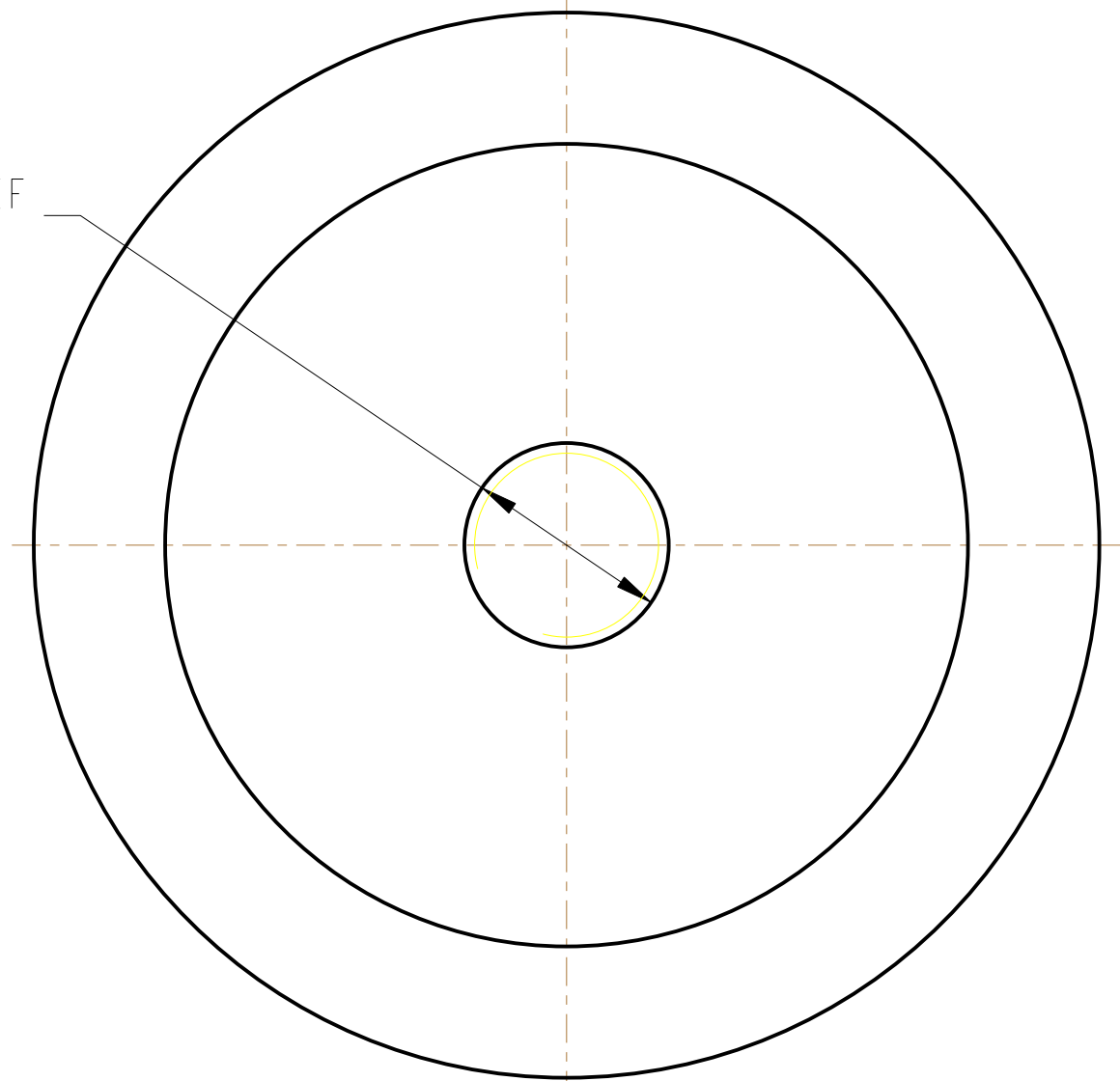


Ø2.8 REF



4-40 UNC THREAD
SMALL UNDERCUT
ACCEPTABLE Ø MIN 2.1

Ø14.6 ±0.1

3.5

5

1.1 ±0.1 X
45° CHAMFER

SECTION A-A


Ø11

NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:
X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL:	ST STEEL
	304/316
FINISH:	CLEAN
√µm [µin]	Ro = 1.6
DRAWN	J O'DELL 23/APR/08
CHECKED	IW --/--/--
APPROVED	IW --/--/--



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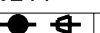
SYSTEM **aLIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **QUAD TEST REACTION MASS**

PART NAME **BUMP STOP MOUNT PLATE**

SIZE	DRG. NO.	REV
B	D080244	B.

SCALE 10:1 PROJECTION:  SHEET 1 OF 1