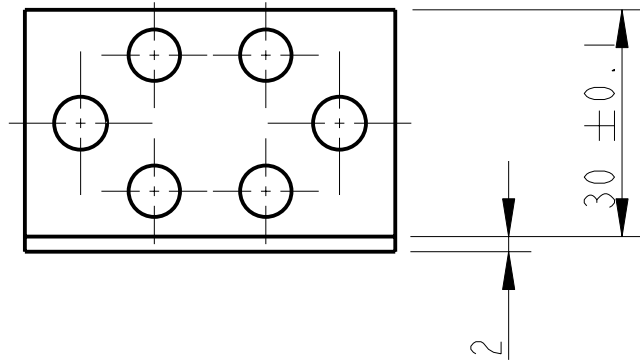
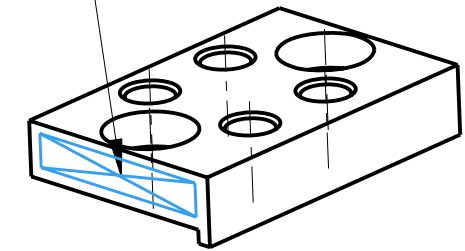
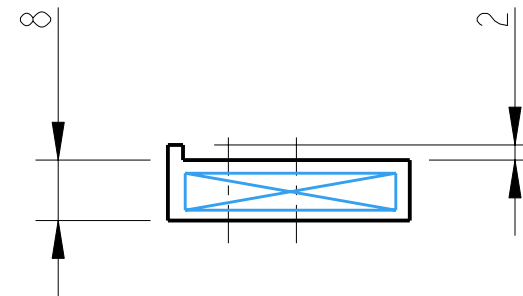
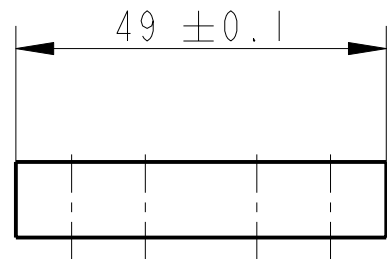


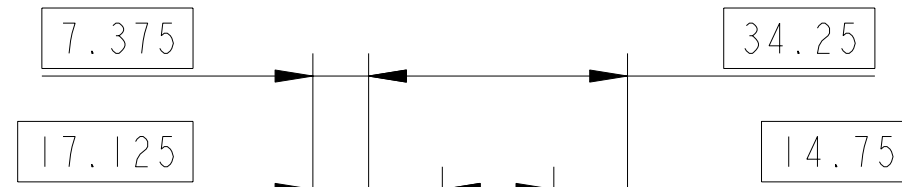
REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	
B	19/DEC/07	E060247-B	
H	21/JULY/08	E080371	



PART NO. (SEE NOTE 4)
TO BE ETCHED OR STAMPED
IN APPROX POSITION SHOWN.



3D VIEW



2 HOLES $\varnothing 6.8 \pm 0.1$, C'SINK
 $\varnothing 8 \times 45^\circ$ $\oplus \varnothing 0.1$

DRILL $\varnothing 7 \pm 0.1$ THRO
C'BORE $\varnothing 13 \times 5$ DP $\oplus \varnothing 0.1$

NOTES: (UNLESS OTHERWISE SPECIFIED)				CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES								
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.25 mm ANGULAR ±0.25 °		SYSTEM aLIGO									
	MATERIAL: ST. STEEL 304		SUB-SYSTEM SUS									
	FINISH: CLEAN, GREASE FREE $\sqrt{\mu m}$ [μin] Ra = 1.6		NEXT ASSY QUAD UI MASS									
	<table border="1"> <thead> <tr> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN I WILMUT</td> <td>09/DEC/05</td> </tr> <tr> <td>CHECKED MB</td> <td>15/MAR/10</td> </tr> <tr> <td>APPROVED JOD</td> <td>15/MAR/10</td> </tr> </tbody> </table>		NAME	DATE	DRAWN I WILMUT	09/DEC/05	CHECKED MB	15/MAR/10	APPROVED JOD	15/MAR/10	PART NAME BLADE CLAMP (TOP HALF)	
NAME	DATE											
DRAWN I WILMUT	09/DEC/05											
CHECKED MB	15/MAR/10											
APPROVED JOD	15/MAR/10											
<table border="1"> <thead> <tr> <th>SIZE</th> <th>DRG. NO.</th> <th>REV</th> </tr> </thead> <tbody> <tr> <td>B</td> <td>D060380</td> <td>J.</td> </tr> </tbody> </table>		SIZE	DRG. NO.	REV	B	D060380	J.	SCALE 1:1 PROJECTION: SHEET 1 OF 1				
SIZE	DRG. NO.	REV										
B	D060380	J.										