SafeTap®

TECHNICAL DATA SHEET

SAFETAP PLUS

Environmentally-Safe Metalworking Lubricant for Tapping

DESCRIPTION

SafeTap Plus is an environmentally-safe, water-based tapping fluid with synthetic additives for high lubricity and safety. It provides the cooling properties of water-soluble coolant with the viscosity of straight oil. SafeTap Plus contains no mineral oil or solvents, offers great corrosion protection, doesn't leave an oily residue, and is easy to clean.

APPLICATIONS

Tapping, reaming, drilling, etc.

All metal cutting applications that require extra lubrication

MATERIALS COMPATIBILITY

Recommended for ferrous and nonferrous metals

PHYSICAL PROPERTIES

Appearance	Transparent amber fluid
Specific Gravity	1.03
Flash Point	> 200°F (93°C)
Boiling Point	212°F (100°C)
Sulfur	None
Chlorine	None
Silicones	None
VOCs	Nil
Mineral Oil	0%
Water Solubility	Soluble

USE

SafeTap Plus comes ready-to-use and should be applied as needed.

AVAILABLE SIZES

4 oz. bottle (24/case)	71911
16 oz. bottle (12/case)	71912
1 gallon jug (4/case)	71913
5 gallon pail	71914
55 gallon drum	71915

HEALTH AND SAFETY

Use proper safety equipment. Avoid contact with skin, eyes, and clothes. Avoid inhaling vapor or mist. Keep away from extreme heat. Keep container closed when not in use. For complete Health and Safety information refer to product Material Safety Data Sheet (MSDS). Product MSDS can be downloaded from www.rocolnorthamerica.com/msds.htm.

For more information contact 800-452-5823 x2 or visit www.rocolnorthamerica.com.

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