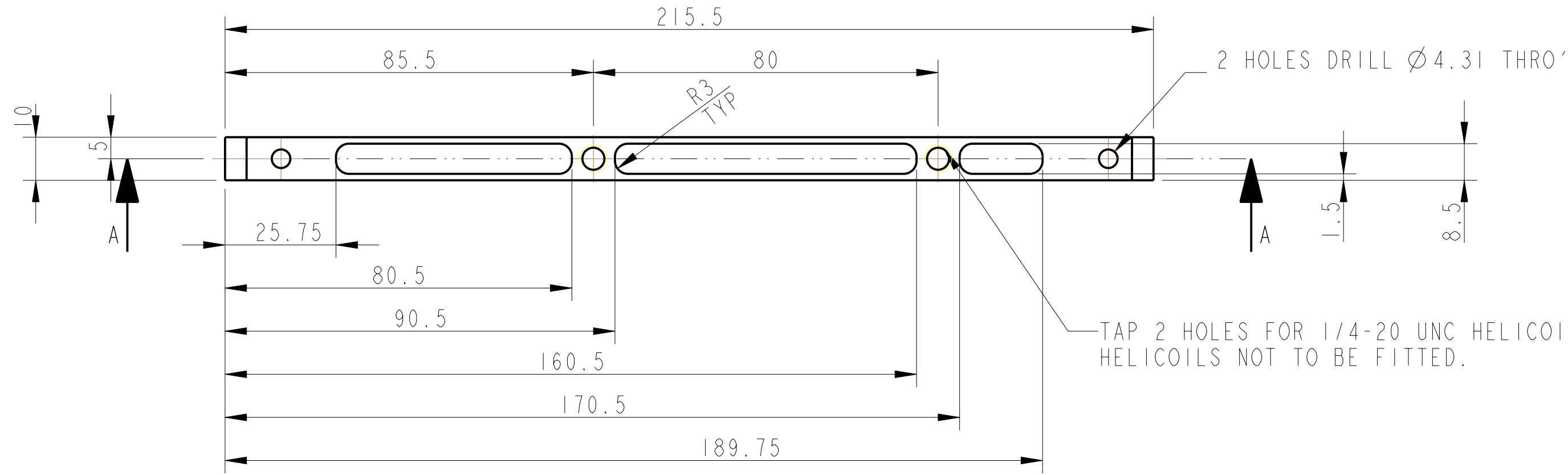
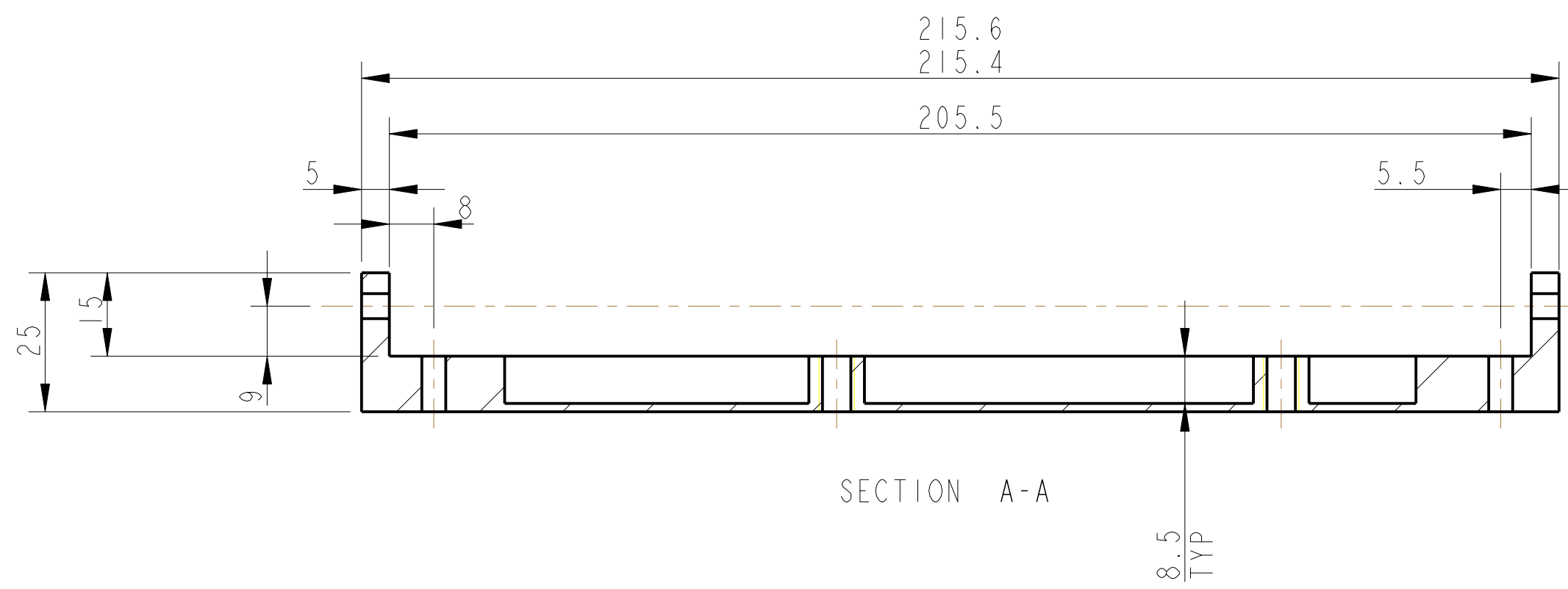


REV.	DATE	DCN #	DRAWING TREE #
A	30-OCT-06	E060260-00	
B	21/DEC/07	E060260-B	
D	22/JULY/08	E080372	

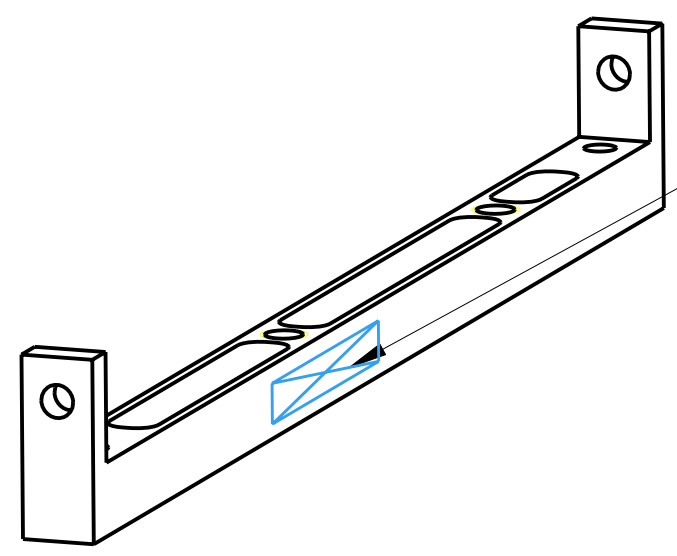


TAP 2 HOLES FOR 1/4-20 UNC HELICOILS THRU. HELICOILS NOT TO BE FITTED.



SECTION A-A

DRILL Ø4.5 THRO' AT BOTH ENDS



PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.

NOTES: (UNLESS OTHERWISE SPECIFIED)				DIMENSIONS ARE IN mm (INCHES)		TOLERANCES:	
1.	REMOVE ALL SHARP EDGES, R.02 MIN.			X.XX ± mm [INCHES]			
2.	DO NOT SCALE FROM DRAWING.			ANGULAR ±0.25°			
3.	ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)						
4.	SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.						
FINISH: CLEAN				MATERIAL: AL ALLOY 5083 H4 OR 6061		PART NAME: EARTHQUAKE-STOP MOUNTS-LONG	
Ra = 1.6				DRAWN: NJS/FEL 11JUN08		SCALE: 1:1 PROJECTION:	
				CHECKED: AJB 9JUN08		DRG. NO. D060475	
				APPROVED: AJB 22/JULY/08		REV. E	
						SHEET 1 OF 1	

CALIFORNIA INSTITUTE OF TECHNOLOGY	
GLASGOW UNIVERSITY GEO 600 GROUP	
RUTHERFORD APPLETON LABORATORIES	
SYSTEM	ADVANCED LIGO
SUB-SYSTEM	SUS
NEXT ASSY	THIS
PART NAME: EARTHQUAKE-STOP MOUNTS-LONG	
DRG. NO. D060475	
REV. E	