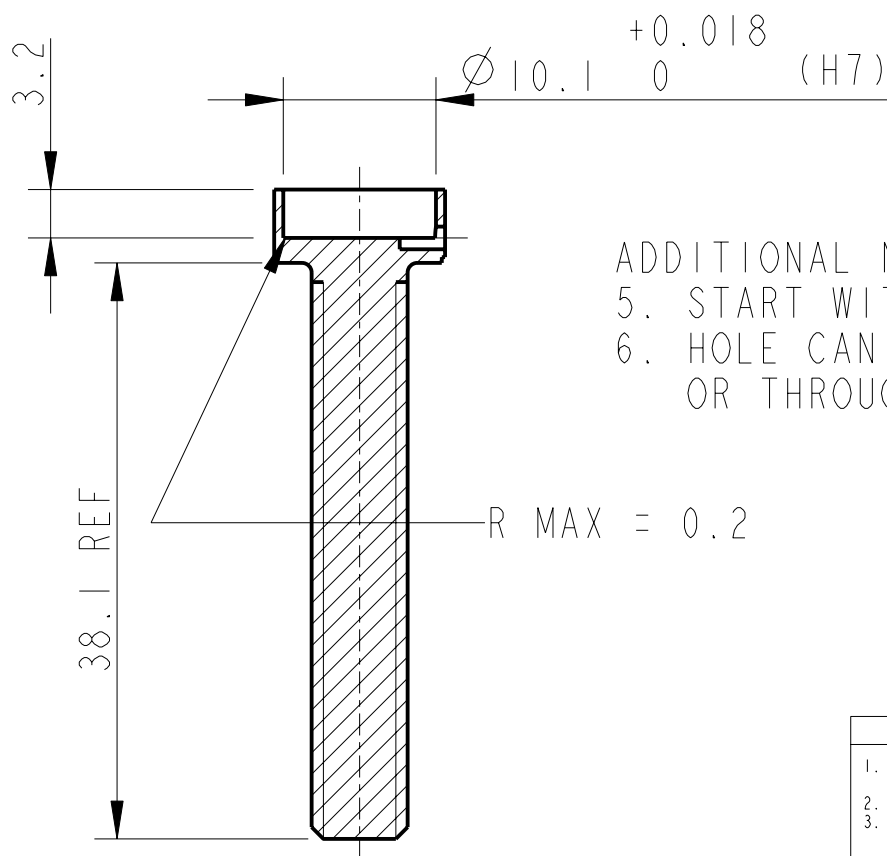
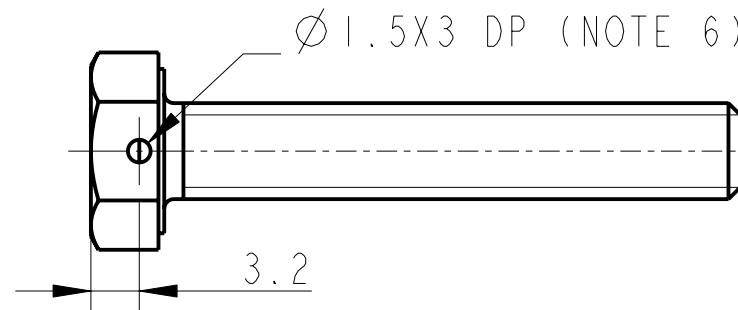
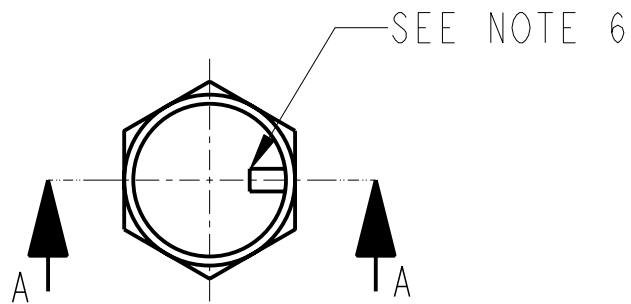




REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	



ADDITIONAL NOTES:

5. START WITH A 1/4-20 UNC X 1.5" HEX HEAD BOLT
6. HOLE CAN BE EITHER FLAT BOTTOMED OR TO DRILL POINT OR THROUGH BOLT AXIS $\varnothing 1.5$

SECTION A-A

NOTES: (UNLESS OTHERWISE SPECIFIED)			CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES]			
	TOLERANCES:		X.XX ±0.2 mm ANGULAR ±0.25°	
	MATERIAL: STAINLESS STEEL 300 SERIES		SYSTEM ADVANCED LIGO	
	FINISH: CLEAN AND DEGREASED √μm [μin] Ra = 1.6		SUB-SYSTEM SUS	
		NEXT ASSY QUAD N-PTYPE UI MASS		
		PART NAME MAGNET RETAINER (MODIFIED 1/4-20 HEX HEAD SCREW 15" LONG)		
		SIZE A	DRG. NO. D060392	REV F.
		SCALE 2:1 PROJECTION:  SHEET 1 OF 1		