



NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES								
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25 °		SYSTEM aLIGO SUB-SYSTEM SUS NEXT ASSY QUAD WIREING HARNESS PART NAME UPPER STRUCTURE STAY WIRE CLAMP							
	MATERIAL: AL ALLOY 5083 OR SIMILAR		SIZE B DRG. NO. D070216 SCALE 1:1 PROJECTION: SHEET 1 OF 1							
	FINISH: CLEAN AND DEGREASED √μm [μin] Ra = 1.6		REV B.							
	<table border="1"> <tr> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>DRAWN I WILMUT</td> <td>14/Jun/07</td> </tr> <tr> <td>CHECKED MB</td> <td>15/MAR/10</td> </tr> <tr> <td>APPROVED JOD</td> <td>15/MAR/10</td> </tr> </table>	NAME	DATE	DRAWN I WILMUT	14/Jun/07	CHECKED MB	15/MAR/10	APPROVED JOD	15/MAR/10	
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