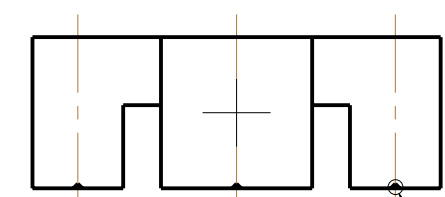
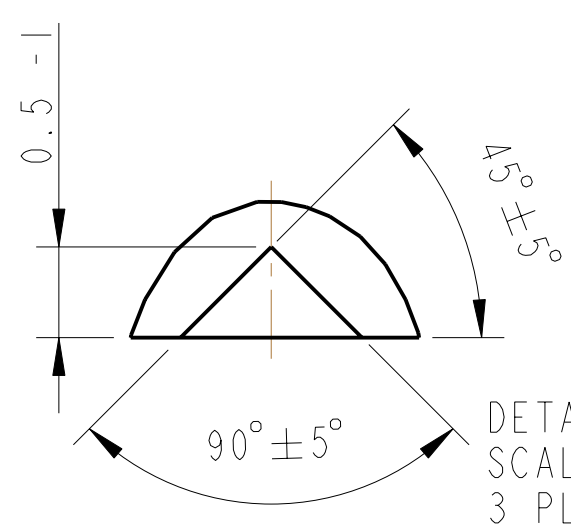


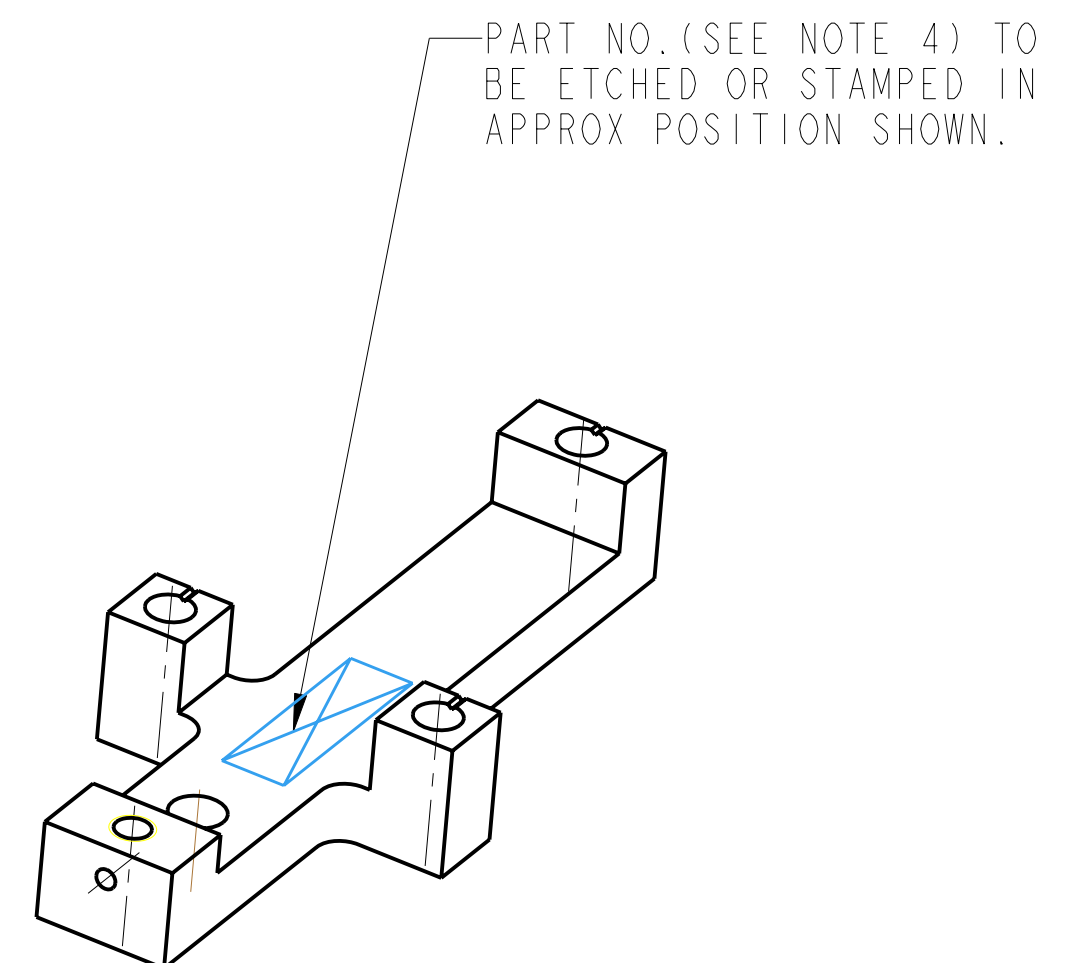
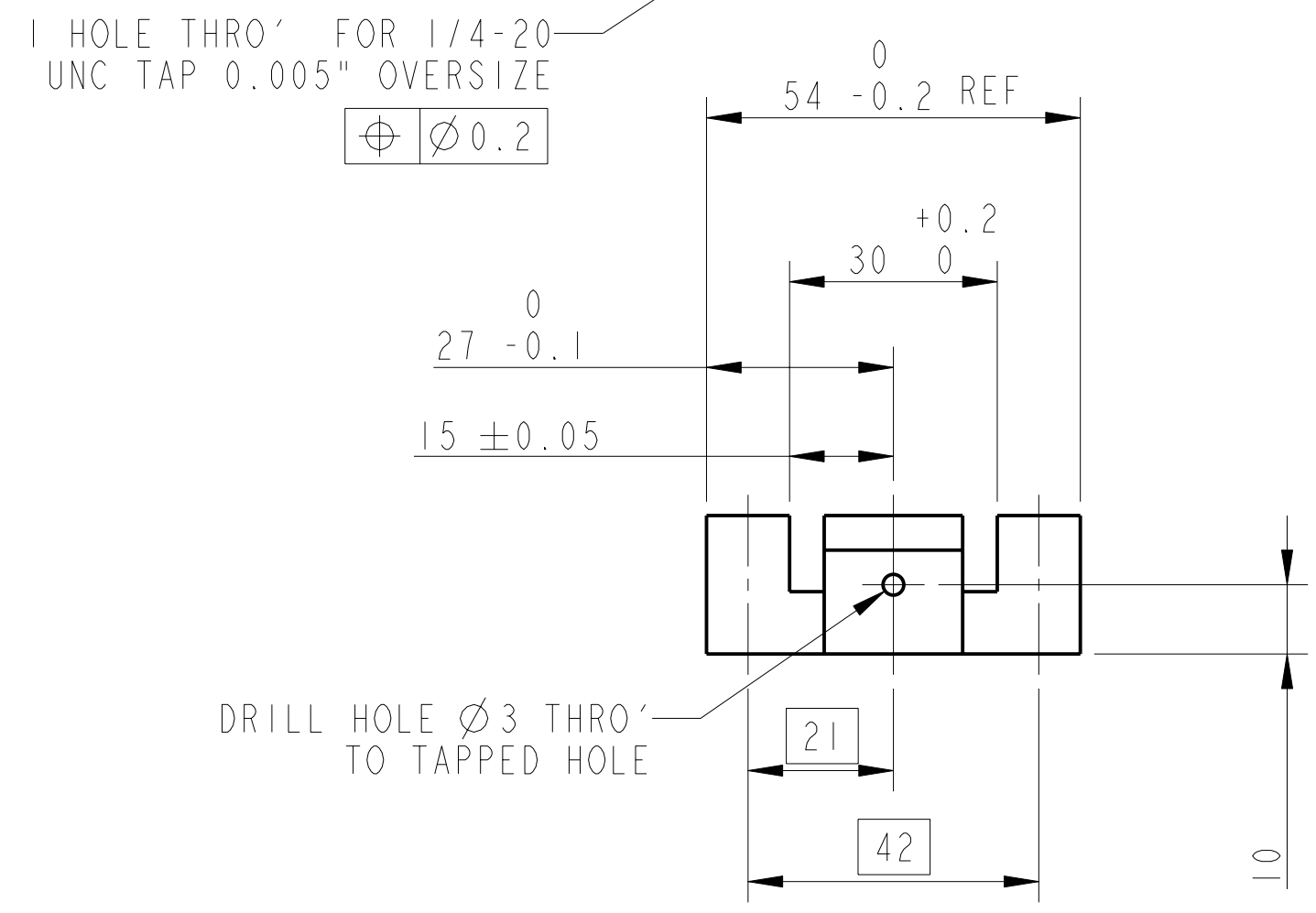
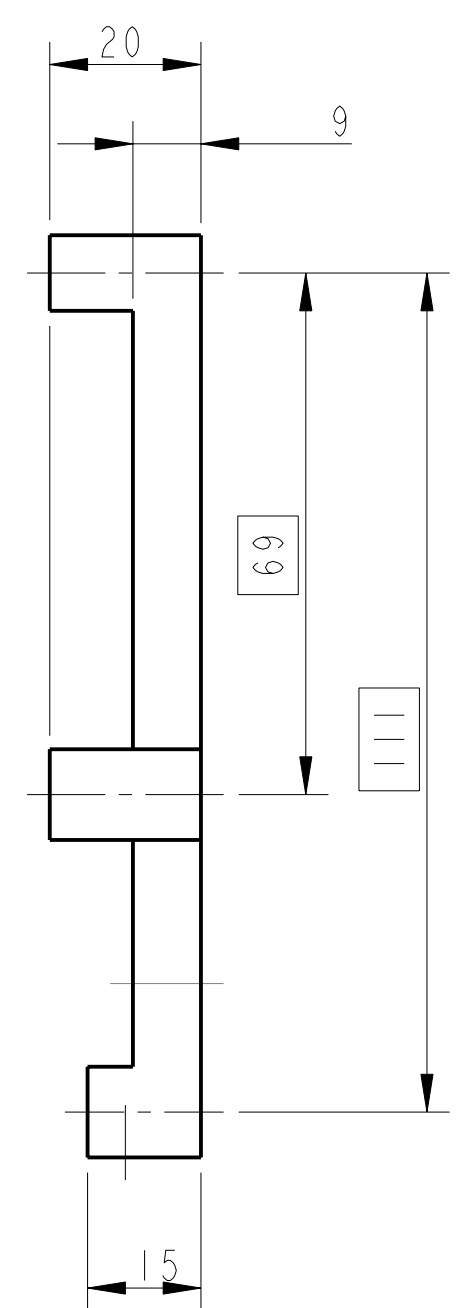
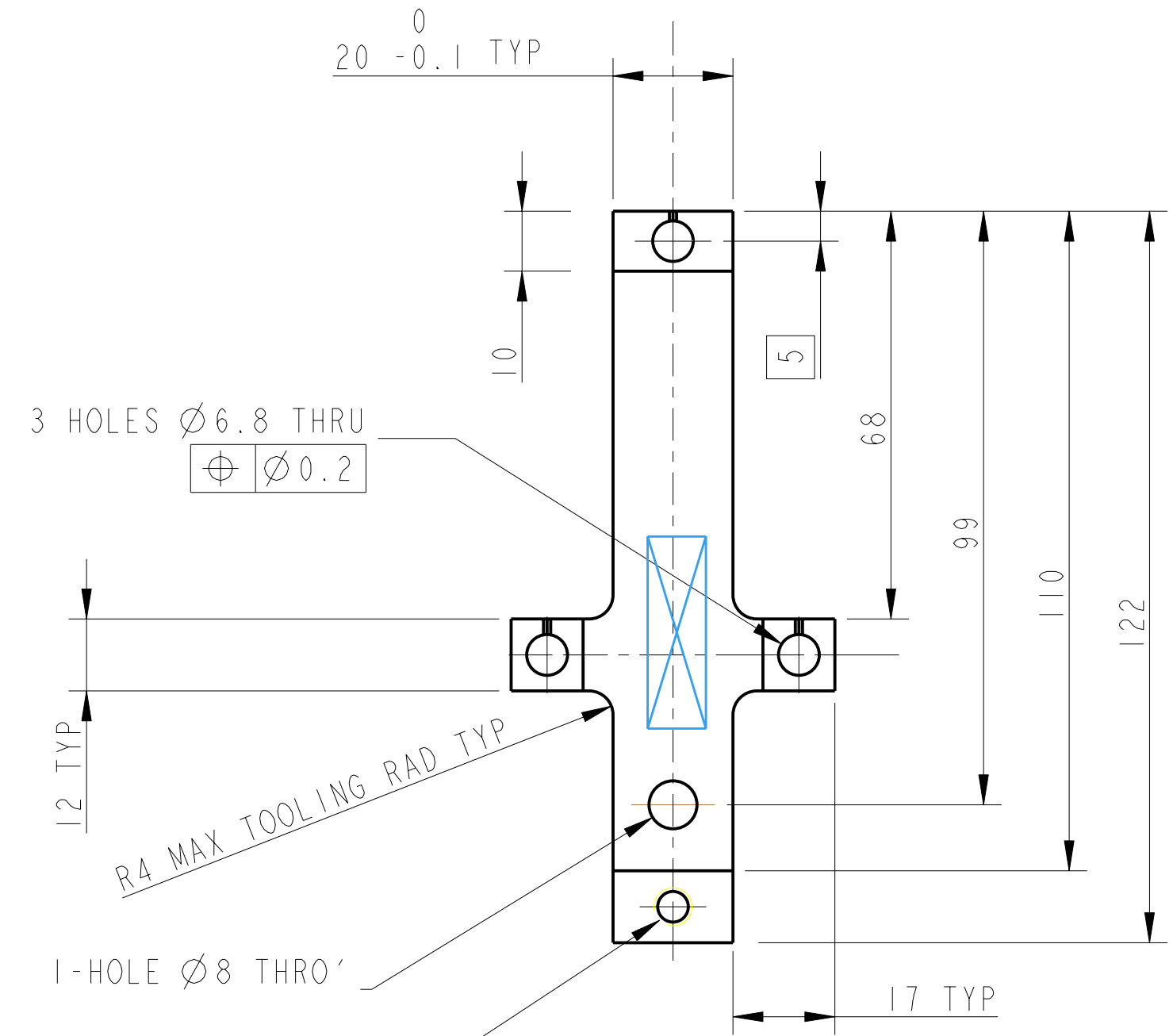
REV.	DATE	DCN #	DRAWING TREE #
A	9/OCT/06	E060248	
B	17/DEC/07	E060248-B	



SEE DETAIL A



DETAIL A  
SCALE 20:1  
3 PLACES



3D VIEW

NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN mm (INCHES)		CALIFORNIA INSTITUTE OF TECHNOLOGY	
1. REMOVE ALL SHARP EDGES, R.02 MIN.	2. DO NOT SCALE FROM DRAWING.	X.XX ± mm [INCHES]	ANGULAR ± 0.25°	UGO MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).	4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.	MATERIAL: AL ALLOY 5083	FINISH: CLEAN, GREASE FREE	RUTHERFORD APPLETON LABORATORIES	
		ANGULAR ± 0.25°	Ro = 1.6	SYSTEM	alIGO
				SUB-SYSTEM	SUS
				NEXT ASSY	QUAD
				PART NAME	OSEM BRACKET (TOP OSEM)
				DRG. NO.	D060412
				SCALE	1:1
				PROJECTION	
				SHEET	1 OF 1