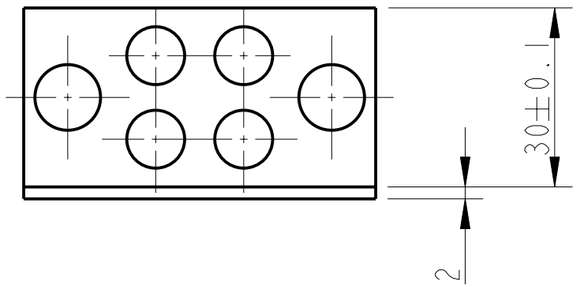
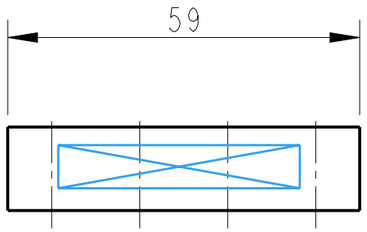
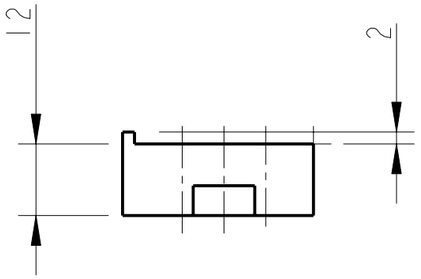
INTRALINK NAME: D060404

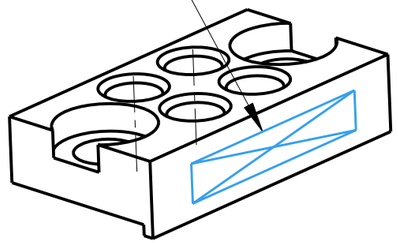
REV.	DATE	DCN #	DRAWING TREE #
A	19/OCT/06.	E060248	.
B	17/DEC/07	E060248-B	.
H	15/JULY/08	E080368	



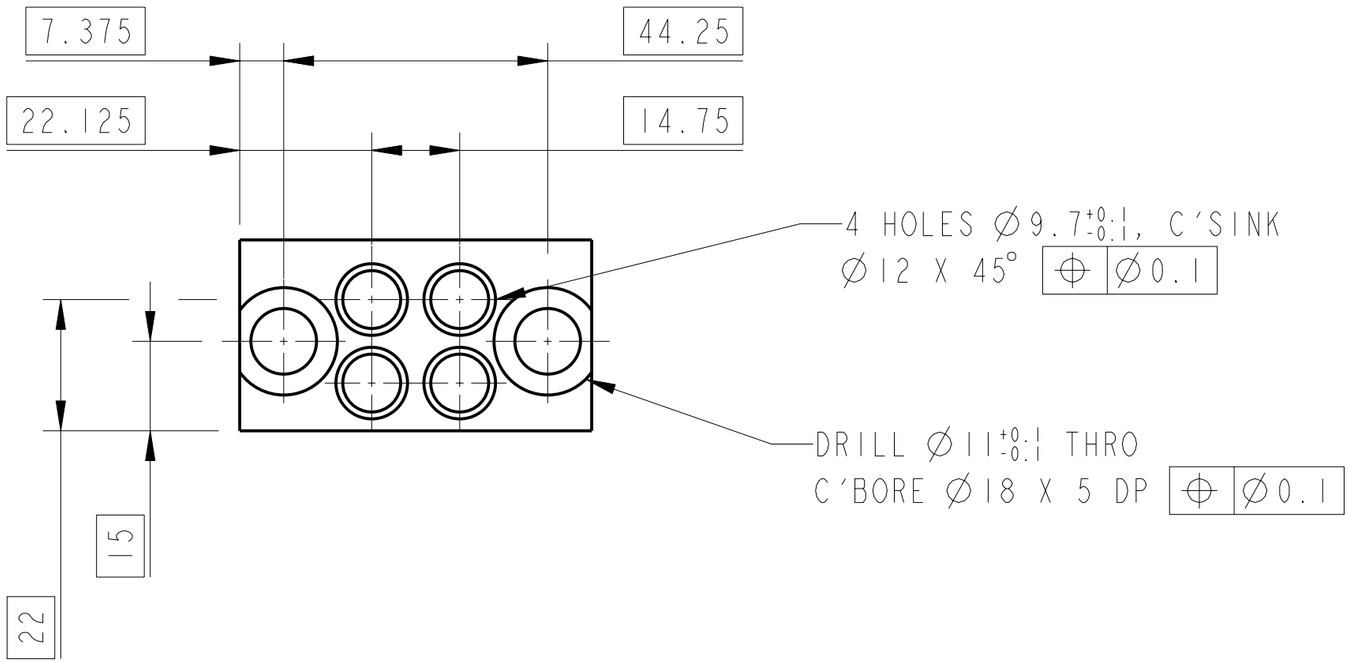




PART NO.(SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.



3D VIEW



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ±0.25 mm
ANGULAR ±0.25 °

MATERIAL: ST. STEEL 304/316

FINISH: CLEAN, GREASE FREE
√µm [µin] Ra = 1.6

	NAME	DATE
DRAWN	J O'DELL	19/Oct/06
CHECKED	MB	15/MAR/10
APPROVED	JOD	15/MAR/10

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM aLIGO

SUB-SYSTEM SUS - QUAD

NEXT ASSY TOP MASS QUAD

PART NAME BLADE CLAMP (TOP HALF)

SIZE B | DRG. NO. D060404 | REV J.

SCALE 1:1 | PROJECTION: | SHEET 1 OF 1