

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES,
R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE
WATER SOLUBLE AND FREE OF
SULFUR, CHLORINE AND SILICONE,
SUCH AS CINCINNATI MILACRON'S
CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING
PARTIANDA THREE DIGIT SERIAL
NUMBER. SERIAL NUMBERS START
AT 001 FOR THE FIRST PART AND
PROCEED CONSECUTIVELY,
USE .07" HIGH CHARACTERS.
EXAMPLE: D020188 - 001. A VIBRATORY
TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

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TOLERANCES:

SYSTEM ADVANCED LIGO
SUB-SYSTEM SUS

SUB-SYSTEM SUS

NEXT ASSY QUAD N-PTYPE LOWER STRUCTURE

PART NAME LOWER STRUCTURE X-BRACE
LOWER STRUCTURE X-BRACE
LOWER STRUCTURE

DRAWN J O'DELL 111/AUG/06
CHECKED TMH --/---/APPROVED TMH 22/MAY/06

SCALE I: I PROJECTION: SHEET I OF I

DRAWING TREE #