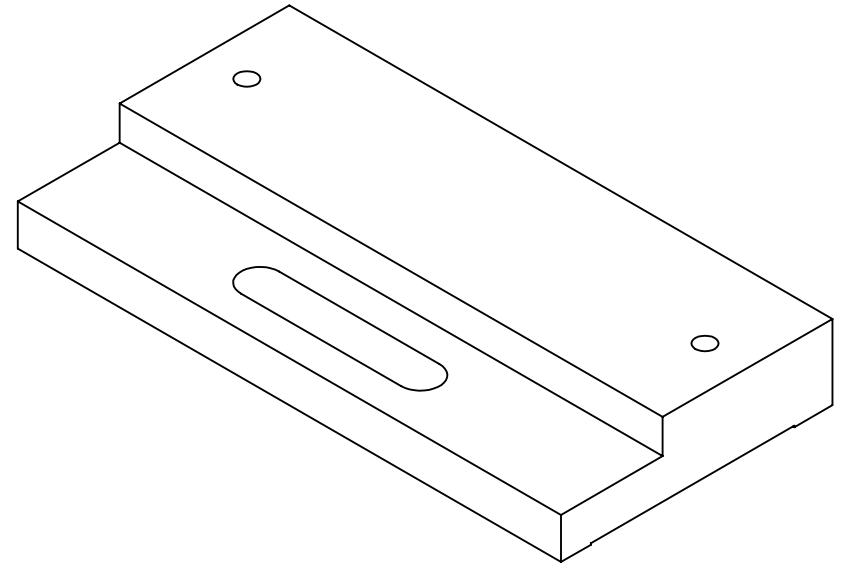
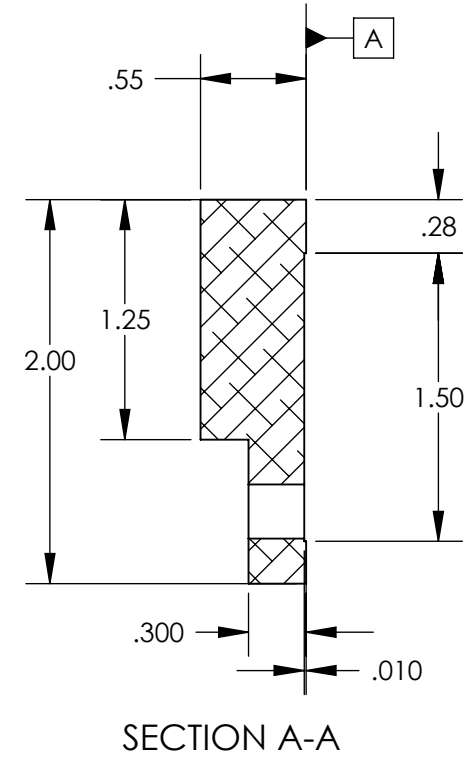
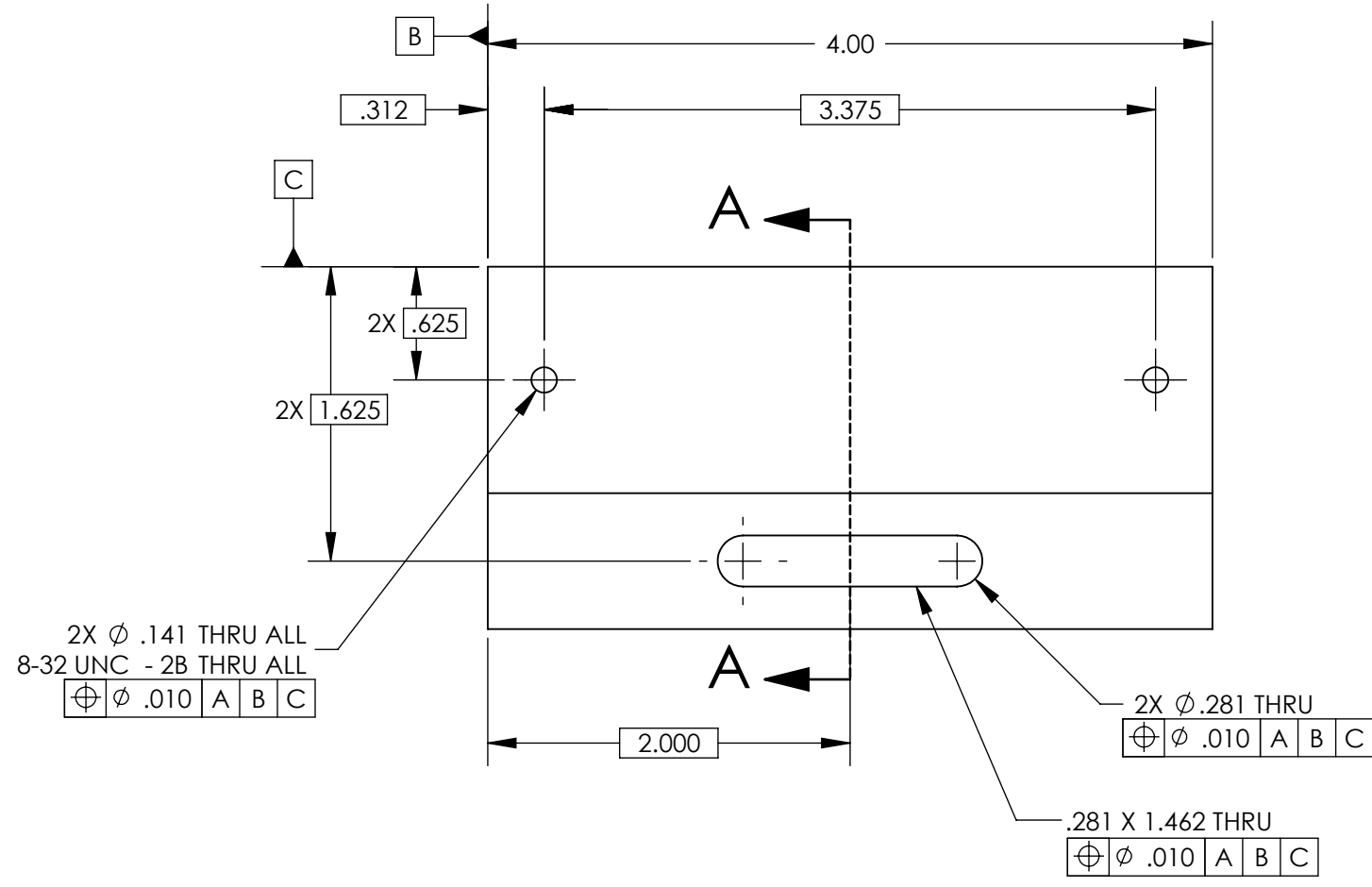


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	08 OCT 2010	E1000563	



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		TABLE BALANCE WEIGHT	
TOLERANCES: .XX ± .01 .XXX ± .005				SUB-SYSTEM AOS		DESIGNER	
ANGULAR ± 0.5°				NEXT ASSY D0900623		DRAFTER M.RUIZ 09 AUG 2010	
MATERIAL 304, 316 OR 302 SSSL				FINISH 125 μ inch		CHECKER	
						APPROVAL	
						SIZE DWG. NO. B D0901764	
						REV. v1	
						SCALE: 1:1 PROJECTION: SHEET 1 OF 1	

D0901764_AdlIGO_AOS_FID0900623_Table Balance Weight, PART PDM REV: X-020, DRAWING PDM REV: X-013