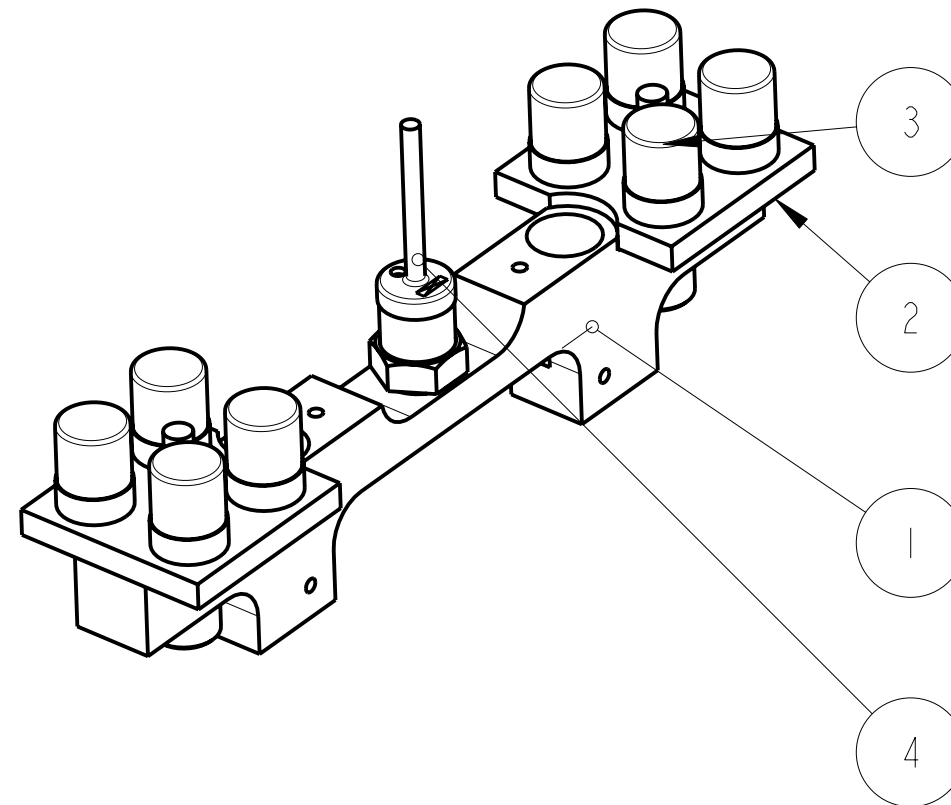


REV.	DATE	DCN #	DRAWING TREE #
A	9/OCT/06	E060248	



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D060407	OSEM & ECD UNIT BACKBONE; OSEM & ECD UNIT	AL ALLOY: 5083
2	2			D060410	OSEM MAGNET ASSEMBLY; .	SEE ITEMS LIST: -----
3	2			D060413	1/4" 20 UNC X 1" CAP HEAD; OSEM & ECD UNIT	ST. STEEL: 303/304/316
4	1			D060416	OSEM MAGNET AND FLAG CONCEPT; .	AS DRAWING: -----

PARTS LIST

<p>NOTES: (UNLESS OTHERWISE SPECIFIED)</p> <ol style="list-style-type: none"> REMOVE ALL SHARP EDGES, R.02 MIN. DO NOT SCALE FROM DRAWING. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED. 		DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ± mm ANGULAR ± °		<p>CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES</p>
		MATERIAL: ----- AS DRAWN		
DRAWN J O'DELL 22/NOV/05 CHECKED IW 07/DEC/05 APPROVED IW 08/DEC/05		NAME DATE J O'DELL 22/NOV/05 IW 07/DEC/05 IW 08/DEC/05		SYSTEM ADVANCED LIGO SUB-SYSTEM SUS NEXT ASSY TOP MASS QUAD N-PTYPE PART NAME OSEM ECD UNIT
SCALE 1:1 PROJECTION:		DRG. NO. D060409		SHEET 1 OF 1 REV F.