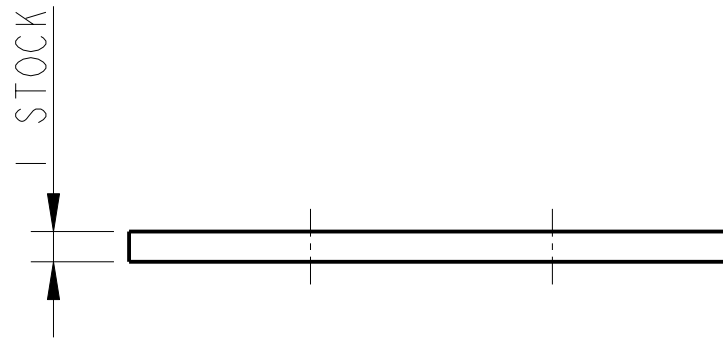
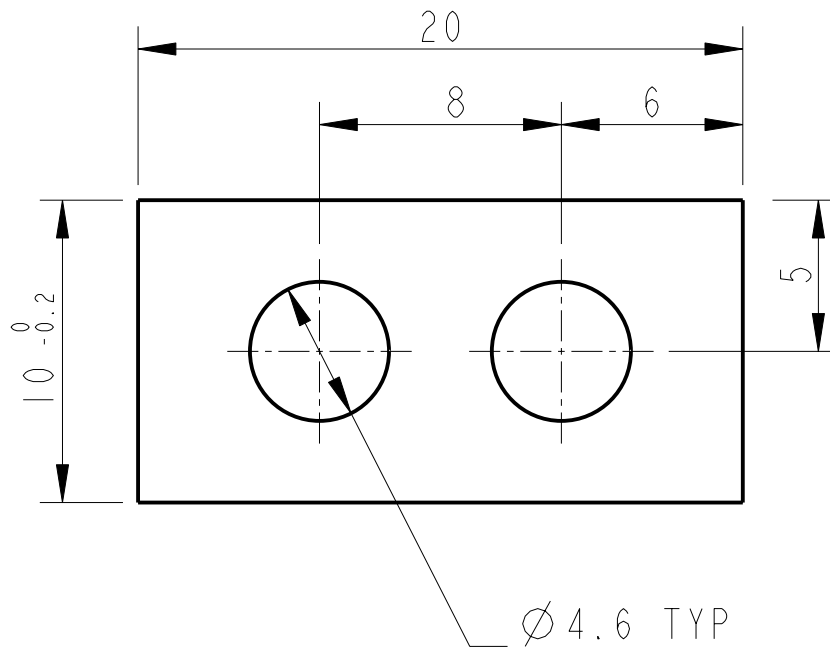


REV.	DATE	DCN #	DRAWING TREE #



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]  
TOLERANCES:

X.XX ±0.2 mm  
ANGULAR ±0.25 °

MATERIAL: AL ALLOY  
5083 OR SIMILAR

FINISH: CLEAN AND DEGREASED  
√μm [μin] Ra = 1.6 OR STOCK

	NAME	DATE
DRAWN	I WILMUT	27/APR/07
CHECKED	J'OD	30/APR/07
APPROVED	IW	30/APR/07



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IGR, GLASGOW UNIVERSITY GEO 600 GROUP  
RUTHERFORD APPLETON LABORATORIES

SYSTEM	<b>ADVANCED LIGO</b>
SUB-SYSTEM	<b>SUS</b>
NEXT ASSY	<b>QUAD N-PTYPE TOP STAGE</b>
PART NAME	<b>TOP STAGE BLADE WIRE CLAMP SHIM</b>

SIZE	DRG. NO.	REV
<b>A</b>	<b>D070140</b>	<b>B.</b>
SCALE 4:1	PROJECTION:	SHEET 1 OF 1