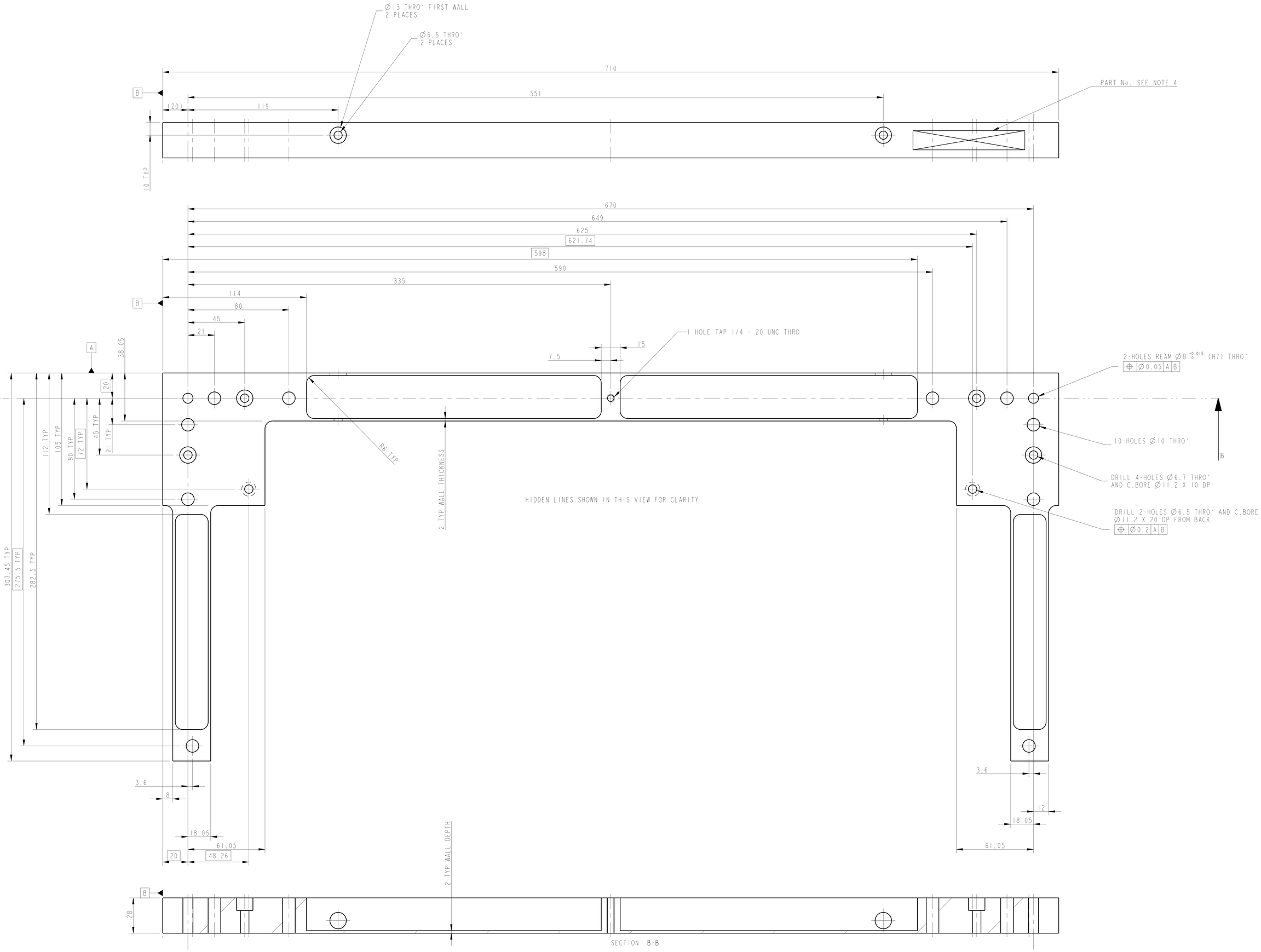
REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL PARTS MUST BE CLEANED BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE; SUCH AS CINCINNATI MILACRON'S TOMTECH A10 (STAINLESS STEEL)
4. PART NUMBER TO BE STAMPED ON PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND INCREMENT BY ONE. USE .12" HIGH CHARACTERS. EXAMPLE: D020108- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)
TOLERANCES:
X.XX ± mm (INCHES)
ANGULAR ±°

MATERIAL: AL ALLOY 6061-T6 OR 5083-T6
FINISH: CLEAN AND DEGREASE m (µin) Ra

	NAME	DATE
DRAWN	W WILMUT	01/OCT/07
CHECKED	J COX	01/NOV/07
APPROVED	P.FC.	01/NOV/07

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: SUS
NEXT ASS'Y: QUAD ITM/ETM
PART NAME: IMPLEMENTATION RING
TEST CHAIN

SIZE: E
DRG. NO: D070538
REV: A.

SCALE: 1:1 PROJECTION: SHEET 1 OF 1