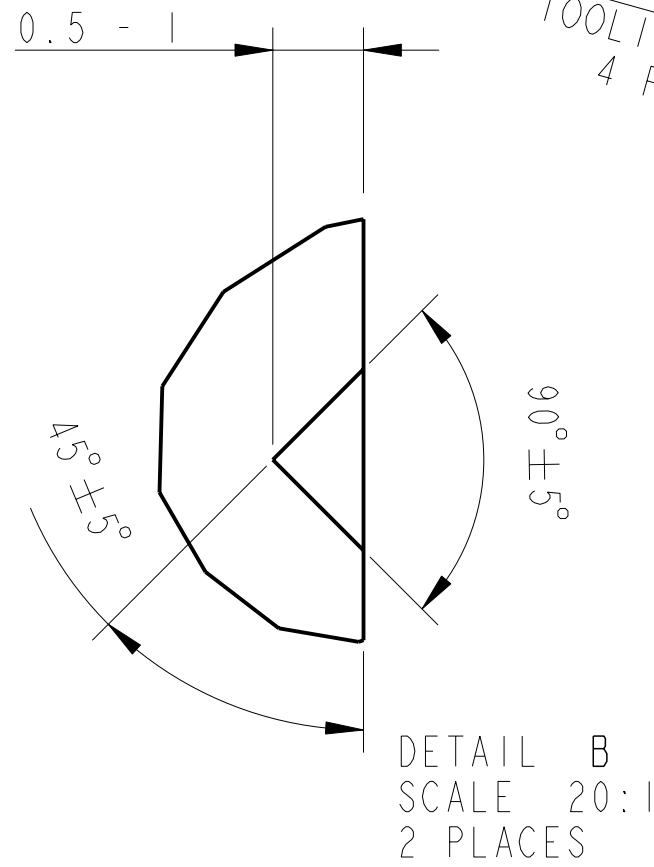
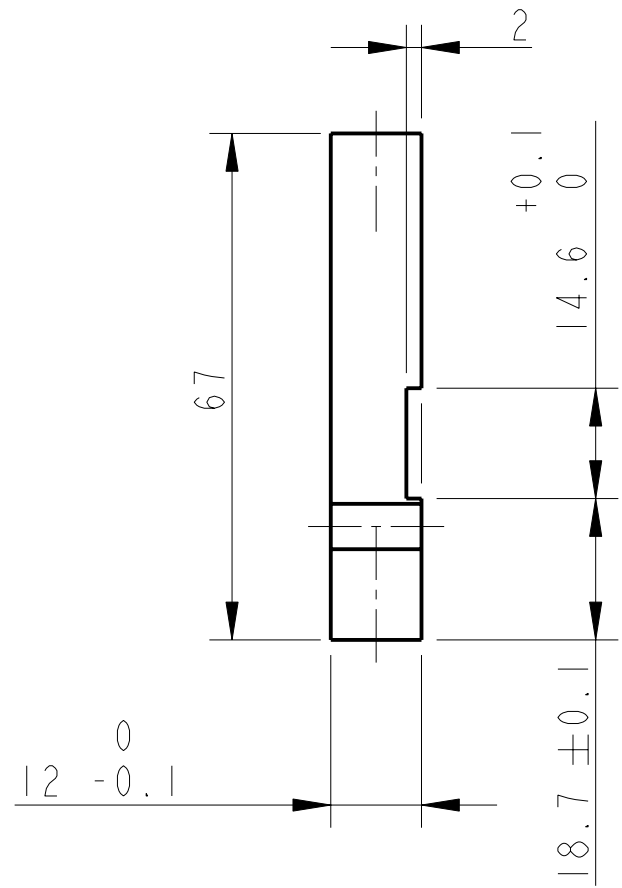
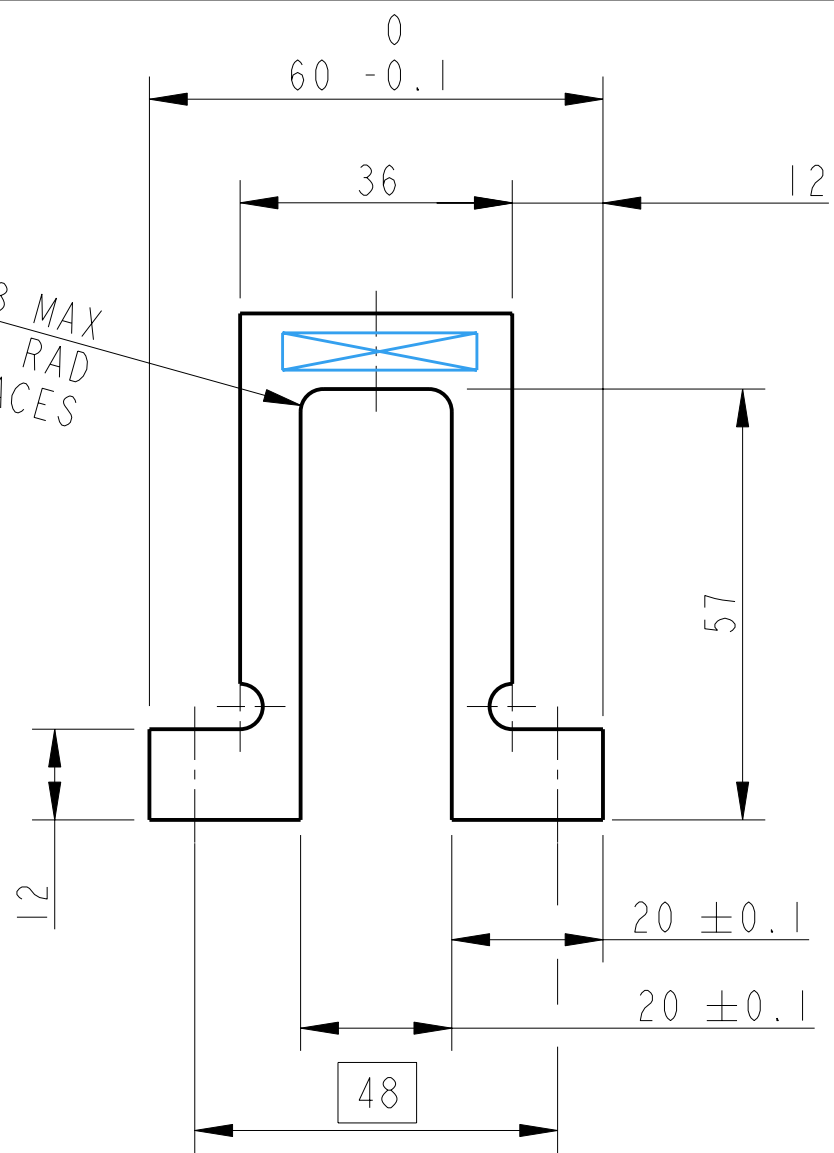


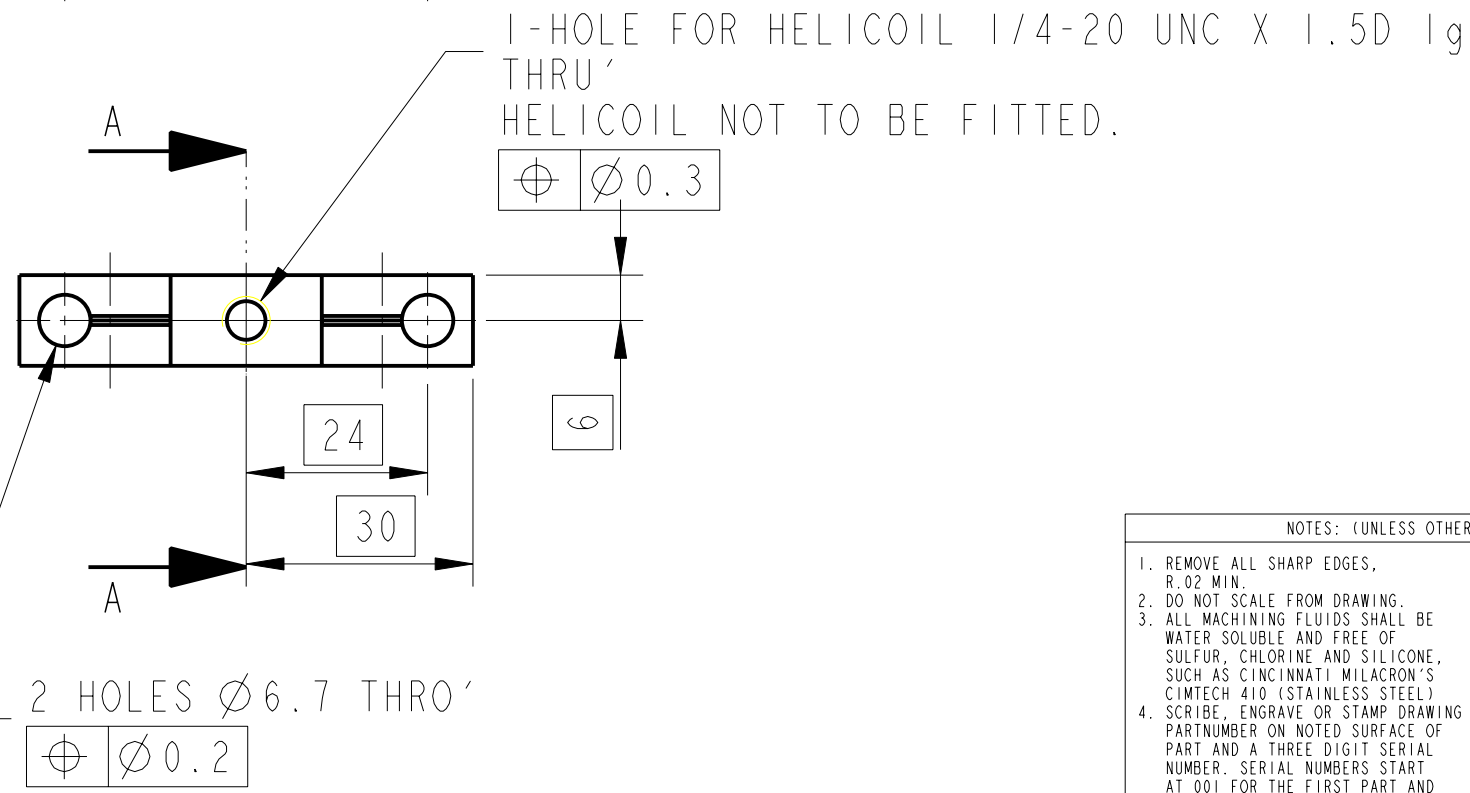
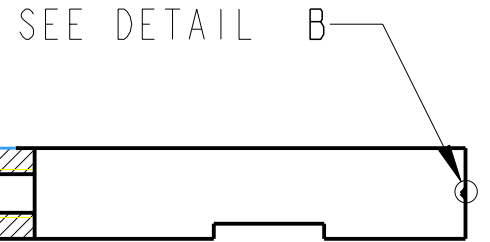
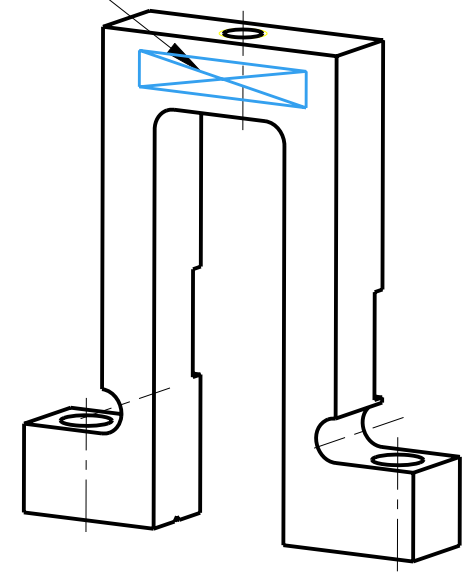
REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	
B	19/DEC/07	E060247-B	



R3 MAX
TOOLING RAD
4 PLACES



PART NO. (SEE NOTE 4)
TO BE ETCHED OR STAMPED
IN APPROX POSITION SHOWN



NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY 1300 MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ± 0.2 mm ANGULAR ± 0.25 °	SYSTEM	aLIGO
2. DO NOT SCALE FROM DRAWING.		SUB-SYSTEM	SUS
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)	MATERIAL: AL ALLOY 5083	NEXT ASSY	TOP MASS QUAD
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	FINISH: CLEAN, GREASE FREE $\sqrt{\mu m}$ [μin] Ra = 1.6	PART NAME	STOP BRIDGE
	DRAWN J O'DELL 19/Oct/06	SIZE	B
	CHECKED MB 15/MAR/10	DRG. NO.	D060399
	APPROVED JOD 15/MAR/10	REV	H.
		SCALE 1:1	PROJECTION: SHEET 1 OF 1