

CIMPERIAL® 1011



DESCRIPTION

CIMPERIAL 1011 is a soluble oil fortified with extreme pressure additives for heavy duty operations.

APPLICATION

CIMPERIAL 1011 was developed for general machining and grinding applications, such as milling, drilling, turning and grinding operations such as centerless, ID and OD. Can be used on ferrous materials, including cast irons, and most aluminum alloys. Do not use on magnesium.

FEATURES & BENEFITS

- Excellent “general machine shop” fluid
- Good on most operations; machining and grinding
- Compatible with most materials
- One fluid for all operations

RECOMMENDED STARTING DILUTIONS

CIMPERIAL 1011 is to be mixed with water for use. Always add concentrate to water. Add no other materials to the concentrate or mix unless approved by your CIMCOOL® Technical Services Specialist.

- Machining and Grinding 5% - 10% (5.0 to 10.0 on the refractometer scale)
- The Refractometer Factor is 1.0
- 5% mix pH is typically 8.6

CIMPERIAL 1011 is also available in GREEN, PC is B00087.

SAFETY DATA SHEET:

Available at www.cimcool.com

Product shelf life is 6 months.

For additional information refer to its OSHA SDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL® Technical Services at 1-888-CIMCOOL.

Limitation of Liability: Under no circumstances, shall we or any affiliate of ours have any liability whatsoever for loss of use, or for any indirect or consequential damages. Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.