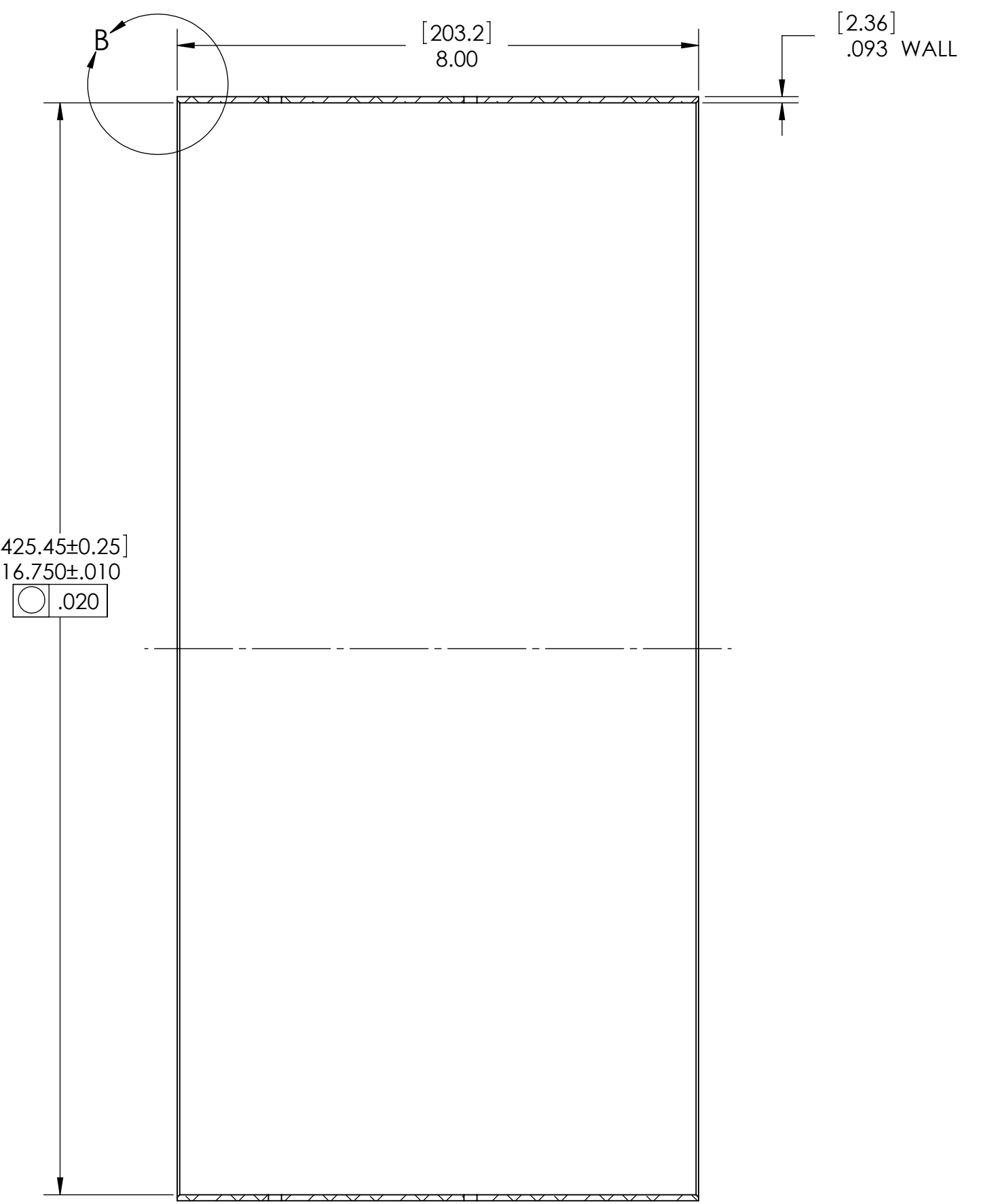
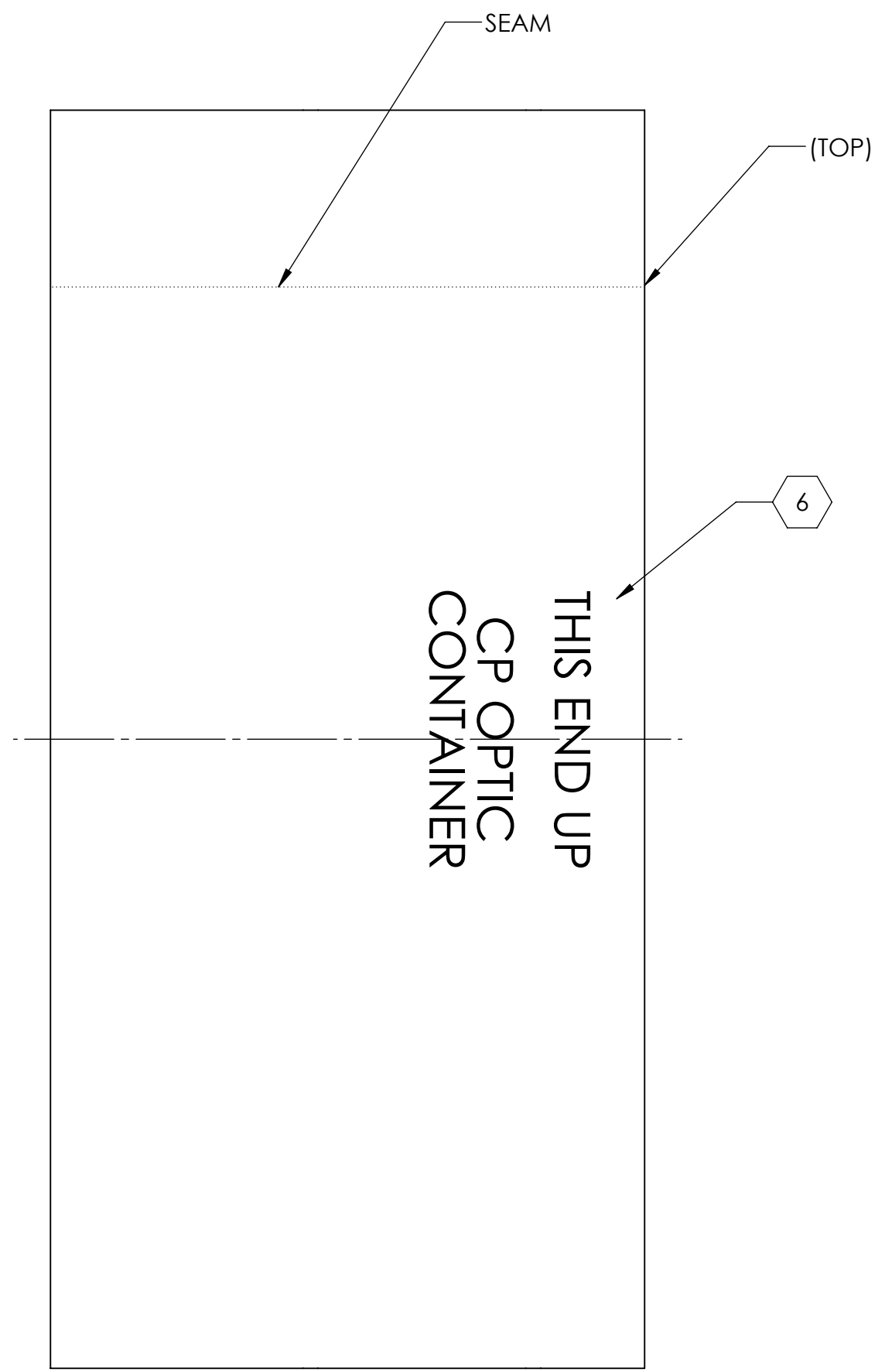
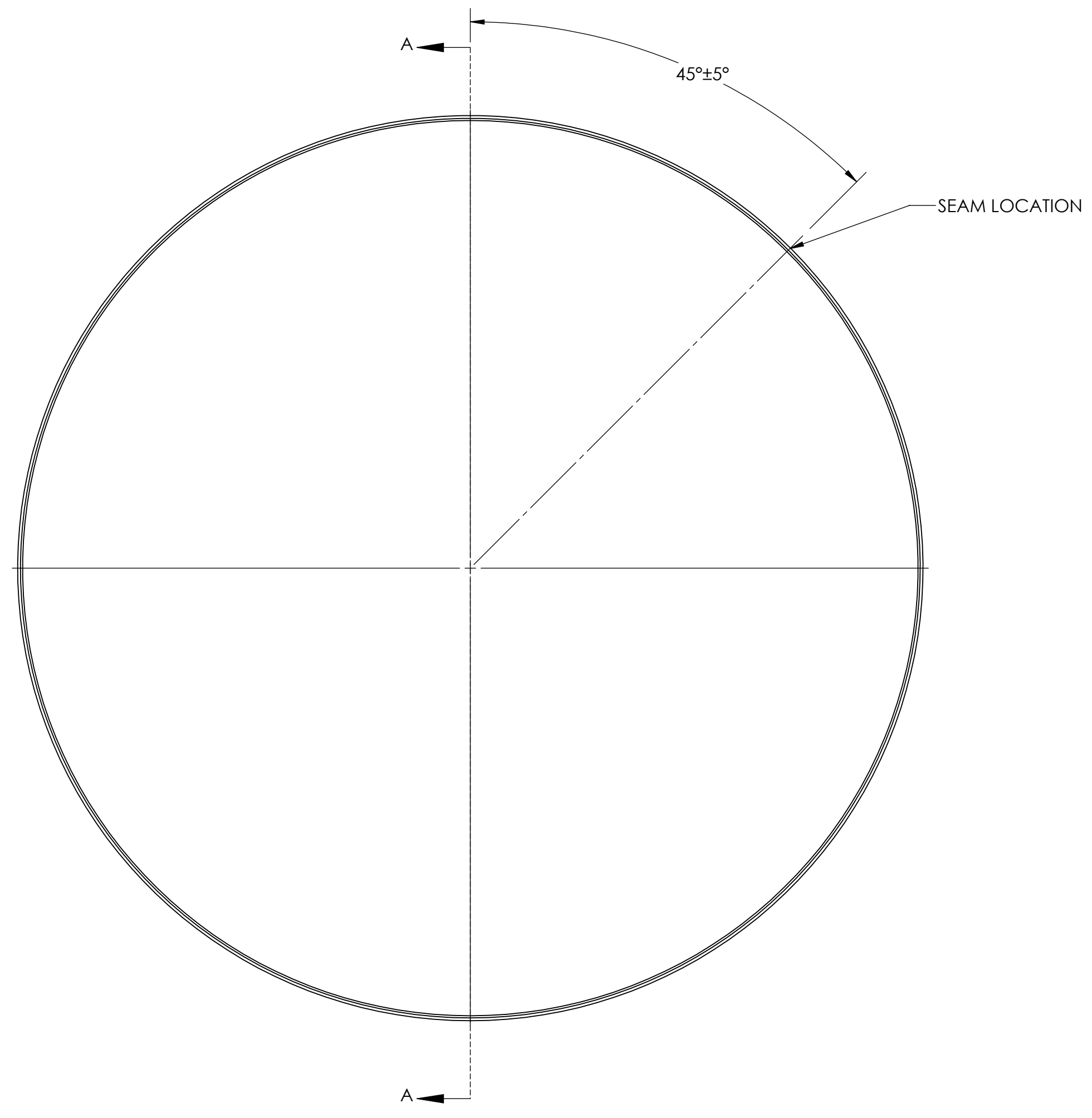
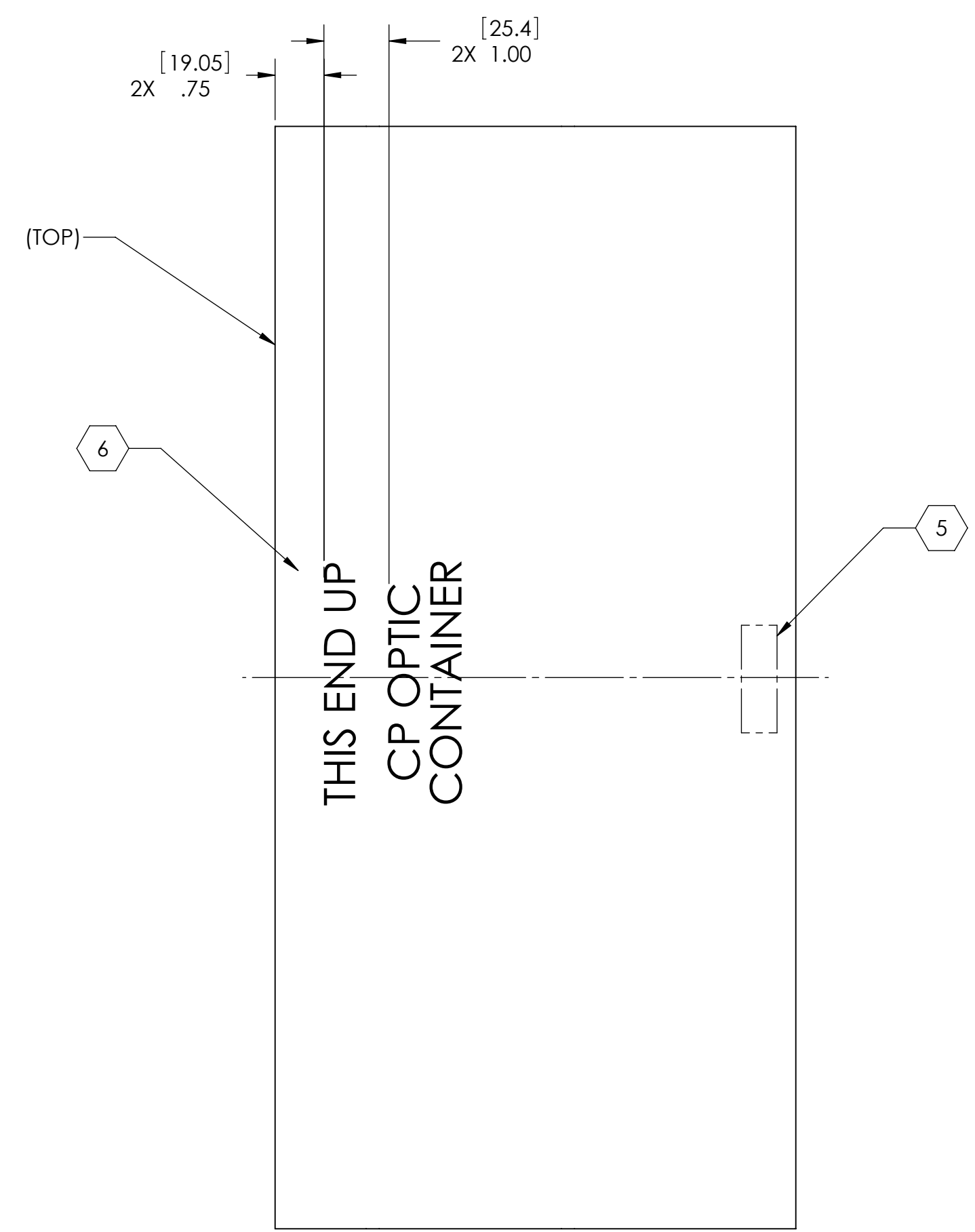
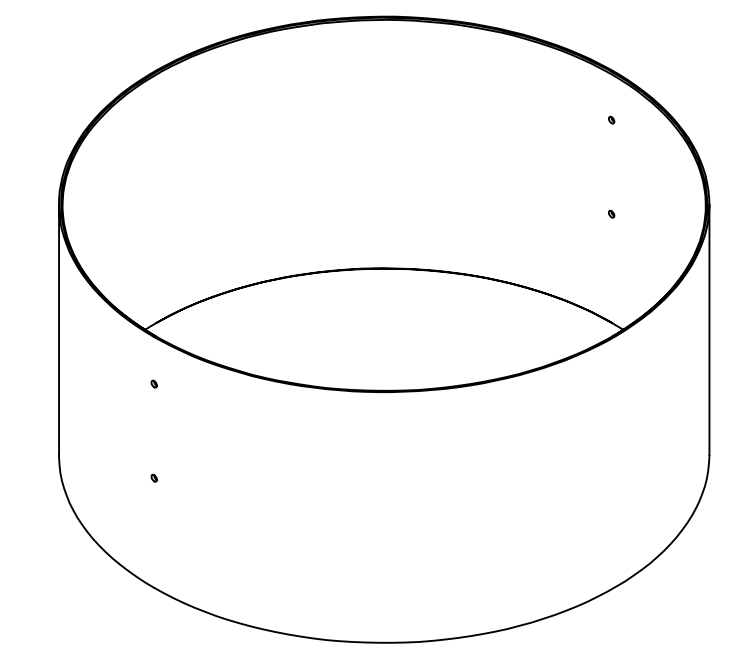
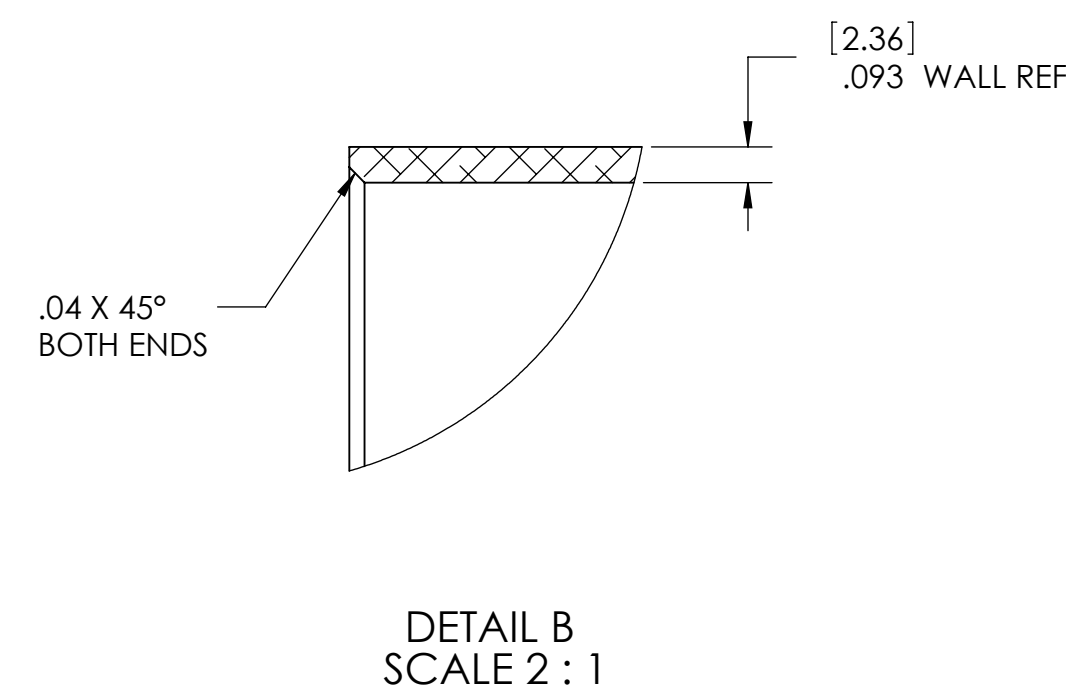
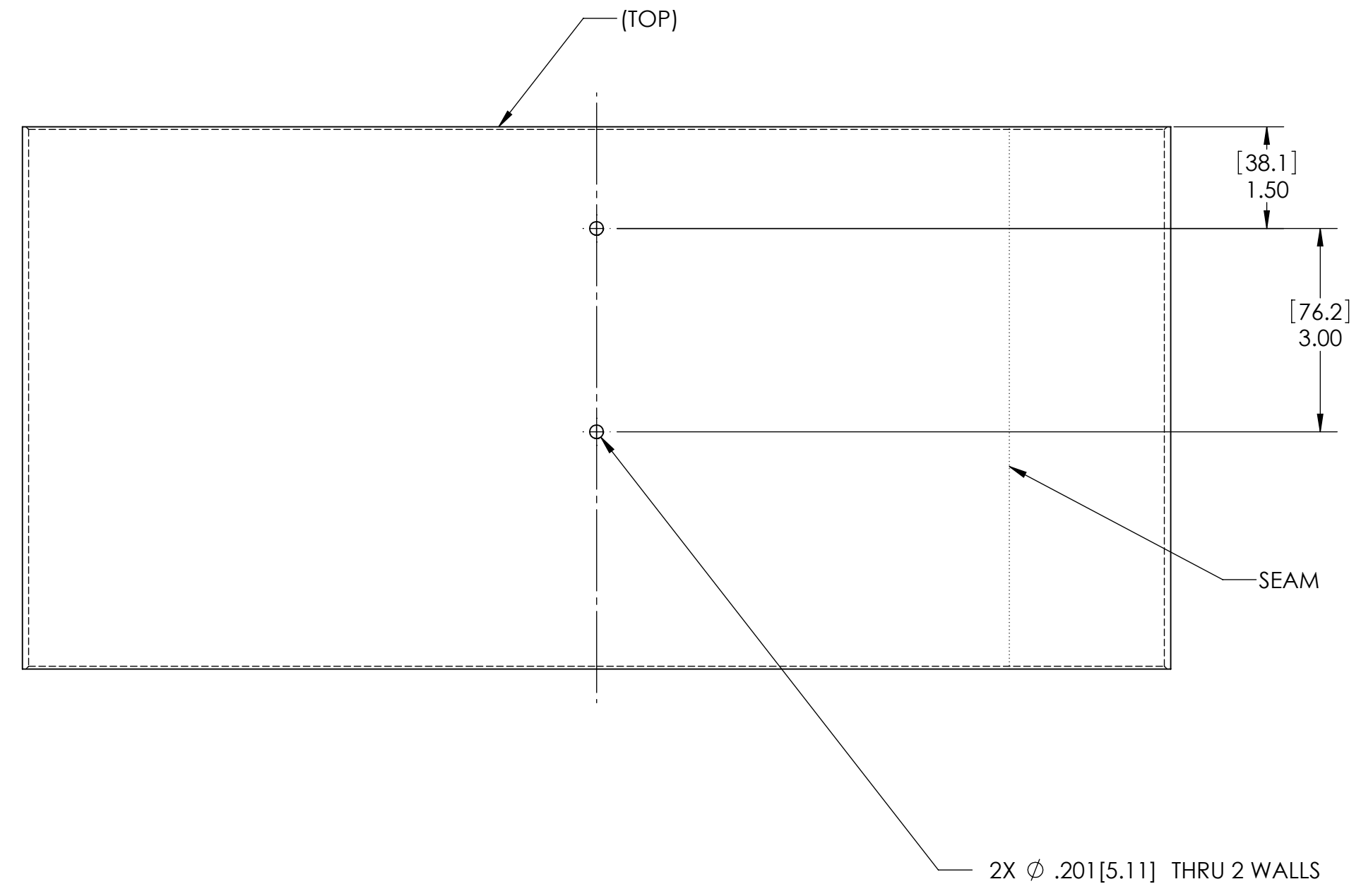


NOTES CONTINUED:  
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.  
 ④ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP TEXT (NO INKS OR DYES) APPROX. WHERE SHOWN. LETTERING APPROX. .50 HIGH.

REV.	DATE	DCN #	DRAWING TREE #
v1	10 SEPT 2009	E0900283	
v2	16 SEPT 2009	E0900306	
v3	30 SEPT 2009	E0900322	
v4	30 OCT 2009	E0900383	



SECTION A-A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				SYSTEM		SUB-SYSTEM		PART NAME			
DIMENSIONS ARE IN INCHES [MM] TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		<b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		<b>OUTER SLEEVE, CP, COC CONTAINER</b>			
<b>MATERIAL</b> 304 SSSL ROLLED AND FUSION WELDED <b>FINISH</b> ELECTROPOLISH				<b>ADVANCED LIGO</b>		<b>COC</b>		<b>DESIGNER</b> K. BUCKLAND <b>DRAFTER</b> K. BUCKLAND <b>CHECKER</b> K. MAILAND <b>APPROVAL</b> C. TORRIE	<b>SIZE</b> D <b>DWG. NO.</b> D0901890 <b>SCALE:</b> 1:2 <b>PROJECTION:</b>	<b>REVISION</b> v4	<b>SHEET</b> 1 OF 1
				<b>NEXT ASSY</b> D0902001				<b>DATE</b> 10 SEPT 2009			

DD0901890 OUTER SLEEVE, CP, COC CONTAINER, ADVANCED LIGO, PART PDM REV. V1-001, DRAWING PDM REV. V1-008