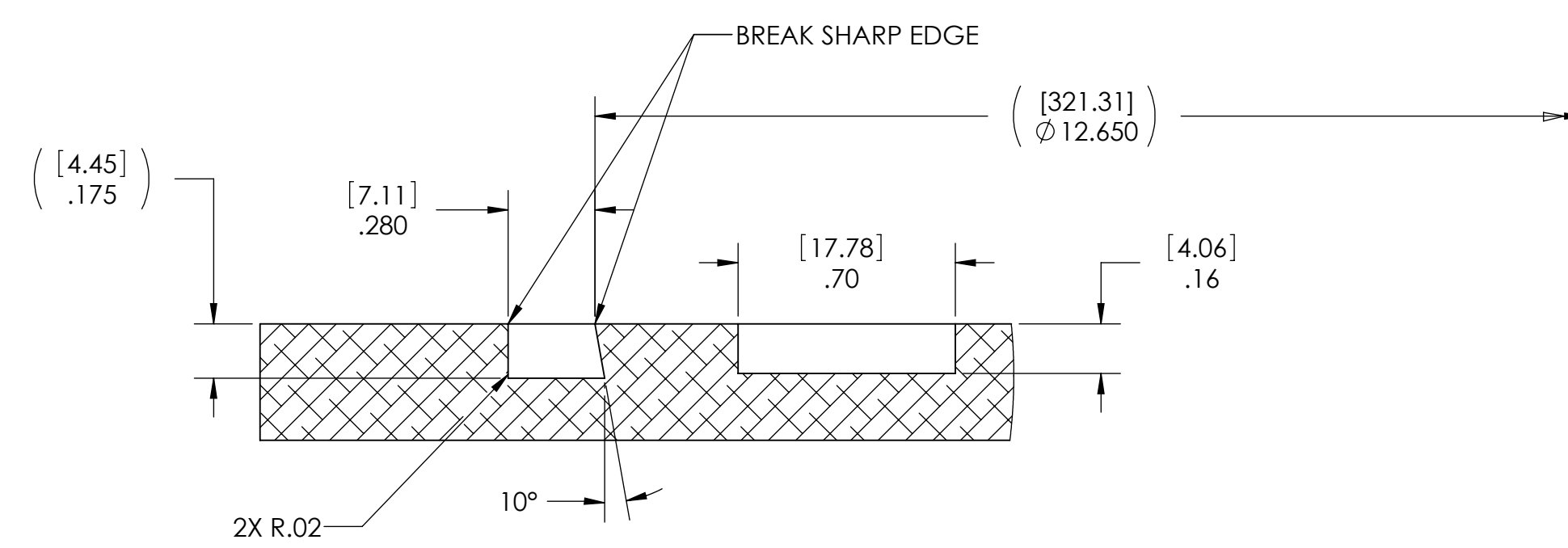
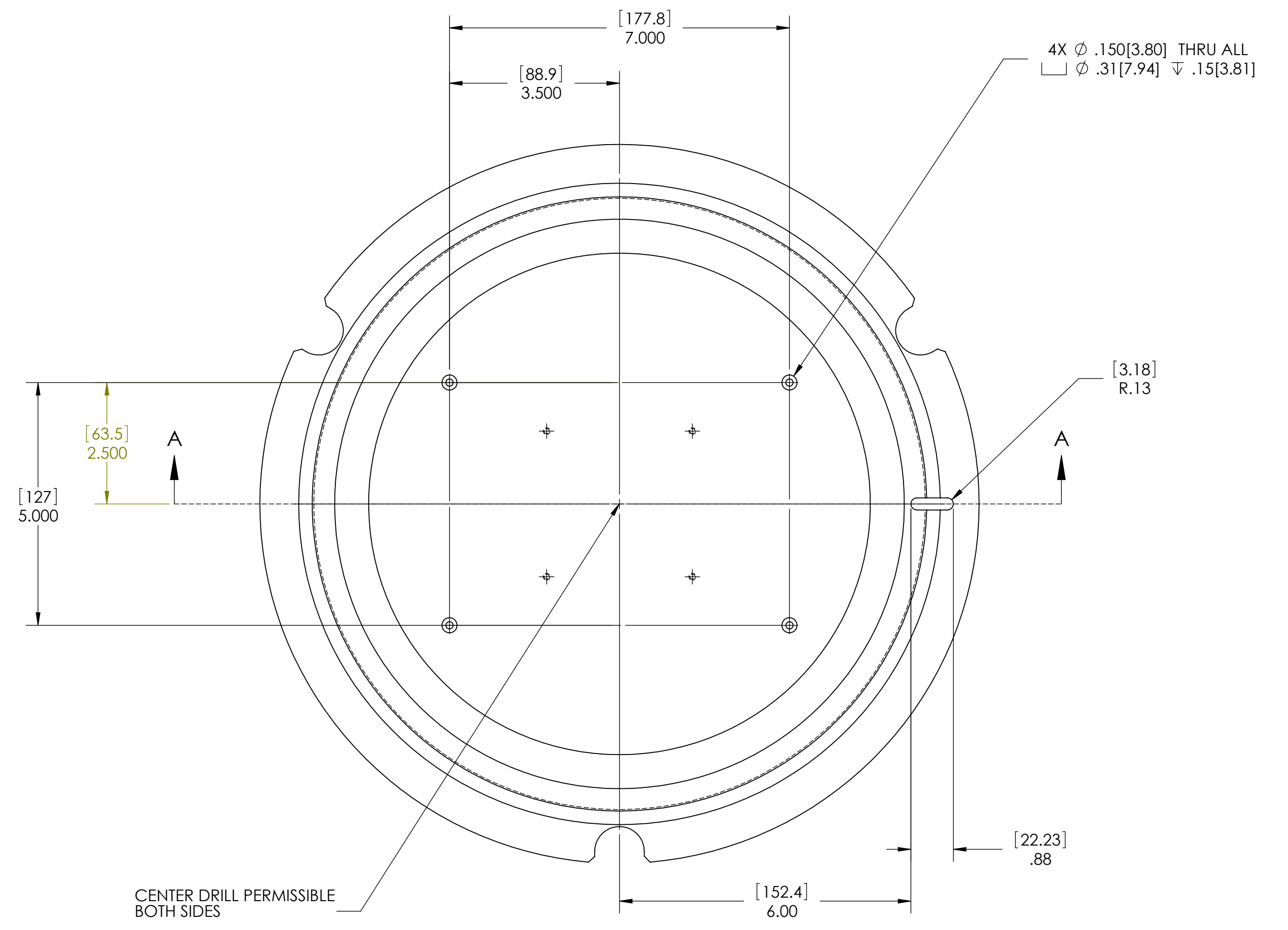
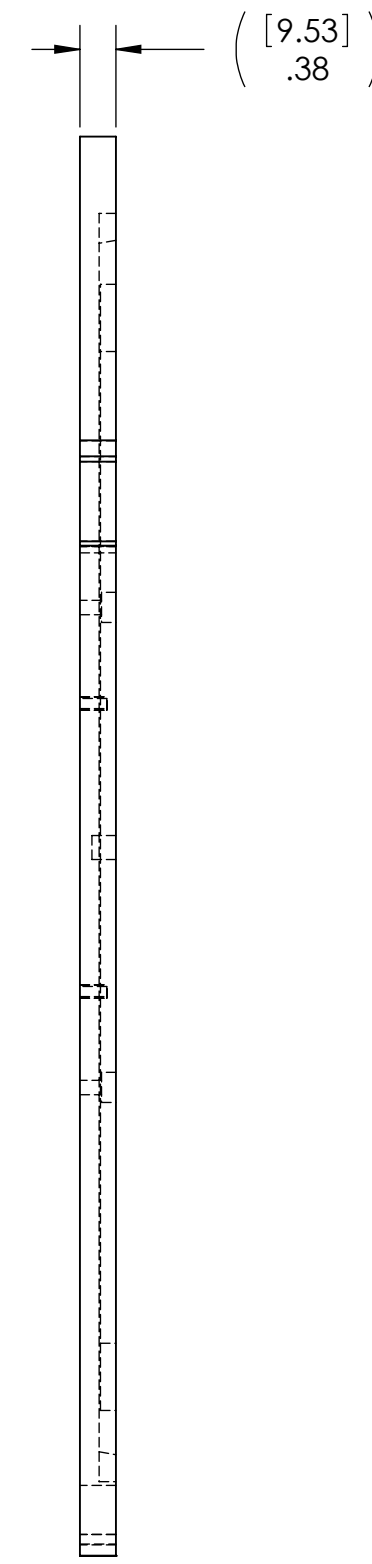
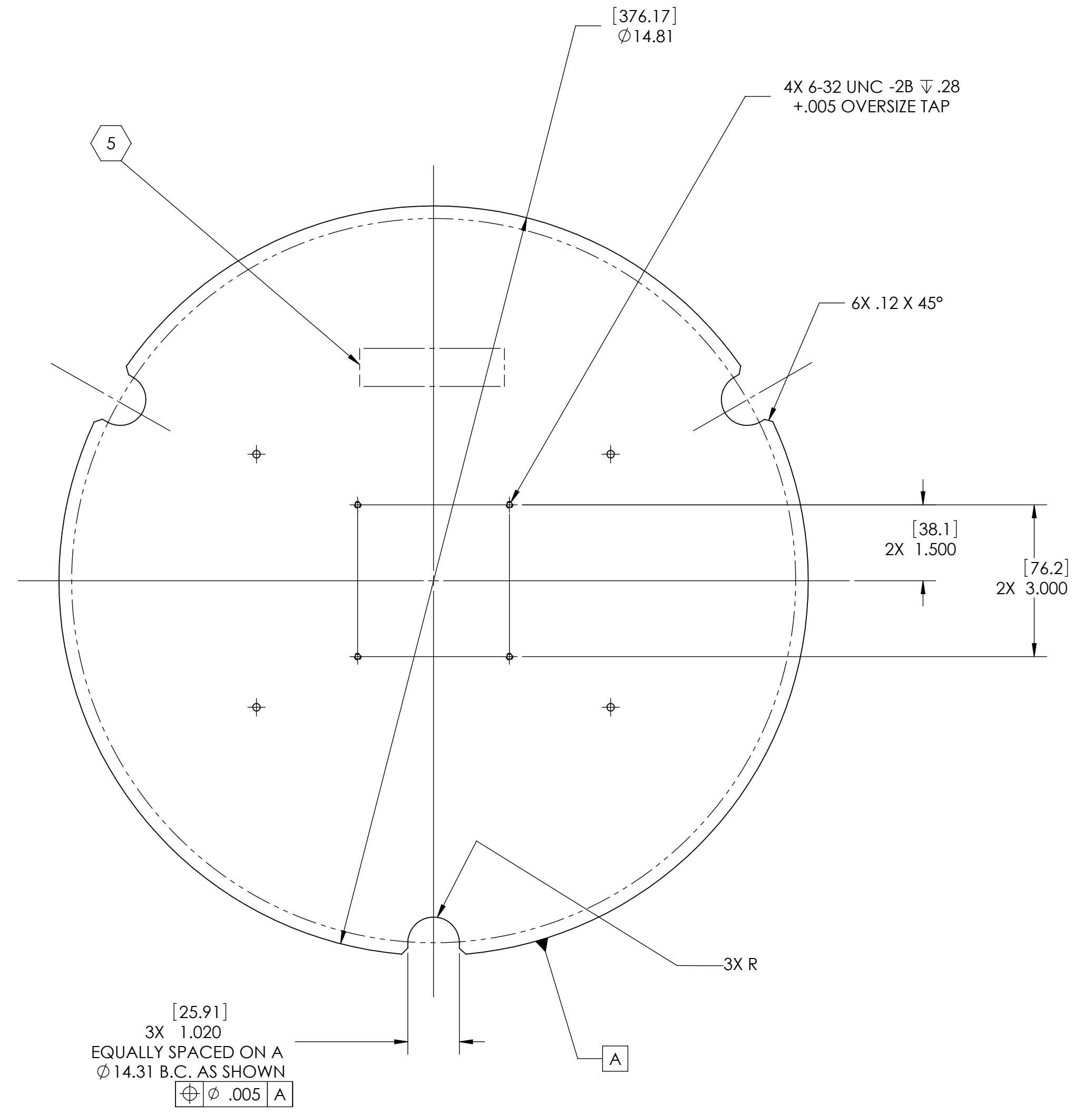
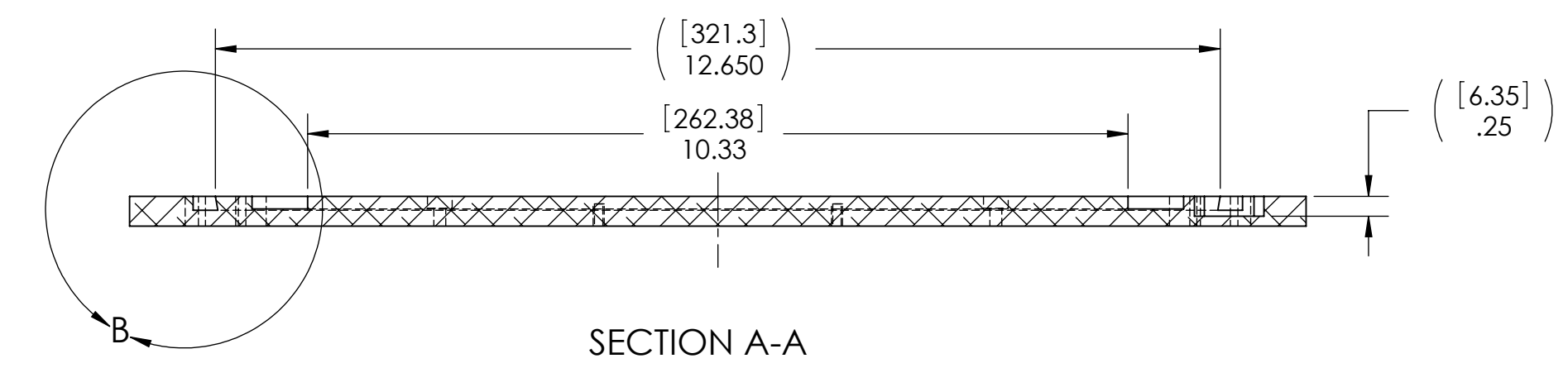


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	10 SEPT 2009	E0900283	
v2	16 SEPT 2009	E0900306	
v3	28 OCT 2009	E0900383	
v4	30 NOV 2009	E0900438	



DETAIL B
SCALE 2 : 1



SECTION A-A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES [MM] TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± .5°		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		WEDGE PLATE, CP, COC OPTIC CONTAINER	
MATERIAL: 6061-T6 Al FINISH: 63 μinch		SYSTEM: ADVANCED LIGO SUB-SYSTEM: COC NEXT ASSY: D0902001		DESIGNER: K. BUCKLAND 27 AUG 2009 DRAFTER: K. BUCKLAND 3 SEPT 2009 CHECKER: K. MAILAND 10 SEPT 2009 APPROVAL: C. TORRIE 10 SEPT 2009	
		SIZE: D DWG. NO.: D0901885 SCALE: 1:2 PROJECTION:		REV.: v4 SHEET 1 OF 1	

D0901885 WEDGE PLATE, CP, COC CONTAINER, ADVANCED LIGO, PART PDM REV. V1-001, DRAWING PDM REV. V1-005