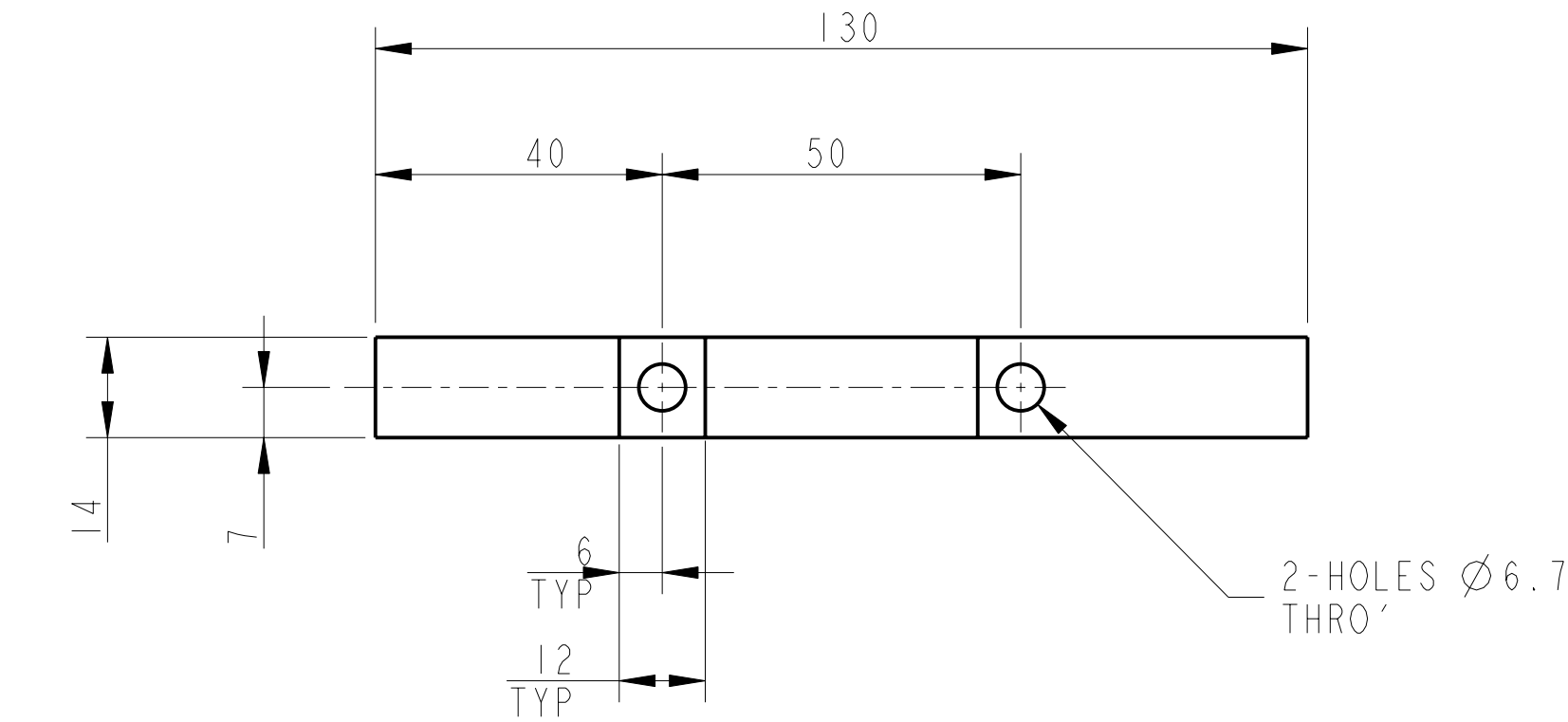
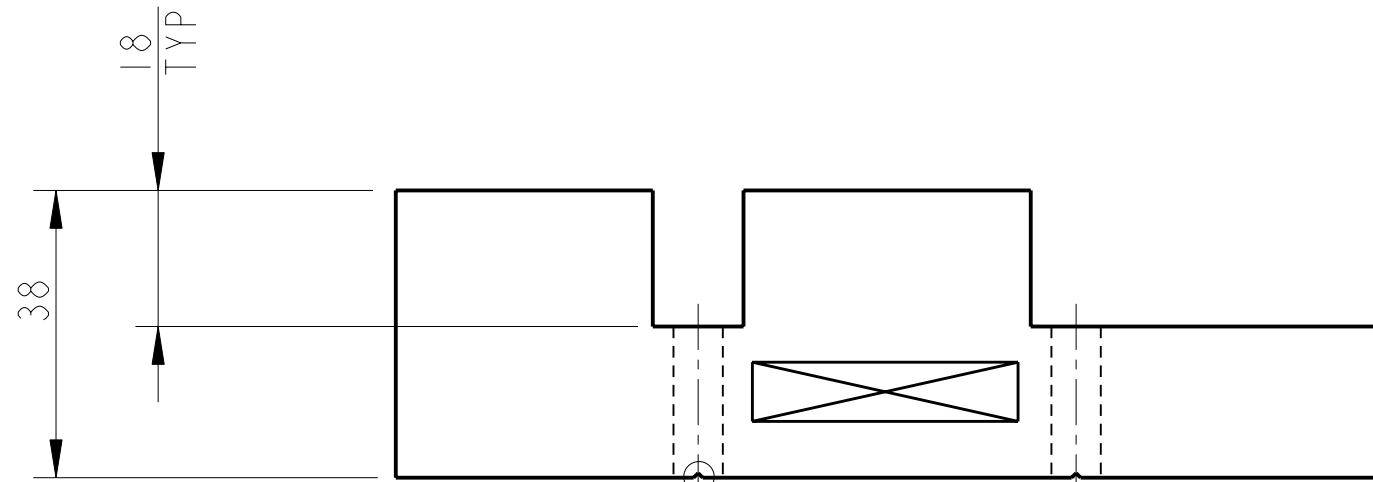
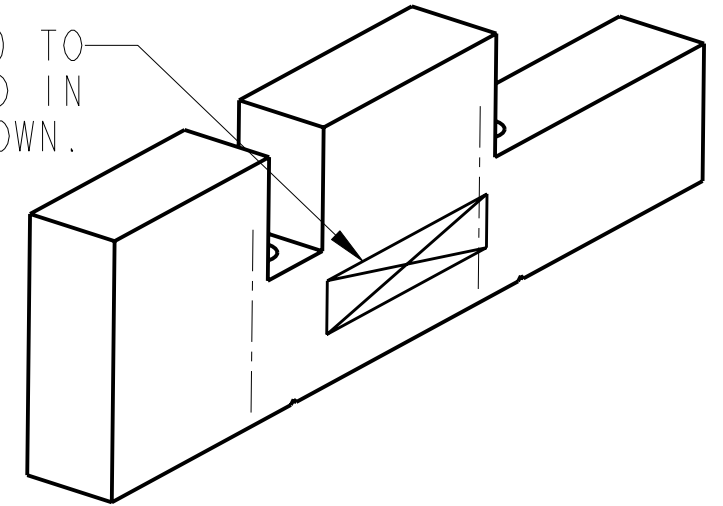


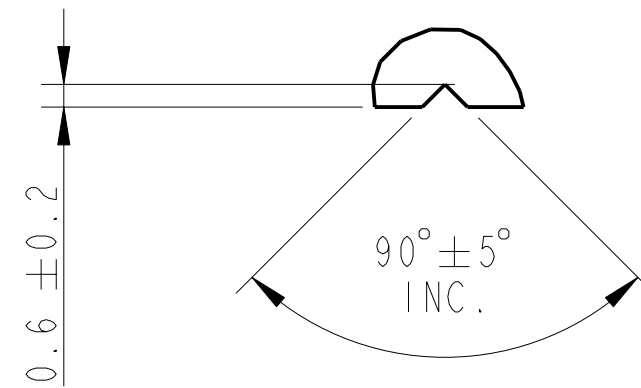
REV.	DATE	DCN #	DRAWING TREE #
A	19/OCT/06.	E060248	.
B	17/DEC/07	E060248-B	.
H	15/JULY/08	E080368	.



PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.



DETAIL A
VENT GROOVE DETAIL
SCALE 5:1
(2-POS)



NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN mm [INCHES]		TOLERANCES:	
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		X.XX ± 0.2 mm		ANGULAR ± 0.25 °	
		MATERIAL: ST. STEEL 304		FINISH: CLEAN, GREASE FREE	
		DRAWN J O'DELL 15/SEP/06		CHECKED AJB 5MAY08	
		APPROVED AJB 15/JULY/08		DATE	
CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES		SYSTEM ADVANCED LIGO		SUB-SYSTEM SUS	
		NEXT ASSY TOP MASS QUAD N-PTYPE		PART NAME MASS AND SUPPORT MEMBER	
SCALE 1:1		PROJECTION:		SHEET 1 OF 1	