



**MIRROR BLANK MATERIAL, ALIGO STEERING MIRROR**

AUTHOR:	CHECKED:	DATE	APPROVALS		
			DCN NO.	REV	DATE
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**Applicable Documents**

D070089-01-D ALIGO Steering Mirror Blank  
 MIL-G-174-B Glass, Optical

**Requirements**

Physical Dimensions	Per D070089-01-D ALIGO Steering Mirror Blank
Diameter	78 mm, +1 mm, -0 mm
Thickness	28 mm, +1 mm, -0 mm
Clear Aperture	Central 70 mm
Serial Number	Blanks shall be serialized as SM-XX, where XX increments starting at 01
Material	Fused Silica, Grade 0C
Final Shaping	Shaping shall be performed using a progression of grit size ending with a 320 or smaller grit wheel
Defect Depth	Maximum on any surface or corner is less than 0.5 mm
Homogeneity	$\leq 2 \times 10^{-6}$ peak to valley at $\lambda = 632.8$ nm, within the central 65 mm
Birefringence	$\leq 1$ nm/cm within the central 65 mm
Bubble and inclusion cross section within clear aperture	<p><i>Given by the Grade 0C:</i></p> <p>Total <math>\leq 0.03</math> mm<sup>2</sup>/100 cm<sup>3</sup> of glass</p> <p>Inclusions with a diameter of 0.06 mm or less are disregarded</p> <p>Maximum inclusion diameter <math>\leq 0.1</math> mm</p>
Striae within the clear aperture	Grade A according to MIL-G-174
Absorption	$< 20$ ppm per centimeter at $\lambda=1.06$ $\mu$ m



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Table 1: Measurement Matrix - Frequency and Method

Specification	Test Method	Frequency of Inspection	Data Delivered
Physical Dimensions	Visual Inspection	100%	Diameter, Thickness
Serial Number	Visual Inspection	100%	Inspection Report included with Certification
Material	Process Control Material Certification	100%	Certification
Defect Depth	Visual Inspection	100%	Certification
Homogeneity	Interferometric Measurement	100%	Certification
Birefringence	MIL-G-174, Section 4.4.5	100%	Inspection Report included with Certification
Inclusions	Visual Inspections	100%	Hand sketch indicating location, depth, and dimensions
Striae	MIL-G-174, Section 4.4.5, method 1 or 2 (in optical axis only)	100%	Certification
Absorption at 1.06 μm	Material Certification	100%	Certification