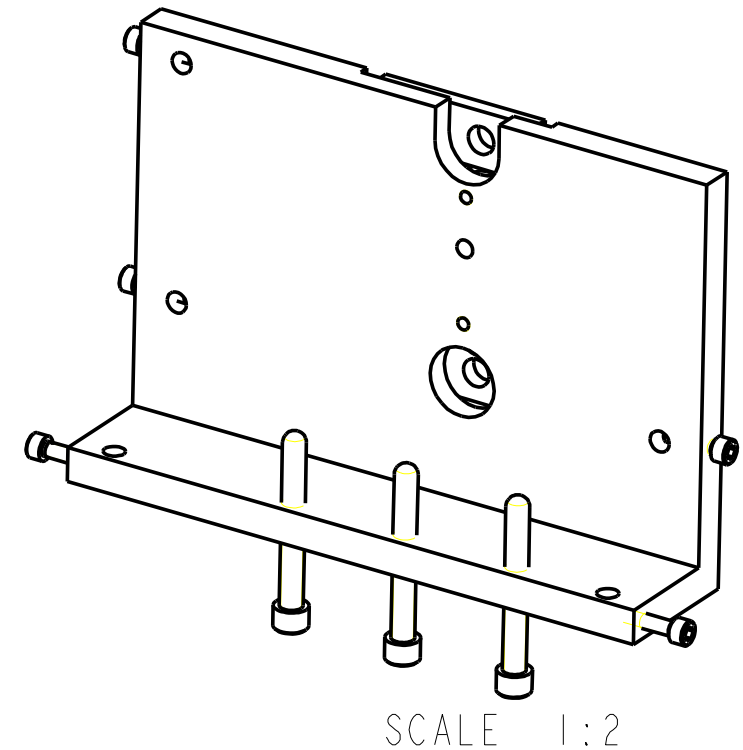
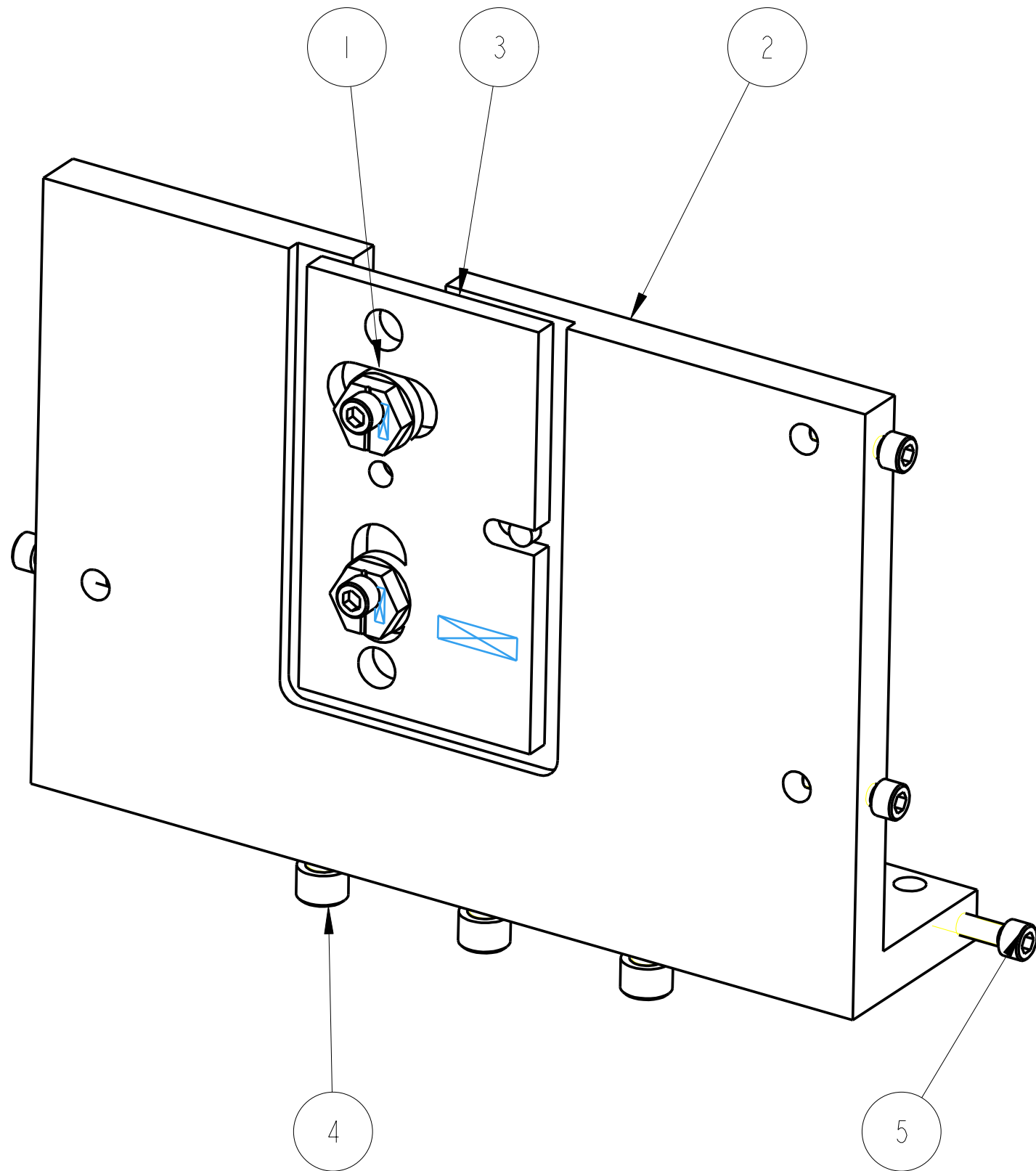


REV.	DATE	DCN #	DRAWING TREE #
B	21/DEC/07	E060260-B	.
C	22/JULY/08	E080372	



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	2			D060336	2MM CAM; OSEM ADJUSTER	PH BRONZE: -----
2	1			D070545	TEST CHAIN UIM STOP; LEFT HAND	AL ALLOY: 6061
3	1			D070548	UIM MASS STOP; BOTH CHAINS	AL ALLOY: 5083
4	3				1/4" 20 UNC X 2" CAP HEAD, SPHERICAL TIP	ST. STEEL: 304/316
5	7				8-32 UNC X 0.625" CAP HEAD; .	ST STEEL: 304/316

PARTS LIST

NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES
TOLERANCES: X.XX ±N/A mm ANGULAR ±N/A °		
MATERIAL: AS DRW AS DRW		SYSTEM ADVANCED LIGO
FINISH: AS DRW √μm [μin] Ra = AS DRW		SUB-SYSTEM SUS
DRAWN: I WILMUT 05/Dec/07		NEXT ASSY D060454
CHECKED: AJB 11JUNE08		PART NAME UIM TC EQUAKE STOP ASSY #1
APPROVED: IW 10/DEC/07		DRG. NO. D070540
SCALE 1:1		PROJECTION:
SHEET 1 OF 1		REV C.