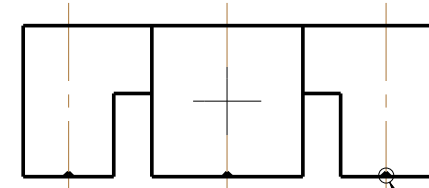
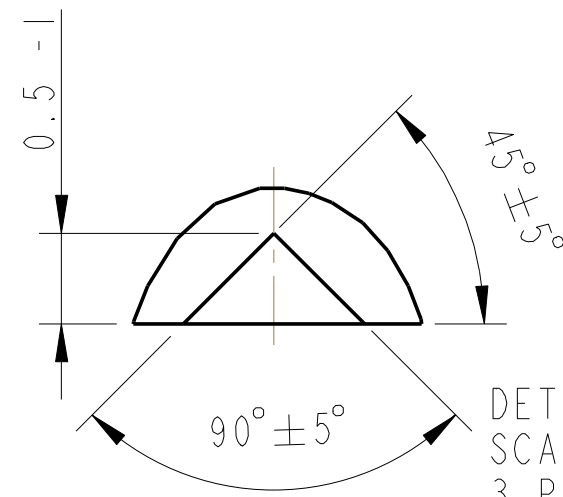


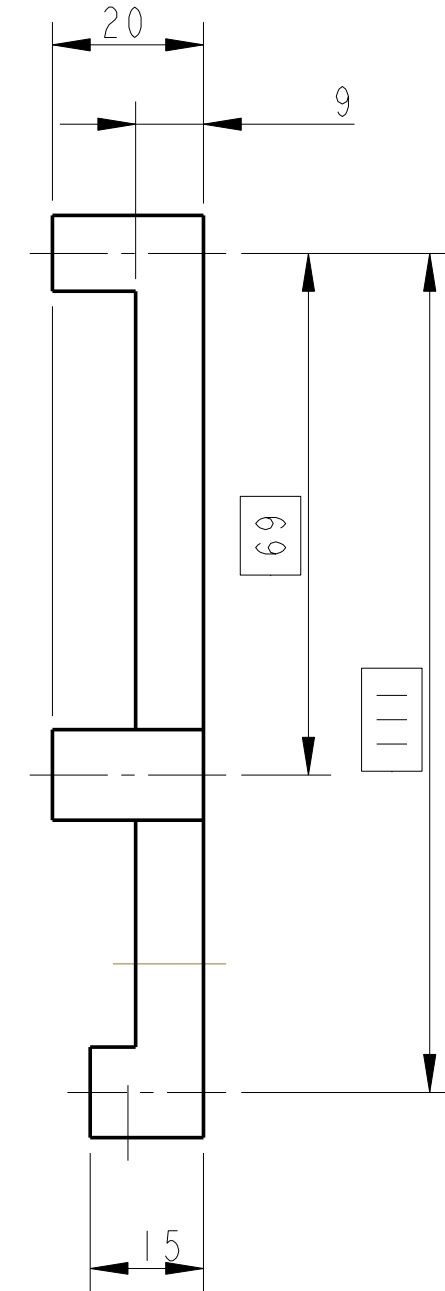
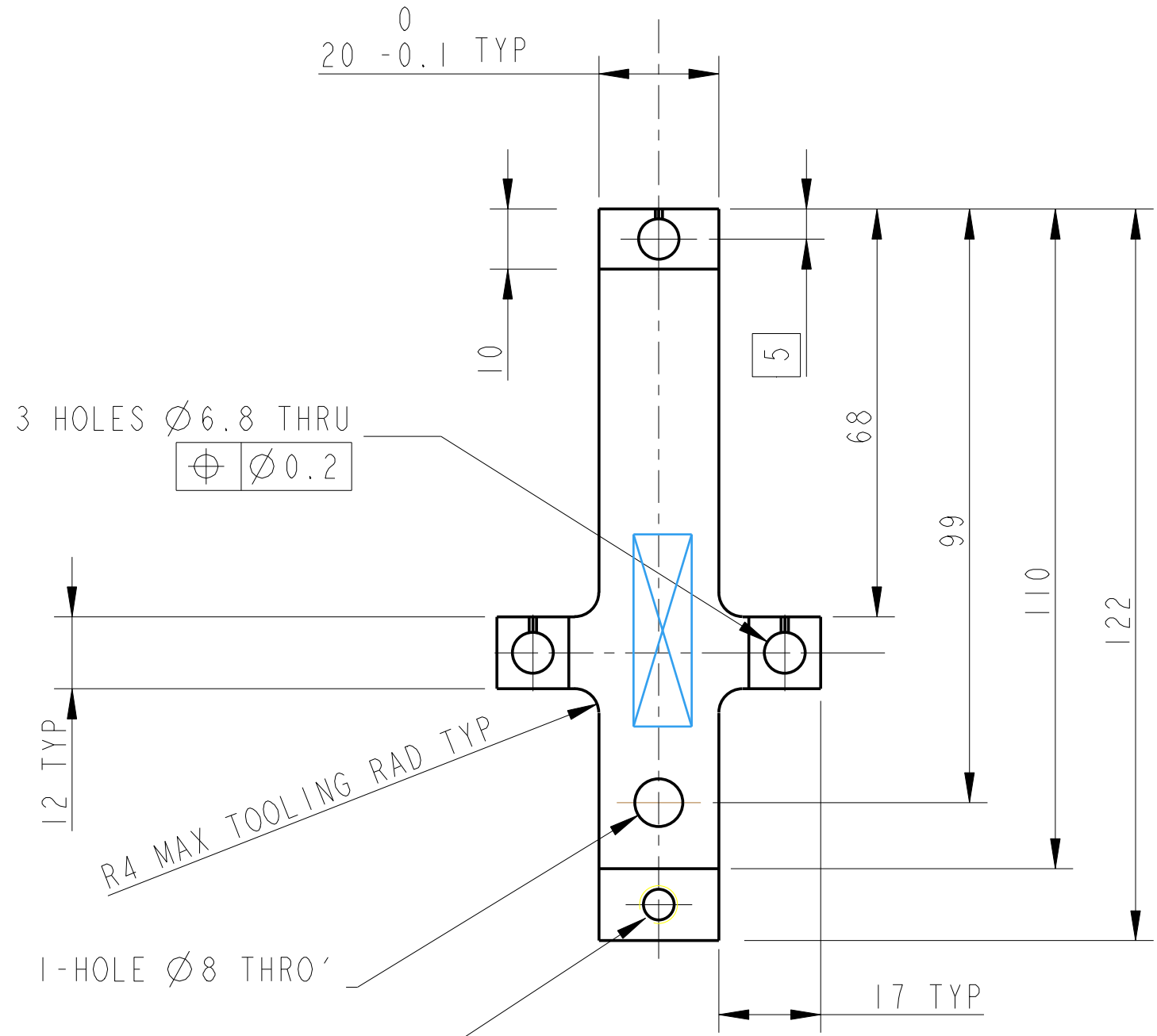
REV.	DATE	DCN #	DRAWING TREE #
A	9/OCT/06	E060248	
B	17/DEC/07	E060248-B	



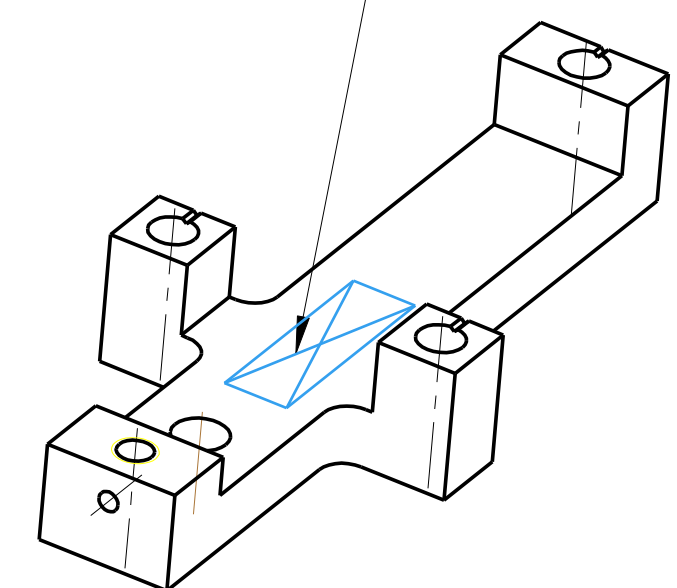
SEE DETAIL A



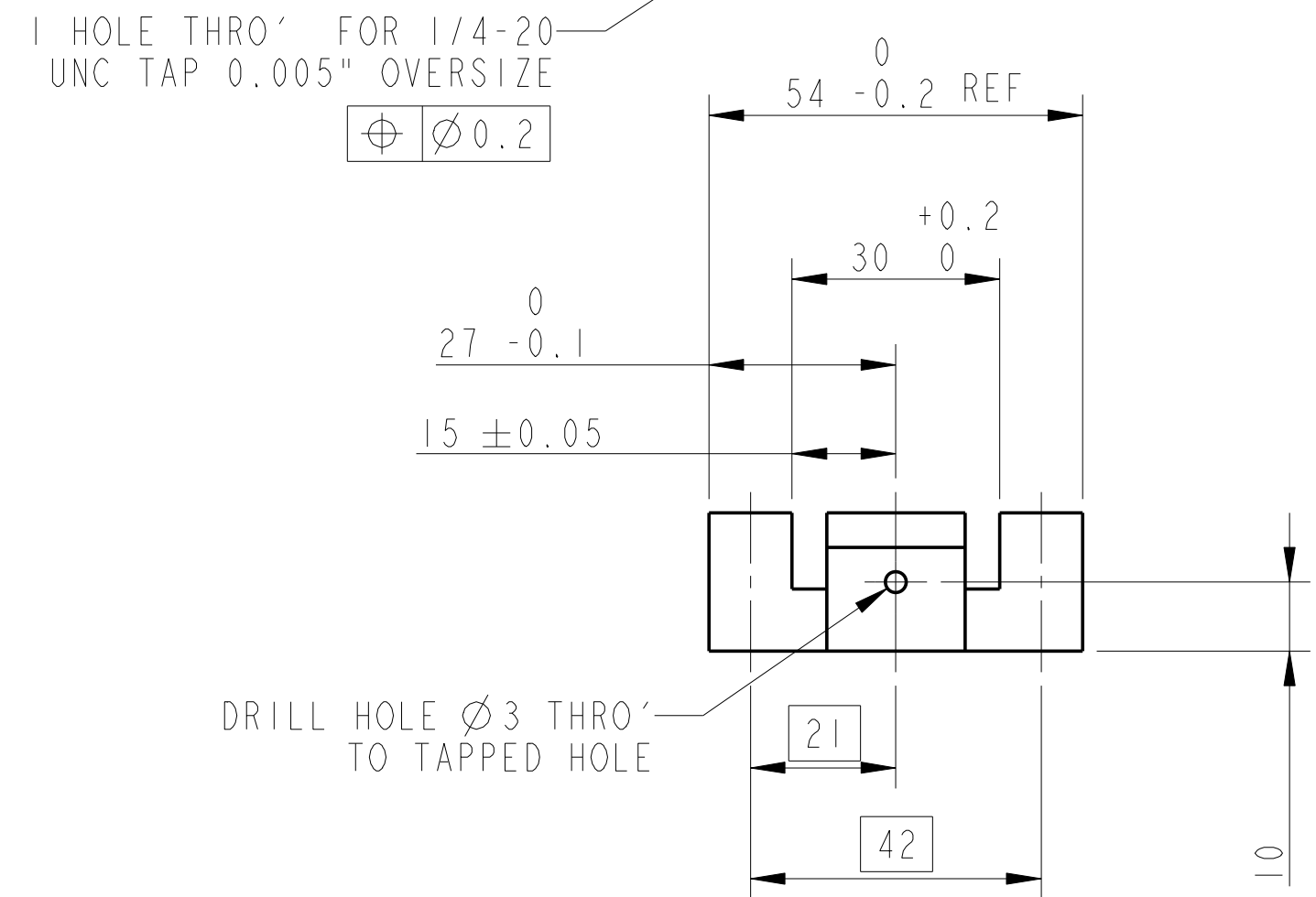
DETAIL A
SCALE 20:1
3 PLACES



PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.



3D VIEW



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES. R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: 0020188-001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]

ANGULAR ±0.25°

X.XX ± mm [INCHES]

MATERIAL: AL ALLOY 5083

FINISH: CLEAN, GREASE FREE
√μm [μin] Ra = 1.6

DATE	NAME	DATE
28/OCT/05	J O'DELL	
07/DEC/05	1W	
08/DEC/05	1W	

SCALE 1:1 PROJECTION: SHEET 1 OF 1

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
SYSTEM	ADVANCED LIGO
SUB-SYSTEM	SUS
NEXT ASSY	THIS
PART NAME	OSEM BRACKET (TOP OSEM)
DRG. NO.	D060412
REV	G.