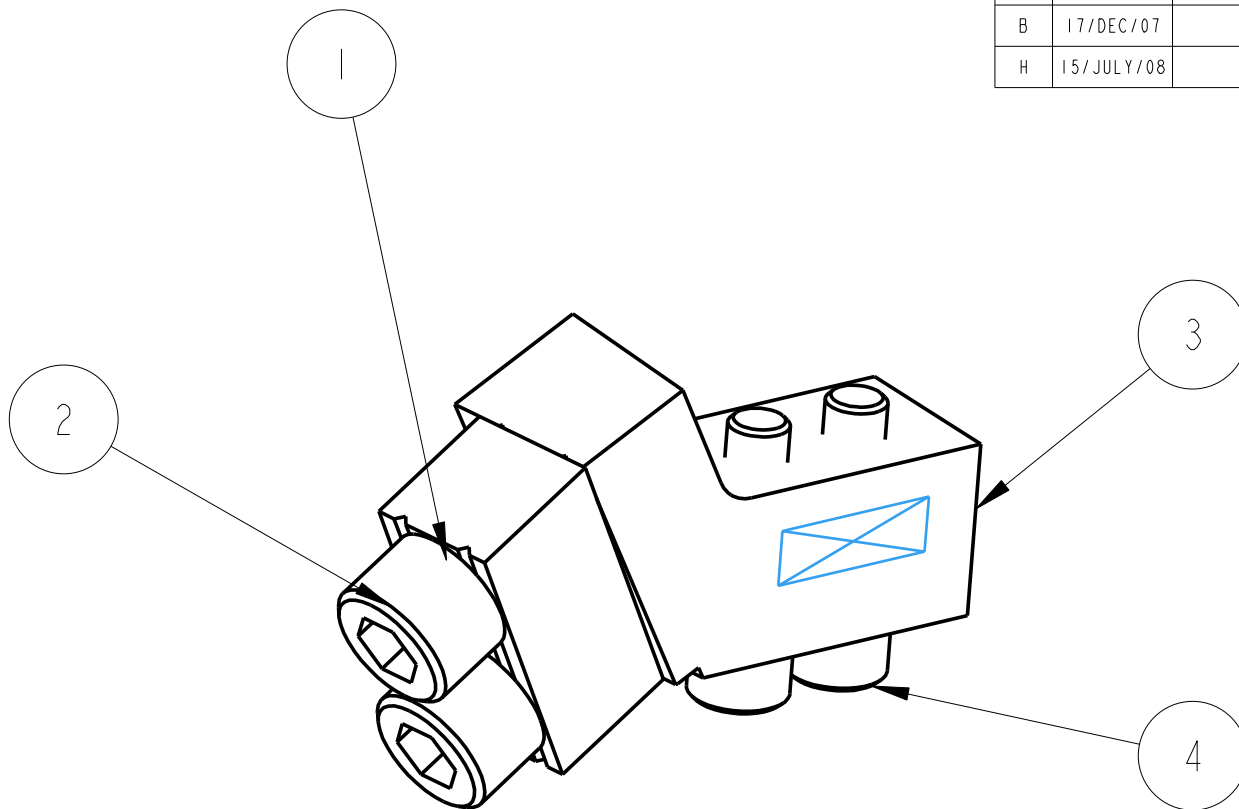


REV.	DATE	DCN #	DRAWING TREE #
A	19/OCT/06.	E060248	.
B	17/DEC/07	E060248-B	.
H	15/JULY/08	E080368	



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D060334	WIRE CLAMP JAW; ALL MASSES	ST STEEL: 304/316
2	2			D060335	RECESSED 1/4" 20 UNC; X 0.75" CAP HEAD	ST STEEL: 304/316
3	1			D060395	WIRE CLAMP BODY; (TOP MASS WIRE CLAMP)	ST. STEEL: 304/316
4	2				8-32 UNC X 0.625" CAP HEAD; .	ST. STEEL: 316
PARTS LIST						

NOTES: (UNLESS OTHERWISE SPECIFIED)		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES												
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ± mm ANGULAR ± °		SYSTEM ADVANCED LIGO											
	MATERIAL: ----- SEE DRAWINGS		SUB-SYSTEM SUS											
	FINISH: CLEAN, GREASE FREE √μm [μin] Ra = -----		NEXT ASSY TOP MASS QUAD N-PTYPE											
	<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>J O'DELL</td> <td>25/JAN/06</td> </tr> <tr> <td>CHECKED</td> <td>AJB</td> <td>5MAY08</td> </tr> <tr> <td>APPROVED</td> <td>AJB</td> <td>15/JULY/08</td> </tr> </tbody> </table>			NAME	DATE	DRAWN	J O'DELL	25/JAN/06	CHECKED	AJB	5MAY08	APPROVED	AJB	15/JULY/08
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CHECKED	AJB	5MAY08												
APPROVED	AJB	15/JULY/08												
SIZE A DRG. NO. D060419		SCALE 2:1 PROJECTION: SHEET 1 OF 1												